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IDENTIFICATION OF SPEY ENGINE DYNAMICS
IN THE AUGMENTOR WING JET STOL RESEARCH
AIRCRAFT FROM FLIGHT DATA

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CHAPTER I INTRODUCTION AND SUMMARY

1.1 INTRODUCTION

The Augmentor Wing Jet STOL Research Aircraft (AWJSTOLRA) is an advanced test vehicle for STOL powered-lift flight testing. An initial area of interest is the control of the AWJSTOLRA to closely track an altitude profile during approach and flare maneuvers. For a powered lift vehicle during landing approach, the throttle may be used as the primary control of normal acceleration. The accurate digital simulation of aircraft maneuvers involving throttle changes and the design of autopilot logic using feedback to the throttle require an accurate model of the dynamic response of engine thrust to changes in throttle commands. This model represents a complex interaction of nonlinear static and dynamic behavior in the engine control and aerothermodynamic and mechanical couplings in the engine and duct. It has been the goal of Systems Control, Inc. (Vt) [SCI (Vt)], in close coordination with NASA Ames personnel, to determine experimental mathematical models of the AWJSTORA Spey engine dynamics by the application of system identification techniques to flight test data.

The AWSTOLRA is a modified de Havilland Buffalo C8-A aircraft using two Rolls Royce Spey engines [1]. The program is sponsored jointly by the National Aeronautics and Space Administration and the Department of Industry, Trade and Commerce of Canada.

Modifications to this C8-A were made to improve lift characteristics at low speed for the short landing requirement. A transverse duct is used to channel fan airflow to ejector nozzles on the opposite wing blowing over an augmentor flap. Direct lift is provided by vectoring core stream flow

through an adjustable nozzle. The modifications have a significant effect on the dynamical properties of the propulsion system and lead to the consideration of experimental model development for this aircraft.

The spey engine is a low bypass, twin spool turbofan built by Rolls Royce of Canada. The normal gas path has been significantly modified for AWJSTOLRA operation. The new configuration is shown in Figure 1.1. The engine fuel control is hydromechanical with a mechanical cable linkage used to command throttle lever inputs from the cockpit electromechanical servo.

The linkage/control/engine system is nonlinear in both static and dynamic operation. Simple models previously utilized to describe engine behavior were not sufficient to explain observed response to closed-loop throttle inputs during landing. The SCI (Vt) program was undertaken to utilize system identification software to develop flight verified models of propulsion system dynamics.

1.2 SUMMARY

The report contains six chapters describing the development and validation of the Spey engine model. Chapter II describes the analysis of the dynamical interactions involved in the propulsion unit and the reduction of the model to contain only significant effects. The reduced model was used in conjunction with the flight data to develop initial estimates of parameters in the system using classical approaches. This analysis is presented in Chapter III. Chapter IV describes the theoretical background used in estimating the parameters and the software package developed to accomplish the processing. Flight data was processed to estimate and validate a set of parameters and these results are presented in Chapter V. The work and results are summarized in Chapter VI.

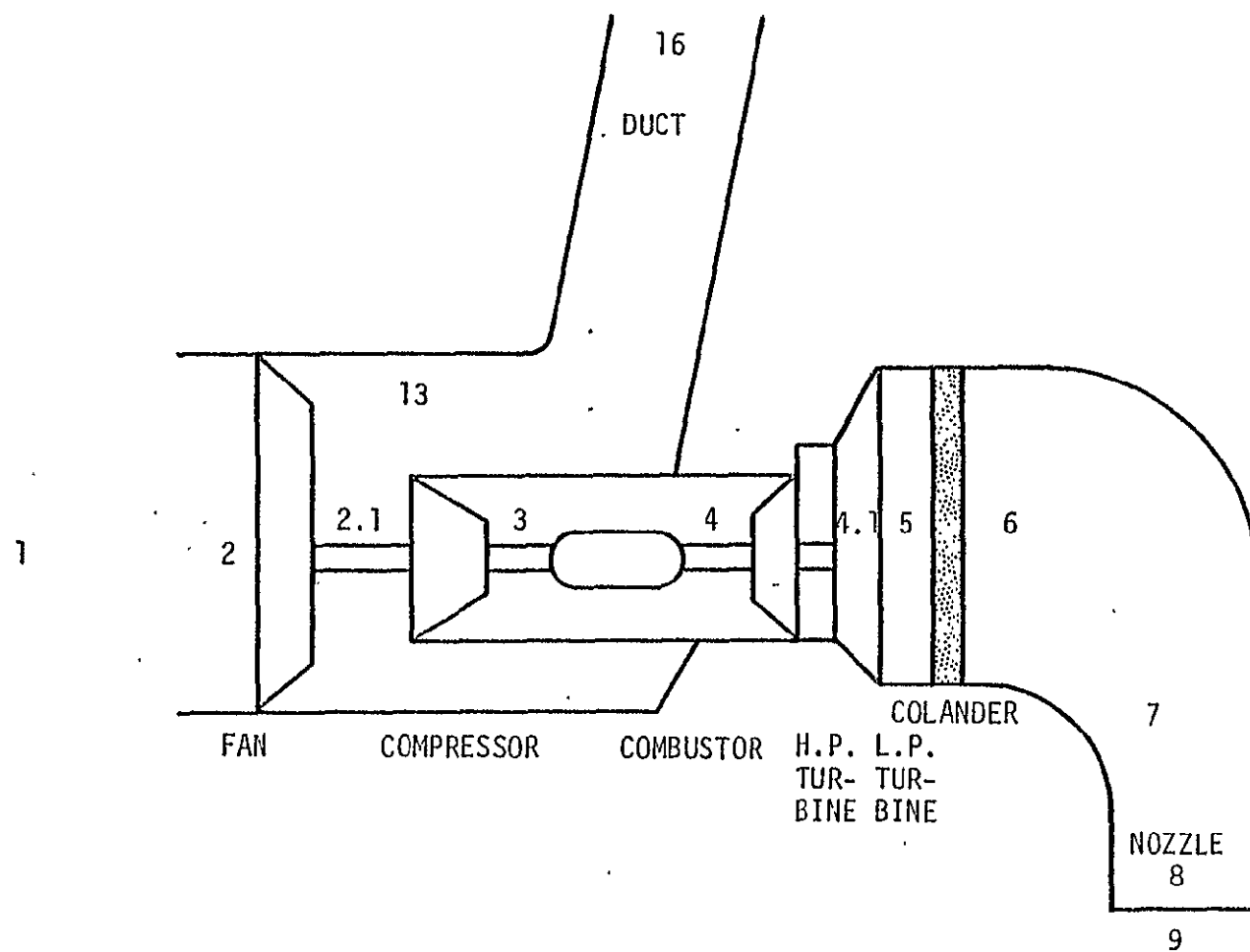


Figure 1.1 Gas Path Configuration of Spey Engines on AWJSTOLRA

CHAPTER II MODELING THE SPEY ENGINE

2.1 INTRODUCTION

A simulation of the AWJSTOLRA was required to assess its handling and control characteristics prior to flight test [1,2]. In addition, pilots were to receive training in various flight regimes including system failures and abnormal operation. For this reason, a detailed digital simulation of the AWJSTOLRA aerodynamic and kinematics was developed by NASA Ames, including a model of the characteristics of the propulsion system. In this chapter, models for the propulsion system of varying levels of complexity are examined and a model is proposed for system identification.

2.2 TYPES OF ENGINE MODELS

The propulsion system can be described in mathematical terms in several ways. The choice of model form has an important impact on the analysis tools, the type of data taken, and the regimes of application of the expressions. Another consideration in the model is the interface between the engine and the input/output boundaries. Models that describe the throttle linkage and fuel control as well as the engine may be significantly different from "open-loop" models of the engine. Also, the estimation capabilities from experimental data will be directly influenced by the model interface. This partition of the physical system into model and "outside" is determined by the objectives of the descriptions.

In the Spey engine, a model is desired which describes the engine thrust and airflow response to power lever inputs from the cockpit. Dynamics in the engine or control which are not

excited during this operation are not important to the modeling task. The model will be used to describe large power excursions approximately and model dynamics in the high power region accurately. Altitude/speed regions of validity will be limited to low altitude/low speed and nonstandard temperature conditions.

The value of the model will be in its description of important aspects of performance. Steady-state values of thrust and airflow should match the values measured in static tests corrected to nonstandard conditions. Dynamic response to small perturbations should accurately reflect engine behavior. Match of intermediate variables describing engine operation is not critical.

Models used to describe typical engine behavior vary widely in complexity and accuracy.[3]. The simplest description of engine response is to plot corrected engine thrust versus power lever angle. This characteristic is shown in Figure 2.1. The plot can be used as a dynamic model if an appropriate time lag is associated between the actual throttle position and a lagged or virtual position. The engine is observed to accelerate and decelerate at rates dependent on the power level. This effect can be represented in the model as a variable rate limit. The experimental model is shown in Figure 2.2. No attempt is made at a phenomenological explanation of the behavior and parameters are adjusted from observations. Since the model does not reflect the internal derivative agents of the thrust response, the match between the system behavior for various size inputs and for different starting and ending values of thrust will be poor. A more significant drawback of these models is the poor closed-loop description of the behavior. This mismatch is typically manifested by an incorrect prediction of the closed-loop stability of the system. This is due primarily to matching the step response in estimating parameters rather than matching

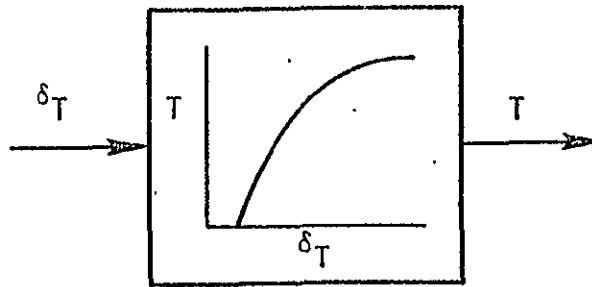


Figure 2.1 Thrust Response to Throttle Input

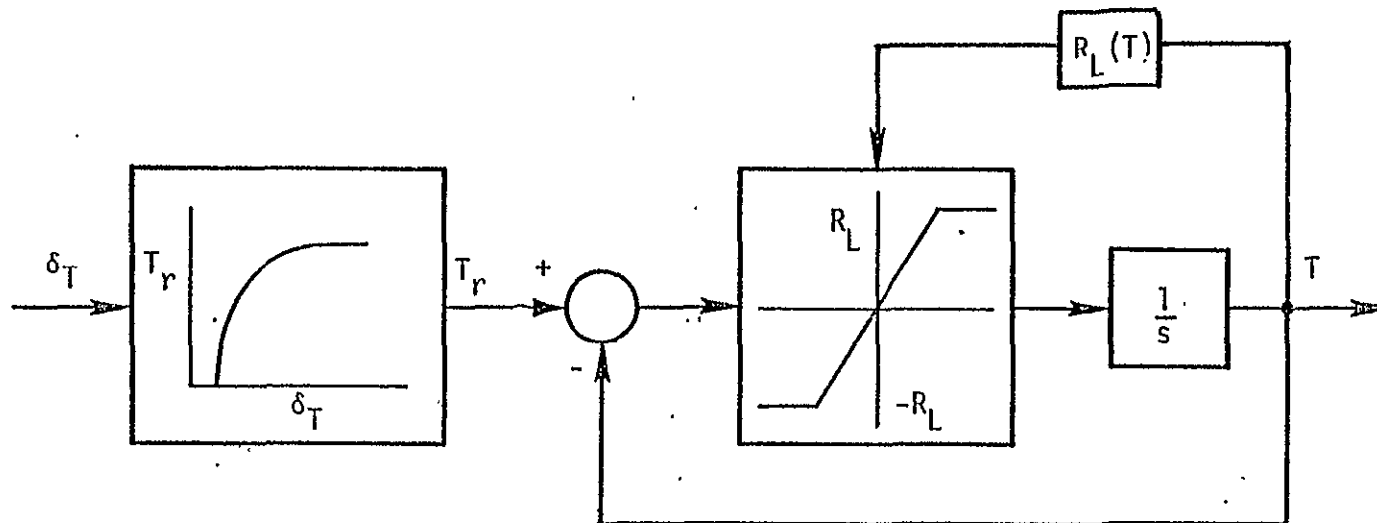


Figure 2.2 Experimental Model of Engine Dynamics

frequency response over a suitable bandwidth. Generally, frequency matching requires more complex model forms. In order to accommodate this lack of precision, simple models tend to be "improved" by ad hoc additions which attempt to correct the fundamental nonphenomenological characteristics of the formulation.

Far more complex digital simulations exist which can model component characteristics measured from rig tests and aerothermodynamic phenomena occurring in the gas path. Such a simulation is shown schematically in Figure 2.3. These simulations include basic physical laws relating energy, work, massflow and acceleration as they dynamically interact in the engine. Various "adjustable" parameters such as lumped isentropic efficiencies and areas are adjusted to match the observed steady-state relationships between input and output variables. A detailed representation of the governor is included and the overall response can be generally tuned to match observed dynamics. While this type of simulation recreates steady-state performance accurately, the match of transient response is poorer due to modeling uncertainties in the complex equations. Predicted stability characteristics in a closed-loop control are quite good. Thus, these programs can be used as a durable test bed for control and autothrottle design and evaluation.

The drawbacks of detailed analytical simulations are that: (a) a large computer capability is necessary to execute them (often slower than real time), (b) detailed internal engine and control information is required which is only available (if at all) to the engine manufacturer, and (c) the added complexity cannot be justified or validated from input/output performance observed in operation. Clearly, a middle ground must exist.

The development of an experimentally validated analytical description of the propulsion system can be accomplished by

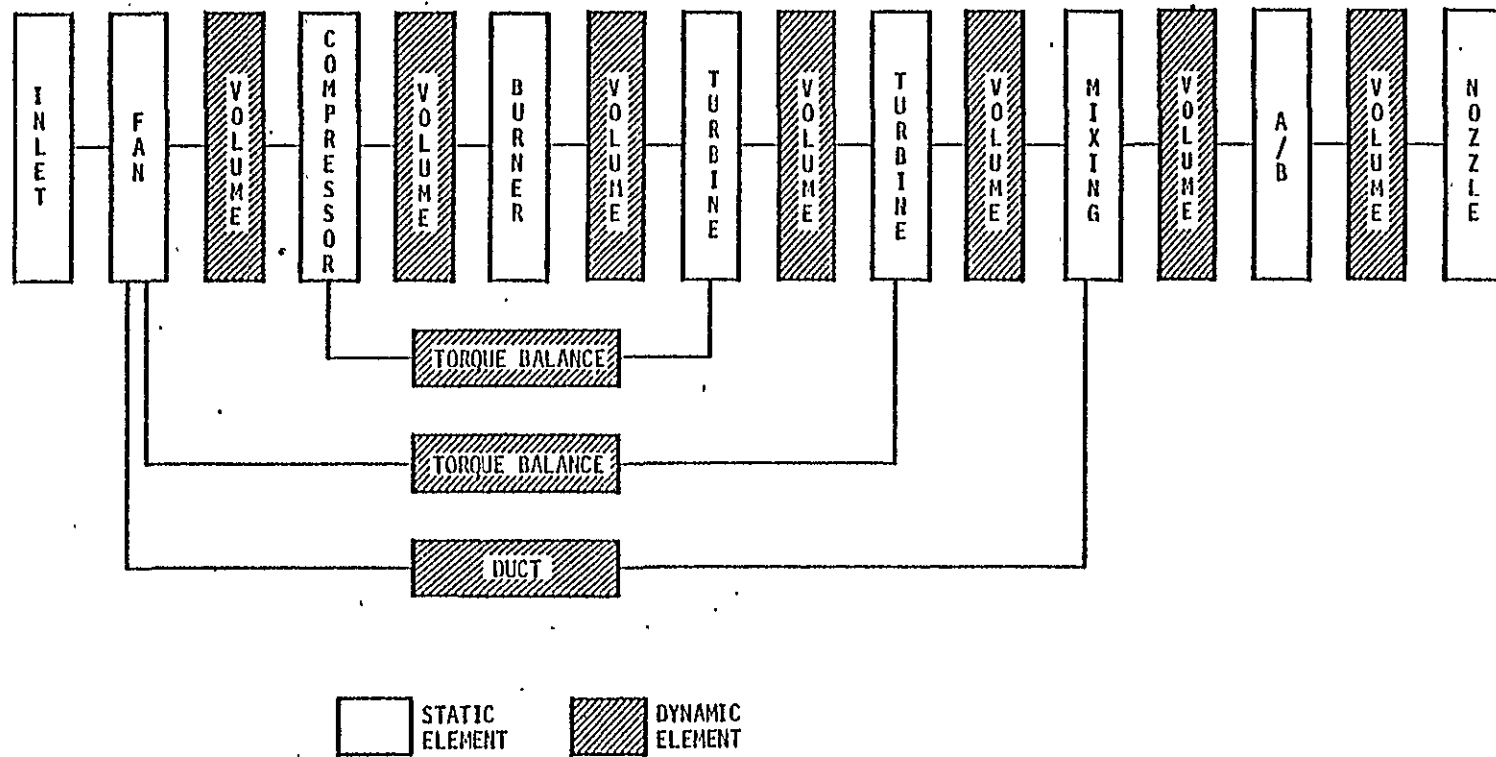


Figure 2.3 Typical Detailed Nonlinear Simulation Computational Flowpath

considering the available measurement data and the type of inputs provided. The development starts with a complete analysis of possible dynamic effects. Data is examined and unimportant or unexcited phenomena are removed. The remaining model terms are examined for bandwidth of response relative to the simulation requirement. High frequency effects can be neglected. The resulting system represents a description of the response including both steady-state and dynamic performance whose parameterization is available from recorded measurements. This model will provide an excellent component module in an overall aircraft simulation used as a preliminary tool in the design of outer loop integrated control functions such as flight direction, autothrottle and SAS.

2.3 CURRENT SPEY ENGINE MODEL IN THE AWJSTOLRA SIMULATION

The engine model used on the AWJSTOLRA simulator is shown in Figure 2.4 (a detailed listing is included in Appendix B). The throttle setting at the input to engine control, δ_{TH} , differs from the commanded value by a hysteresis function (not shown) which models the mechanical backlash. Two forward paths model accelerations and decelerations. This form is used because the engine control accelerates the turbine using a different control law than the one used during decelerations as is discussed in Section 2.4. The forward paths modulate variable rate limits for the first order lag system which produces the lagged or virtual throttle position, δ_{VTH} , as the output. The acceleration rate limit is low at low power and increases at higher power levels. This increased rate limit is lagged by the fuel metering time constant, τ_1 , which is discussed in Section 2.4. The deceleration path has a small signal time constant which is 60% of the acceleration time constant. This represents a parameter used to match observed full throttle transients. It is not internal to the engine, since for small inputs, the engine acceleration and deceleration

Figure 2.4 Current Spey Engine Model in AWJSTOLR Aircraft Simulation

time constants are the same. Stated another way, the engine can be modeled as a linear dynamic system for reasonably small inputs. The deceleration rate limit decreases at lower powers. Figures 2.5 and 2.6 show typical sea level static acceleration/deceleration time responses. Note that the form of the model in Figure 2.4 is dictated by the response rather than fundamental system phenomenology describing the behavior.

It can be observed from the model that, at power levels above about 65% thrust, the engine is operating away from the rate limits for most inputs. Removing these blocks from the figure produces a simpler view of the equivalent high power representation of the system. This is shown in Figure 2.7. The system is quite simply represented, but is fundamentally nonlinear since the loop gain and time constant depend on the sign of the power transition.

The model in Figure 2.7 uses steady-state representations to calculate the mass flow and thrust. This is equivalent to the assumption that the engine maintains its steady-state rotor speed match during nonsteady operation. This assumption is not correct. Cold and hot thrust are determined by the fan airflow and core airflow which have independent degrees of freedom.

In summary, the possible problems in utilizing a model of the form of Figures 2.4 and 2.7 are as follows:

- (1) A nonphenomenological representation of behavior leads to false conclusions such as a fundamental nonlinearity of response.
- (2) A small number of degrees of freedom produce poor transient matches.
- (3) Matches of engine response between arbitrary endpoints are uncertain and the number of parameters in the model is insufficient for adjustment.

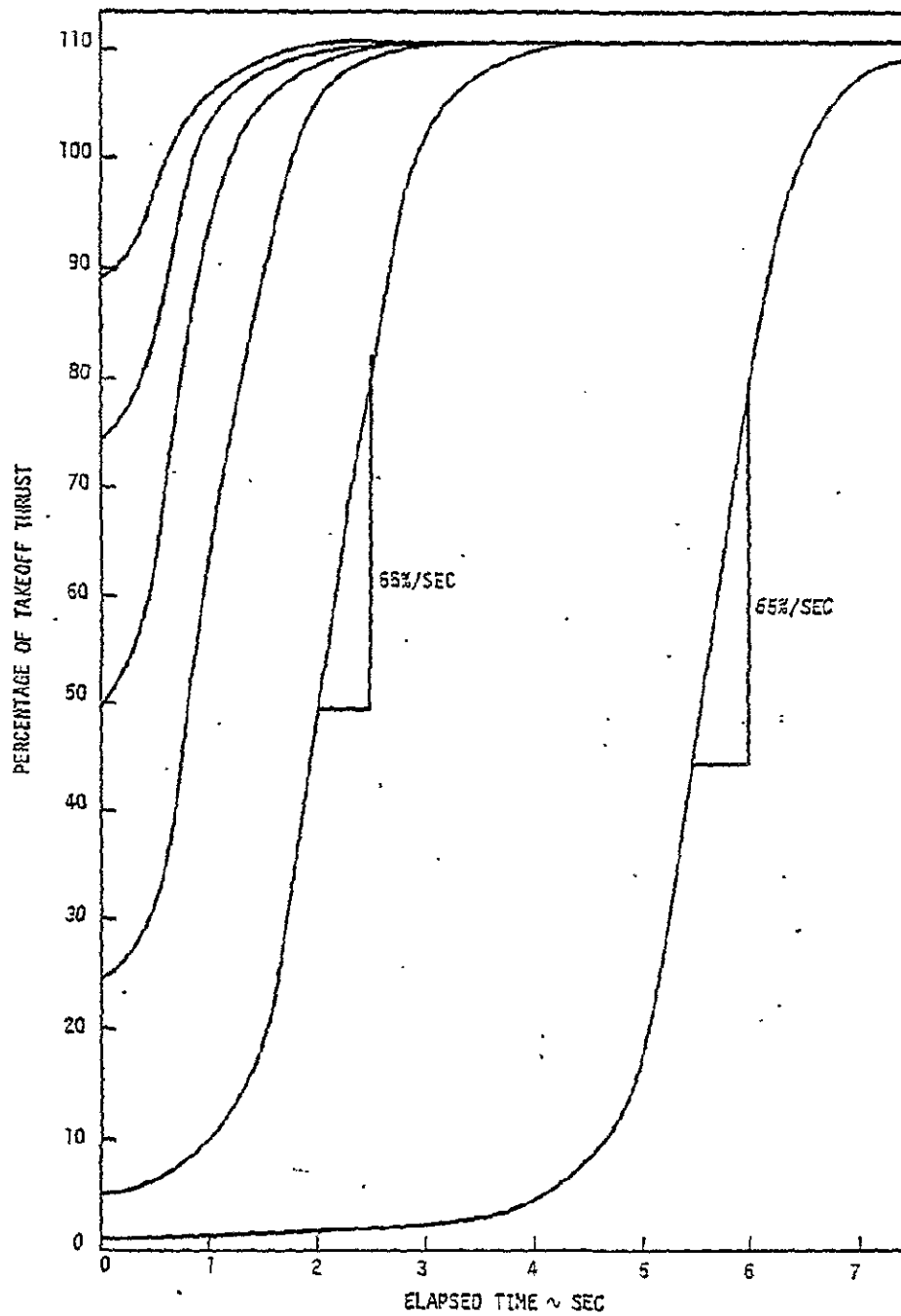


Figure 2.5 Engine Test Stand Acceleration Characteristics

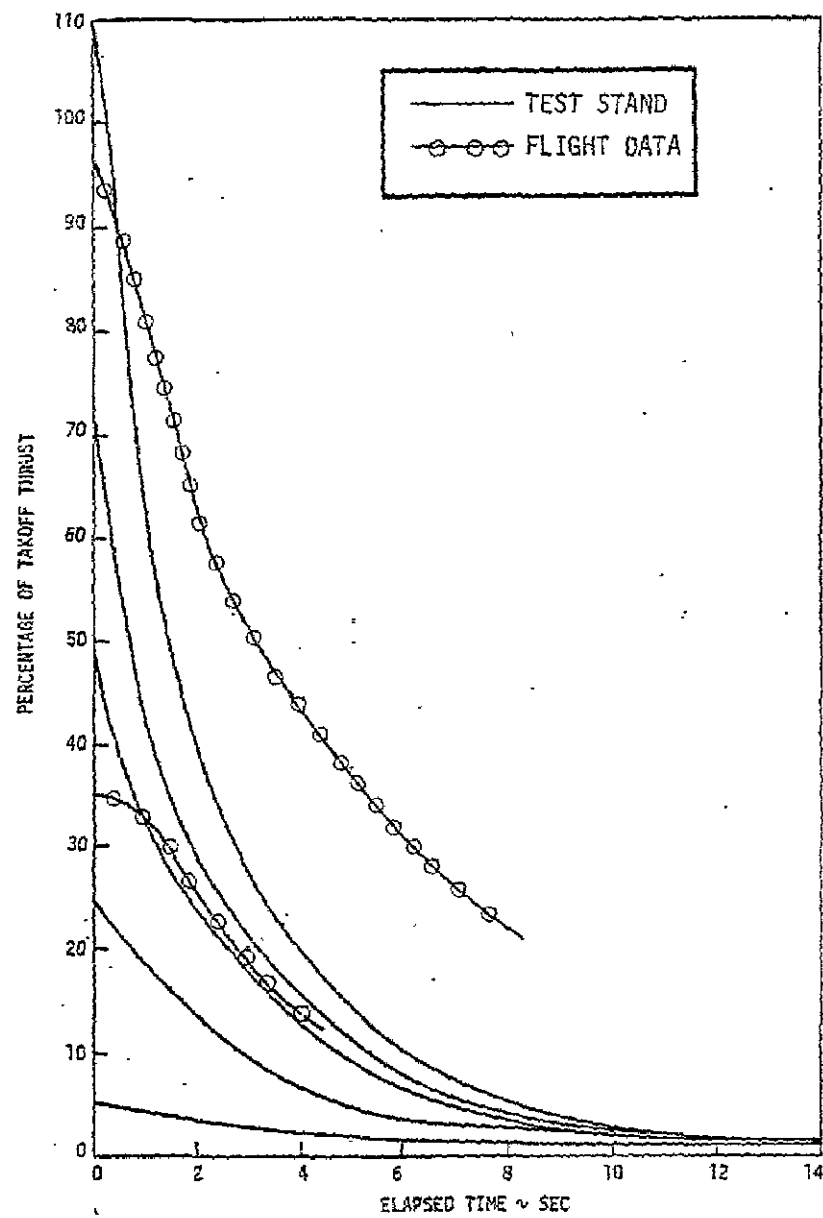


Figure 2.6 Engine Test Stand and Flight Test Decelerations to Idle

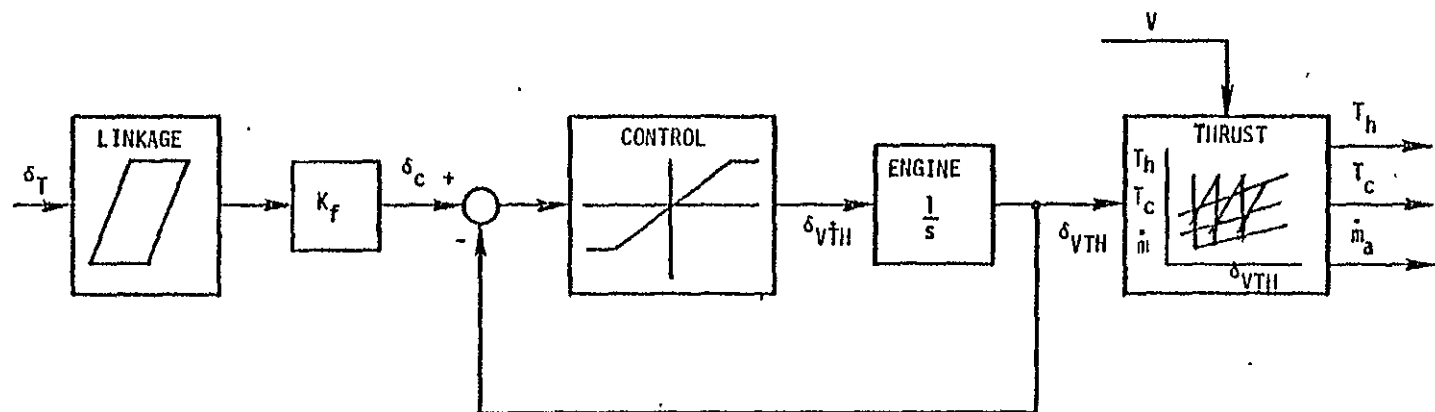


Figure 2.7 Simplified High Power Model

2.4 DETAILED MODEL OF THE ENGINE

The Spey engine is characterized by a group of nonlinear dynamical elements: (a) the engine, (b) the fuel control, and (c) the throttle linkage. Models representing each of these elements can be derived for the individual physical members in the system. Simple analysis of each component produces approximate parameter values. The model can be simplified for identification to contain only those elements which can be estimated from the flight data. The development of the detailed engine model will be described in this section.

The dynamics of the engine in the region near full power are nearly linear. Small perturbations in the state of the engine are characterized by the two rotor speeds. Previous analysis of turbofan engine dynamics has verified the linearity and the structure of the linear system representing this behavior [3,4].

Since the engine has no variable geometry in the gas path, the primary dynamic exciter is the fuel flow which is metered by the hydromechanical governor. Fuel is chemically converted to heat in the combustor. This provides excess energy at the turbine entrance. The combustor lag is typically on the order of 0.5 to 2.0 msec and is therefore much faster than the dominant system response. The gas temperature at the entrance to the turbines is converted into work by the expansion through the rotating turbines. This energy is used to drive the compressor on the high rotor shaft and the fan on the low rotor shaft. The dominant engine dynamical states can be associated with the rotating inertia of these elements. Newton's law for the shafts can be written in terms of the speeds and torques as follows:

$$\dot{N}_H = \frac{1}{I_H} (Q_{HTURB} - Q_{COMP}) \quad (2.1)$$

$$\dot{N}_L = \frac{1}{I_L} (Q_{LTURB} - Q_{FAN}) \quad (2.2)$$

where $()_H, ()_L$ refer to the high pressure and low pressure component shafts. The torques are determined from the mass flow and pressure change across the component. The form of the expression is given below (for a compressor)

$$Q = \frac{T_{IN} \dot{m} (P_R^{\gamma-1/\gamma} - 1)}{\eta_c N} \quad (2.3)$$

where the compression ratio, P_R , is determined by flow equilibrium through the engine and duct.

These equations can be used as the basis of a global nonlinear model of the engine. Nonlinear maps and detailed dynamical representation of nonequilibrium flow can model the continuity, energy and mixing phenomena occurring in the gas path. These terms can be considered negligible if one is interested in system bandwidths of flight control, engine and autothrottle function.

For modeling the engine behavior during moderate speed excursions, a linear set of dynamical equations provides an accurate representation. The form of the system can also be simplified to second order for most turbofans by considering the physical character of the motion. For perturbation of fuel flow with bandlimited content, the two engine spools will accelerate in a collective fashion. For perturbation in fan loading due to variations in duct pressure or inlet distortion, the fan speed will tend to "relax" toward equilibrium independently of the compressor. Using these observations, or equivalently calculating the relative magnitudes of the component map slope terms [5] such as

$$\frac{\partial Q}{\partial N},$$

the qualitative analysis can be verified.

The linear system of constant coefficient equations which is constructed for the engine is shown in a Laplace transform block diagram in Figure 2.8 and collected in state variable form as follows:

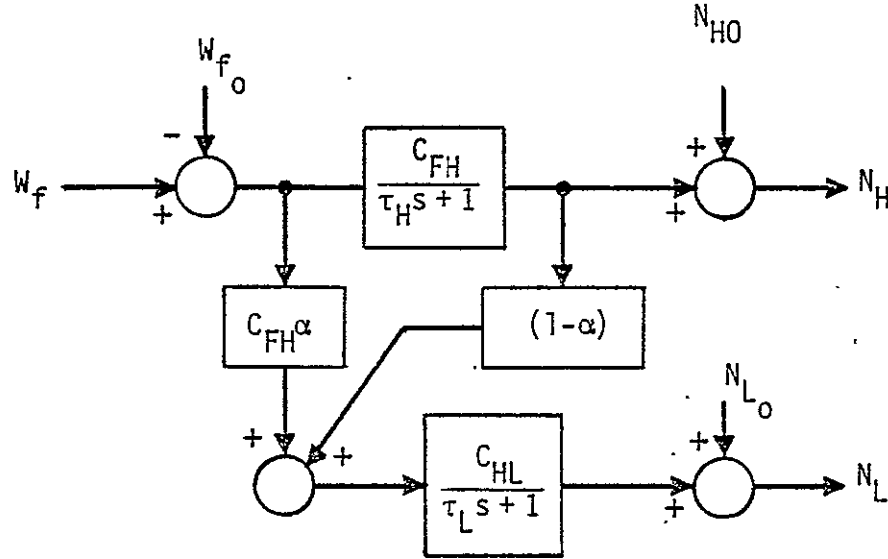


Figure 2.8 Linear Engine Model

$$\begin{bmatrix} \dot{\delta N_L} \\ \dot{\delta N_H} \end{bmatrix} = \begin{bmatrix} -1/\tau_L & C_{HL}(1-\alpha) \\ 0 & -1/\tau_H \end{bmatrix} \begin{bmatrix} \delta N_L \\ \delta N_H \end{bmatrix} + \begin{bmatrix} \alpha C_{FH} C_{HL} \\ C_{FH} \end{bmatrix} \delta W_f \quad (2.4)$$

where the five linear parameters, τ_L , τ_H , C_{HL} , C_{FH} , and α represent the dynamical behavior of the engine.

The dynamical equations are written for perturbations away from an equilibrium condition. A typical choice for this equilibrium point is 100% power.

In the Spey configuration on the AWJSTOLR aircraft, the ducting arrangement can cause the engine dynamics to be more uncoupled than the normal mixed flow path configuration. The fan flow is completely ducted to the active lift devices on

the wings. Back pressure effects on this flow will greatly affect fan response characteristics. The core stream exhaust is modified by a colander plate at the low pressure turbine exit. This plate provides choked exit conditions at all flight/power points and nozzle attitudes. The effect of nozzle motion on the flow is greatly reduced by this device.

The flow equations modeling the pressure phenomena can be written from the continuity equations as follows:

$$\dot{p} = \frac{\gamma RT}{V} \Delta \dot{m} \quad (2.5)$$

where $\Delta \dot{m}$ is the difference between inflow and outflow rates. This equation represents a flow lag effect and for small changes in power, the equation for the pressures in the duct and nozzle can be written:

$$\delta \dot{p}_D = \frac{-1}{\tau_D} (\delta p_D - K_{DL} \delta N_L) \quad (2.6)$$

$$\delta \dot{p}_E = \frac{-1}{\tau_E} (\delta p_E - K_{EH} \delta N_H) \quad (2.7)$$

where the temperature dependence is ignored and the mass flows are modeled as linear functions of the perturbational rotor speeds which feed the volumes. Unlike the normal turbofan configuration, there is no flow coupling back through the duct to the fan from the nozzle volume. It is expected that the flow time constants will be small compared to the rotor lags, but because of the usual configuration, they will be retained in the model.

For power levels typical of the approach configuration, the Spey engines themselves do not represent the largest source of nonlinearity. The throttle linkage and hydromechanical fuel control represent the limiting elements in the linearity of the response. The components are quite complex

and accurate representations of the internal dynamics are difficult to reconstruct from flight data.

Engine power requests from the cockpit are transferred by a mechanical linkage driven by an electromechanical force servo. The cable moves the throttle arm at the engine. About a 15° rotation of the linkage represents the full idle - to maximum forward power excursion. The system contains a moderate amount of hysteresis which affects the small inputs typical of the autothrottle landing commands. Figure 2.9 shows the representation of the throttle linkage and the nonlinear equations are written below. This calculation is performed at each update time in the simulation.

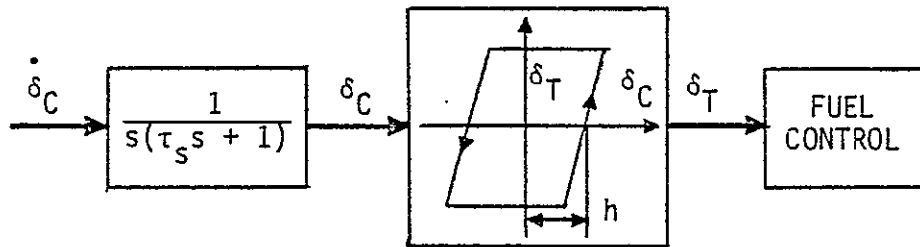


Figure 2.9 Throttle Linkage Model

$$\delta_T(n+1) = \begin{cases} \delta_C(n) - h & \delta_C(n) > \delta_T(n) + h \\ \delta_T(n) & \delta_T(n) - h \leq \delta_C(n) \leq \delta_T(n) + h \\ \delta_C(n) + h & \delta_T(n) - h > \delta_C(n) \end{cases} \quad (2.8)$$

The hydromechanical fuel control is the most complex non-linear element of the system. Figure 2.10 shows the speed control and high pressure (H.P.) fuel pump. These systems affect the dominant response of the governor. A description of the elements of governor operation is included to put the detailed analysis into perspective.

The fuel control meters fuel to engine in response to throttle inputs and engine demand. Instability, temperature, speed, and airflow constraints are accommodated while producing specified performance at different temperatures, altitudes and speeds.

Fuel is supplied from the tank via a low pressure pump, filter, and flow meter to the high pressure (H.P.) pump entrance. Fuel is metered through the control to the fuel spray nozzles in the combustor. The pressure drop across the governor controls the fuel rate and this quantity is the primary actuated variable. Airflow limits, fan overspeed, temperature limits and emergency cutoff functions are performed by elements which are peripheral to the governor and not significant in the approach regime at near sea level conditions (the engine is not temperature limited at this condition).

The dynamical elements of the governor consist of the bellows assembly, speed governor, pressure drop governor and H.P. pump. Each element will be discussed and the appropriate model given. Figure 2.10 shows a schematic diagram of the pump and fuel control.

The main element of the fuel system is the H.P. pump. This variable displacement device is constrained to maintain the pressure drop across the regulator by a servo piston feedback element on the pump stroke. The system is shown in Figure 2.11. The linearized equation for this system is as follows:

$$\dot{W}_f = 1/b [A(P_U - P_D) - k(W_f - W_{f_o})] \quad \text{---} \quad (2.9)$$

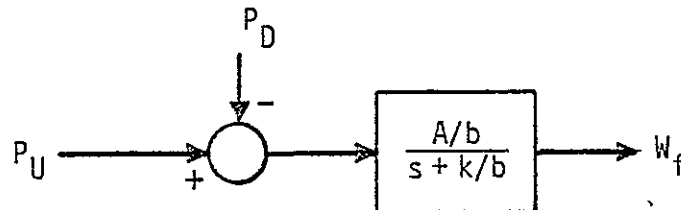


Figure 2.11 Fuel Pump Model

where the $P_U - P_D$ is the pressure drop across the governor, and b , k , and W_{f_o} describe damping and spring restraints on the piston. Fuel is metered by a pressure drop governor through a triangular orifice. The pressure drop across an orifice in a liquid flow is proportional to the square of the flow rate. By making the pressure drop proportional to the squares of the speed, a linear control governor action is achieved. A

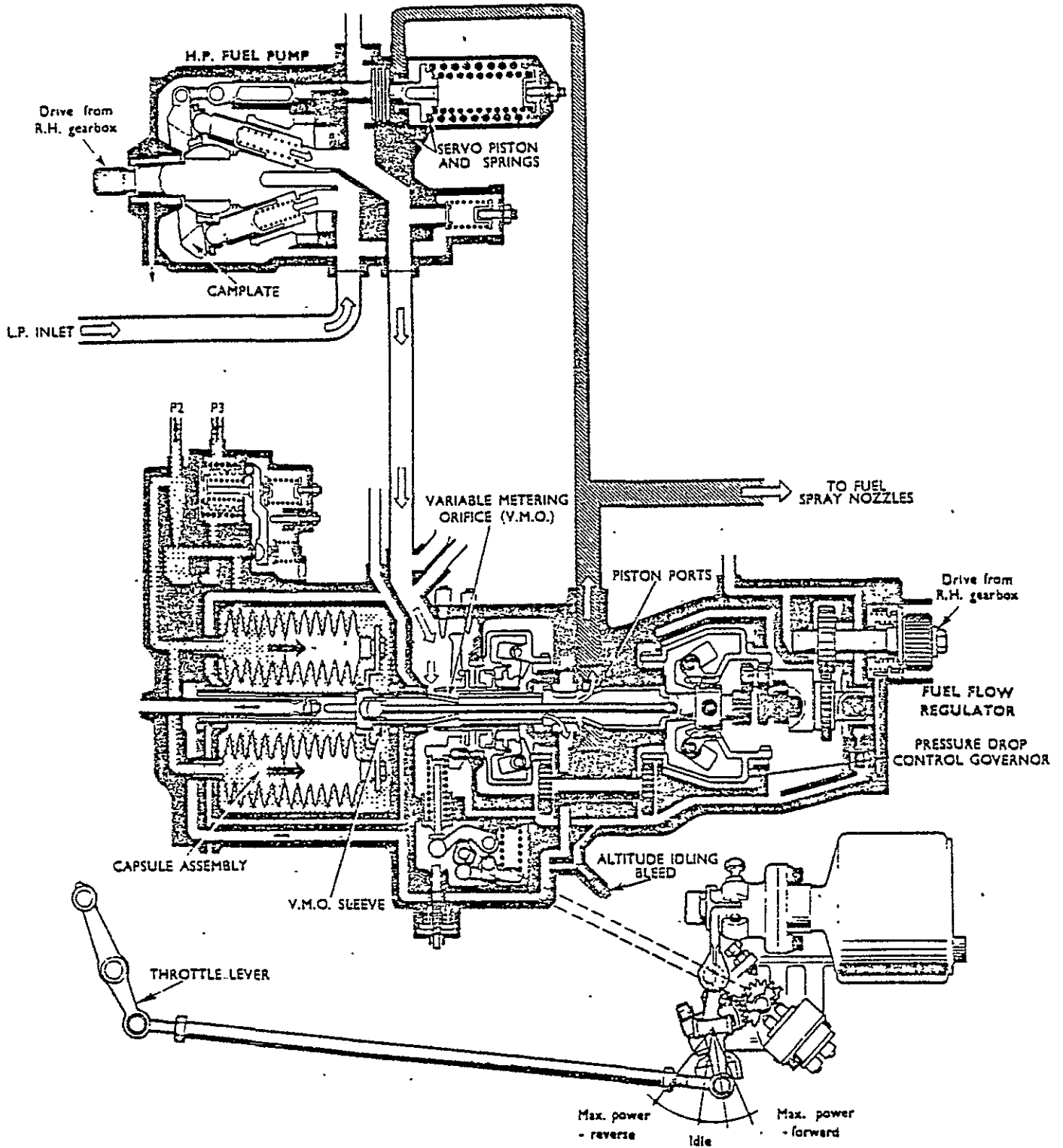


Figure 2.10 Engine Fuel Control and Pump

Watt's governor can be used for this purpose with the rotating masses suspended in the fuel to provide damping and fuel density compensation. The details of the mechanism are complex and a simplified diagram is used for the analysis.

The triangular orifice is drawn in Figure 2.12. The metering

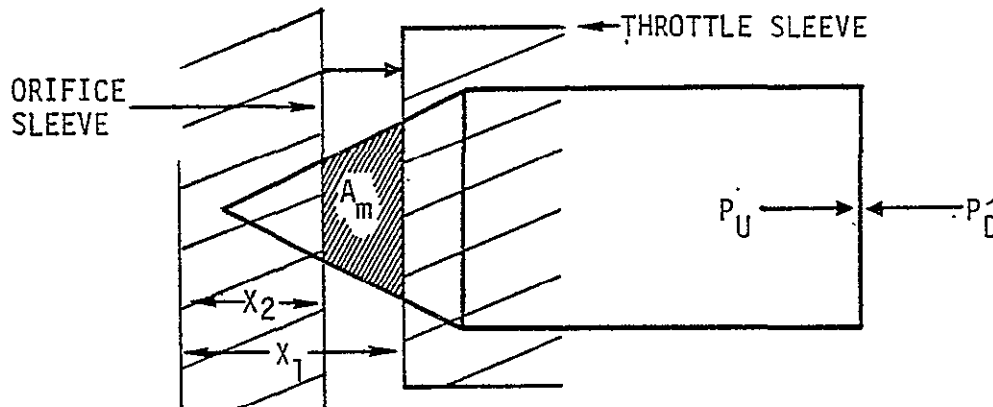


Figure 2.12 Fuel Metering Orifice

area is determined by two displacements, X_1 and X_2 . The X_1 displacement measures motion of the throttle sleeve controlled by the governor and throttle springs. The position of the orifice is adjusted by compression ratio and altitude by the capsule assembly discussed below. The metering area can be written as follows:

$$A_m = C_m(X_1)(X_1 + X_2) \quad (2.10)$$

Considering only motion of the throttle sleeve,

$$\dot{X}_1 = 1/b(f_T - f_G) \quad (2.11)$$

where f_T is determined by the spring action of the throttle linkage and f_G is the restoring force due to rotation of the counterweights. These may be written as follows:

$$f_T = a_1 + k_T(X_C - X_1) \quad (2.12)$$

$$f_G = k_G N^2 \quad (2.13)$$

where X_C is the commanded sleeve position derived from the throttle inputs.

The pressure drop across the metering orifice is sensed by the pressure drop piston in the control. This piston moves an orifice in conjunction with a second set of fly weights. The orifice configuration is shown in Figure 2.13.

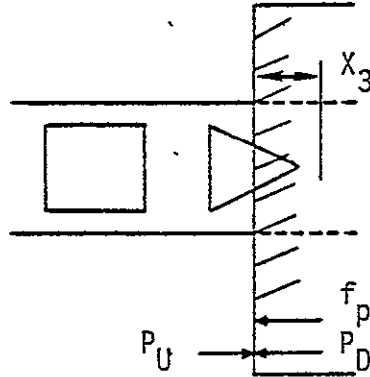


Figure 2.13 Pressure Drop Governor Orifice

and the equations of motion for this system can be written as follows:

$$\dot{x}_3 = (f_{p_D} + p_D - p_U) \quad (2.14)$$

and the total orifice area is given by the following

$$A_{p_D} = A_o - C_{p_D} x_3^2 \quad (2.15)$$

and

$$f_p = C'_{p_D} N^2 \quad (2.16)$$

The function of the governor is to provide stable, isochronous regulation at a wide range of operating conditions. Primary orifice size is limited because of dynamic range considerations. The operation can be understood by considering the static behavior.

In steady state, the pressure drop governor has the following characteristics.

$$P_U - P_D = C_{pD} N^2 \quad (2.17)$$

$$W_f = A_m \sqrt{\rho_f (P_U - P_D)} \quad (2.18)$$

or

$$W_f = K_{AF} A_m N \quad (2.19)$$

The speed governor, which regulates the metering area, A_m , can be approximated by the following expression for small motion of X_1 :

$$A_m = \bar{K}_p (b_1 + b_2 X_c - b_3 N^2) \quad (2.20)$$

and the overall control law can be modeled as follows:

$$W_f = K_p (b_1 + b_2 X_c - b_3 N^2) N \quad (2.21)$$

Note that for fixed metering error (Eq. (2.19), $A_m = \emptyset$) the control law is unstable, i.e. increased speed increases the fuel. This occurs during large transients when the governor area is limited by the throttle stops. Figure 2.14 shows a typical large transient in the control plane. For a step input, fuel flow increases at the pump response rate to the constant area line A_2 . Fuel and speed increase along this line until the required speed is reached by the selected throttle curve, δ_B . The throttle sleeve moves off the stop and the cubic speed relationship dominates the control law. The system is stable as shown. Accelerations follow the reverse logic. This method provides fast and stable fuel regulation for the Spey except at low power. Altitude variations are not compensated by the components. Note that antisymmetric rate limits will cause the engine to accelerate and decelerate at different rates for large, throttle limited power excursions.

The capsule assembly and p_3 limiter provide altitude compensation and low power acceleration limiting for the engine. A model of this system which affects the orifice sleeve position, X_2 , and the metering area, is not described in detail. The

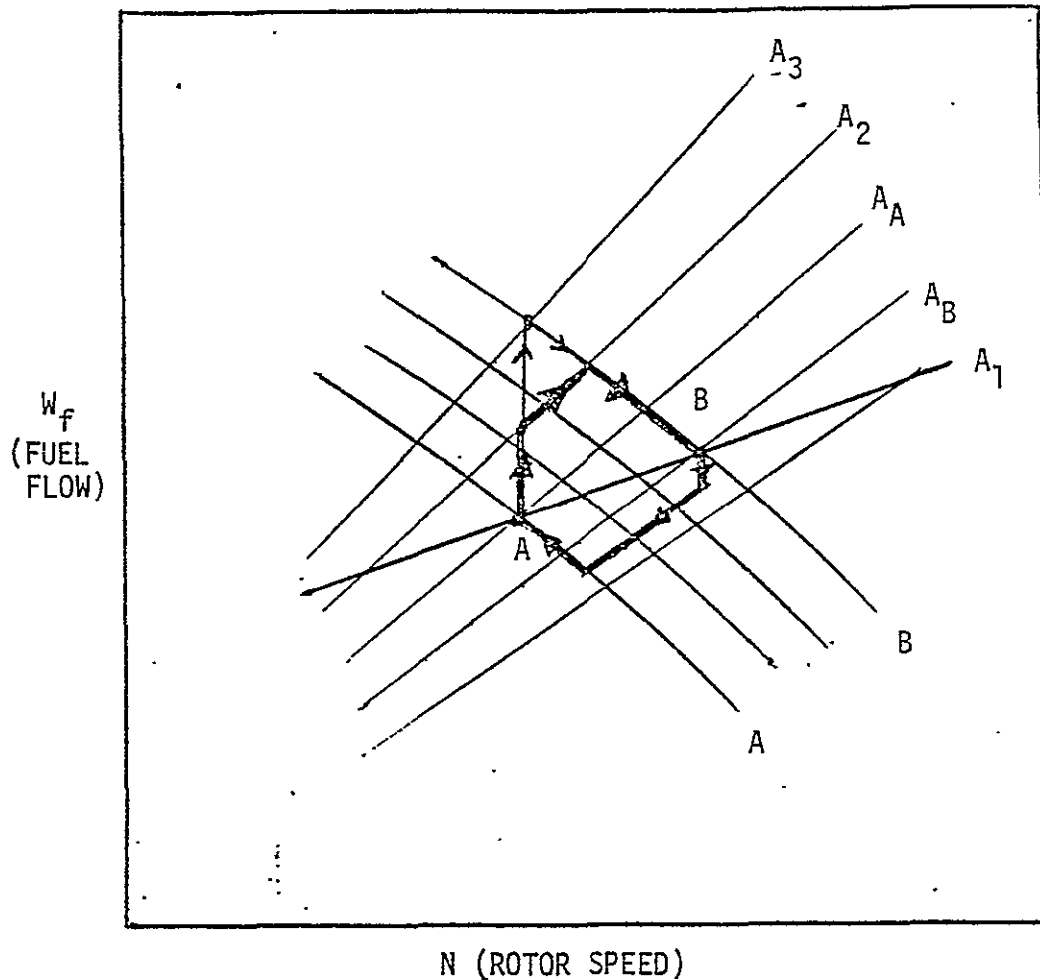


Figure 2.14 Governor Characteristic

effect of these components is most pronounced during accelerations from low power. At these conditions, the fuel flow increase is slowed considerably until the rotor speeds are increased. This limits the possibility of surge during acceleration. Hysteresis can be important during small motions of the bellows and this might affect the overall repeatability of the response.

The various component models have been interconnected in Figure 2.15. The dynamic range of many of these elements is higher than the dominant response time constants. Thus, while the dynamical relationships can be ignored, the static feedback structure of the governor will significantly affect engine response times and linearities.

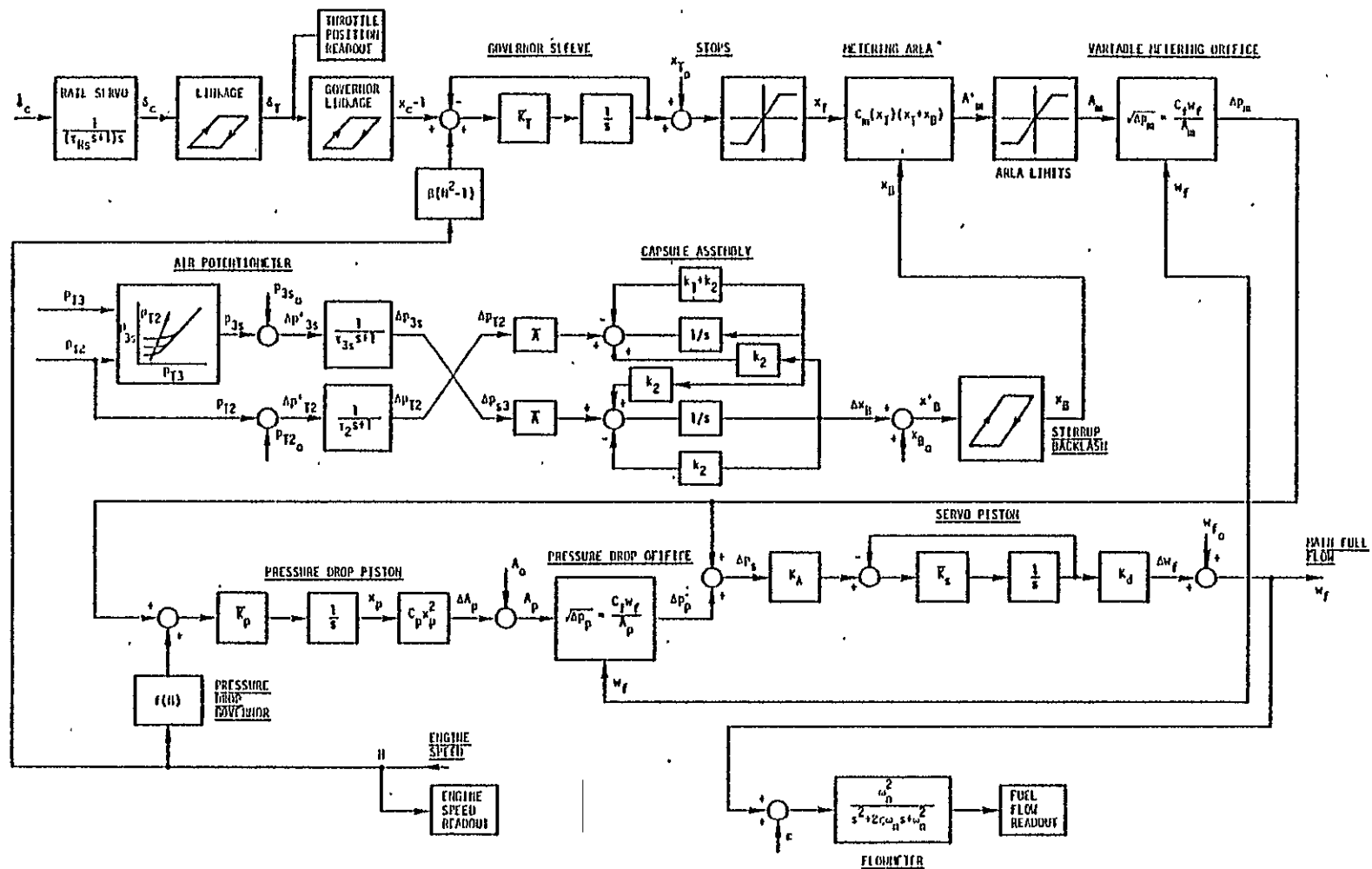


Figure 2.15 Detailed Dynamics Simulation of Spey Fuel Control

2.5 SIMPLIFIED MODEL

The system model can be simplified to include the linear model of the engine; the hysteresis model of the throttle linkage, the variable metering orifice characteristic expanded to second order and the pressure drop regulator characteristic. This system is shown in Figure 2.16.

The time constants of the electromechanical servo are between 0.05 and 0.1 seconds which is faster than the expected closed-loop engine response. Since commanded throttle and actual deflections are recorded, any relative time delay can be detected. The fuel pump response time should be faster than 0.1 seconds at high displacements. This response time is the limiting element in the overall governor response loop since fly weight motion should have response times less than 25 msec. The engine control reduces to a nonlinear feedback regulator driving a rate servo modeling the action of the pressure drop governor. Any mismatch between the forward and feedback path gains in the pressure drop system will result in a slightly stable or unstable servo loop. This gain mismatch can be lumped with the speed governor characteristic without loss of generality. The forward and feedback gains in this loop are assumed identical. The closed-loop characteristic of the pressure drop governor is a pure integration (i.e. a rate servo on the speed governor output). The nonlinearity of the metering orifice is reflected by a slightly nonsymmetric transfer characteristic. The overall hysteresis of the control after the throttle is represented by a second hysteresis block.

A further simplification of the control model is possible assuming that the transfer nonlinearity and control hysteresis are small. This is discussed further in Chapter V.

Figure 2.16 Proposed Spey Engine Identification Model

2.6 SENSOR MODELS

Data on Spey performance was acquired in flight. Instrumentation was used as listed in Table 2.1. Speed, position, and pressure transducers were assumed to respond faster than the dynamics being estimated. The measurement errors associated with these inputs can be considered uncorrelated random processes with RMS values shown in the table.

Table 2.1
Sensor List

VARIABLE	SYMBOL	RMS ERROR
Low Rotor Speed	N_L	0.5%
High Rotor Speed	N_H	0.5%
Throttle Command	δ_C	0.2 Degrees
Throttle Angle	δ_T	1.0%
Duct Pressure	P_D	2.0%
Exhaust Pressure	P_E	2.0%
Fuel Flow	W_{fm}	2.0%

The fuel flow was measured at the exit of the low pressure fuel pump. The sensor is a restrained flow turbine whose angular deflection is proportional to the turbine torque and mass flow.

The system response is lightly damped because of the small value of flow damping supplied by the turbine. The model for the flowmeter is shown in Figure 2.17.

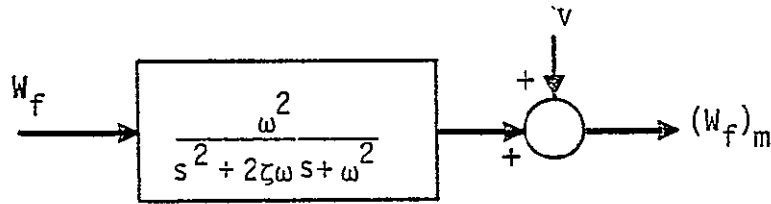


Figure 2.17 Linear Flow Meter Model

The values $\zeta = 0.2$ and $\omega_n = 13.0 \text{ sec}^{-1}$ were estimated from the flight data.

2.7 SUMMARY

A group of mathematical models has been developed for the dynamical behavior of the Spey engine. Simple non-phenomenological forms are used to match specific transients. Detailed representations of the intercomponent responses can be used to accurately predict the system response if dimensional and rig data is available. A simplified version of the detailed model is derived which contains important linear and nonlinear elements of the engine, control and throttle response for the landing approach (high power) configuration of the Spey.

CHAPTER III PRELIMINARY PARAMETER ESTIMATES

The AWSTOLR aircraft was flown at Crow's Landing, California to acquire engine response data for parameter estimation. The data was initially evaluated to determine initial parameter estimates in the dynamic model developed in Chapter II. Important terms were identified here and data consistency was validated. A nonlinear system identification routine was incorporated with a digital simulation of the engine. This program is described in Chapter IV. The results of the processing of the flight and the parameter estimates are compiled in Chapter V.

3.1 SUMMARY OF FLIGHT DATA

Flight data was taken in the approach configuration in a powered descent from 7500 ft. The nozzles in this configuration are rotated downward and the engines are operating near full power. The flight computer was used to generate throttle rate commands to the electromechanical servo. The engine throttles were modulated in unison. Appendix B contains a description of the flight log for the two data acquisition runs. Flight time for the two runs was 124 minutes from takeoff to final landing. Data was recorded during this time on 84 instrumentation channels comprising engine, aircraft and avionics equipment sampled every 20 msec. Data records were chosen from the complete flight data for the parameter estimation. These data records are listed in Table 3.1. A set of instrumentation inputs was chosen to reflect the variables incorporated in the model. These measurements are listed in Table 3.2.

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Table 3.1
Flight Data Records Used for Identification

RECORD	START TIME (d-h:m:s:ms)	END TIME (d-h:m:s:ms)	DURATION (SEC)	NO. OF POINTS	FLIGHT NO.	INPUT DESCRIPTION		
						RAMP RATE (DEG/SEC)	PERIOD (SEC)	AMPLITUDE (DEG)
1	295-17:59:30	295-18:02:31	181	9050	323	0.5 / 5 / 1.25 1.0 / 5 / 2.5 2.0 / 5 / 5.0 3.0 / 5 / 7.5		
2	295-18:10:15	295-18:11:09	53	2650	323	Moderate Size Random Input 		
3	295-18:12:25	295-18:13:21	56	2800	323	0.5 / 10 / 2.5 1.5 / 10 / 7.5		
4	295-20:21:01	295-20:22:05	64	3200	324	1.5 / 5 / 3.75 2.0 / 5 / 5.0		
5	295:20:22:05	295-20:23:04	59	2950	324	0.25 / 50 / 6.25		
6	295:20:24:00	295-20:25	60	3000	324	Step Inputs 		

Table 3.2
Sensor List

SENSOR	ENGINE	UNITS
Throttle Command	Left	Deg
Throttle Pickoff	Left	Counts
Fuel Flow	Left	PPH
Compressor Speed	Left	RPM
Fan Speed	Left	RPM
Exhaust Pressure	Left	Counts
Duct Pressure	Left	Counts
Throttle Command	Right	Deg
Throttle Pickoff	Right	Counts
Fuel Flow	Right	PPH
Compressor Speed	Right	RPM
Fan Speed	Right	RPM
Exhaust Pressure	Right	Counts
Duct Pressure	Right	Counts

The flight data was recorded on an in-flight data acquisition unit and the digital tape processed to provide scaling, units and conversion for use on the CDC 6600 at NASA Ames Research Center.

3.2 INITIAL PARAMETER ESTIMATES

Classical techniques were used to calculate initial parameter estimates using plots obtained from the data. Four areas were investigated using left engine data: (a) steady state characteristics, (b) hysteresis, (c) rate limiting and symmetry, and (d) fan/compressor dynamics. These are discussed in the subsections below.

3.2.1 Steady State Operation

An accurate model of Spey operation must match engine static behavior in this configuration. The engine model described in Chapter II provides a linear operating line for the state and control variables. Figure 3.1 is a compilation of measured engine response at steady power points. It will be noted that the approximation of linear spool speed to throttle response above about 5 degrees throttle is quite good. However, thrust and airflow are nonlinear functions of throttle. Since these are the primary model outputs, a tabular relationship can be developed for these variables as a function of rotor speed or throttle. Table 3.3 shows these functions tabulated against compressor speed. The cold and hot thrust figures refer to the thrust developed by the exhaust flow and duct flow of the engine at an assumed equilibrium rotor speed match. During transients, rotor speeds are not matched and an alternate formulation of these curves must be developed.

An approximate set of curves for the thrust and airflow variables can be developed if it is assumed that fan airflow and core airflow are dependent only on the rotational speeds

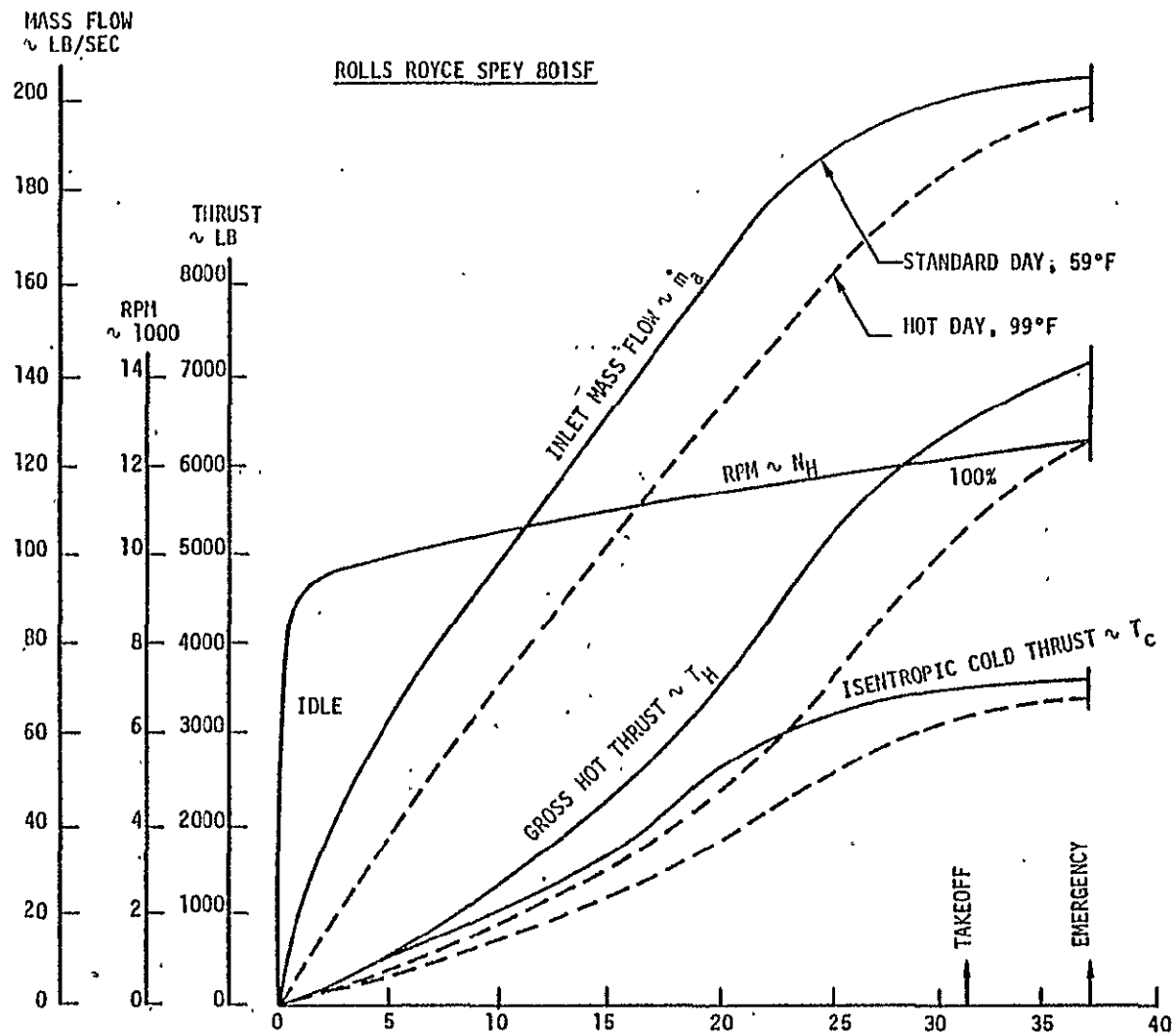


Figure 3.1 Test Stand Data for Spey Engines

Table 3.3
Spey Engine Outputs as a Function of
Steady State Corrected Engine Speed

CORRECTED HOT STREAM THRUST $\sim T_h/\delta$ (lbs_f)

% SPEED $N_L/\sqrt{\theta}$	% SPEED $N_H/\sqrt{\theta}$	INDICATED AIRSPEED - KNOTS		
		V = 0	V = 60	V = 250
0	0	0	0	0
55.0	84	1023.2	1092.1	2102.0
70.5	89.5	2402.7	2456.7	3230.0
78.9	92.5	3714.2	3763.2	4476.3
86.0	95	4834.6	4876.5	5465.0
94.4	98	5867.0	5902.6	6411.0
109.9	103.515	7013.5	7042.1	7446.7

CORRECTED COLD STREAM THRUST - T_c/δ (lbs_f)

% SPEED $N_L/\sqrt{\theta}$	% SPEED $N_H/\sqrt{\theta}$	INDICATED AIRSPEED - KNOTS		
		V = 0	V = 60	V = 250
0	0	0	0	0
55.0	84	796.7	783.7	914.6
70.5	89.5	1660.2	1666.7	1807.2
78.9	92.5	2494.5	2489.6	2668.4
86.0	95	2977.9	2954.4	3110.4
94.4	98	3301.0	3289.3	3442.9
109.9	103.515	3532.3	3554.1	3682.4

Table 3.3 (Concluded)

% SPEED $N_L/\sqrt{\theta}$	% SPEED $N_H/\sqrt{\theta}$	CORRECTED ENGINE AIRFLOW $m_a\sqrt{\theta}/(\text{Slugs/Sec.})$
0	0	0
55.0	84.	2.514
70.5	89.5	4.003
78.9	92.5	4.964
86.0	95.	5.507
94.4	98.	5.935
109.9	103.515	6.488

of the compression elements. This is normally a more accurate assumption than the constant by-pass ratio assumed in Table 3.3. In this case, hot thrust is a function of the compressor speed only. Cold thrust and net airflow are determined by the fan speed. During transient motion each speed can vary independently.

Data is required to determine the equilibrium rotor speed match. This data was measured from the flight tape when the engine had settled at a constant power. Figure 3.2 shows this match and verifies the assumed linearity of the match in this power range. Figure 3.2 and Table 3.3 can be used to determine a new functional representation of cold thrust and mass flow plotted against fan speed. Then, during simulation, nonequilibrium fan speeds are used to calculate instantaneous cold thrust and mass flow for the engines.

Similar steady operating line data can be derived from the flight records for the intermediate simulation variables vis. fuel flow, throttle angle, and pressures as a function of the states of the simulation. Relationships derived from the data are shown in Figure 3.3 for fuel flow and throttle angle as a function of rotor speed. This line should be compared to Figure 2.14 which is the predicted linear relationship based on the governor characteristics. The operating assumptions of the linear operating linear hold quite well for this particular flight regime. Steady state linear operating equations are listed below:

$$\delta = 0.7212 (\delta_T - 31.5^\circ) - (N_H - 100\%)$$

$$N_L = 2.81 N_H - 181\%$$

$$W_f = 7.13 N_H - 613\%$$

$$PTD = 1.32 N_L - 32\%$$

$$PT6 = 4.0 N_H - 300\%$$

where the 100% values of the variables are listed in Table 3.4.

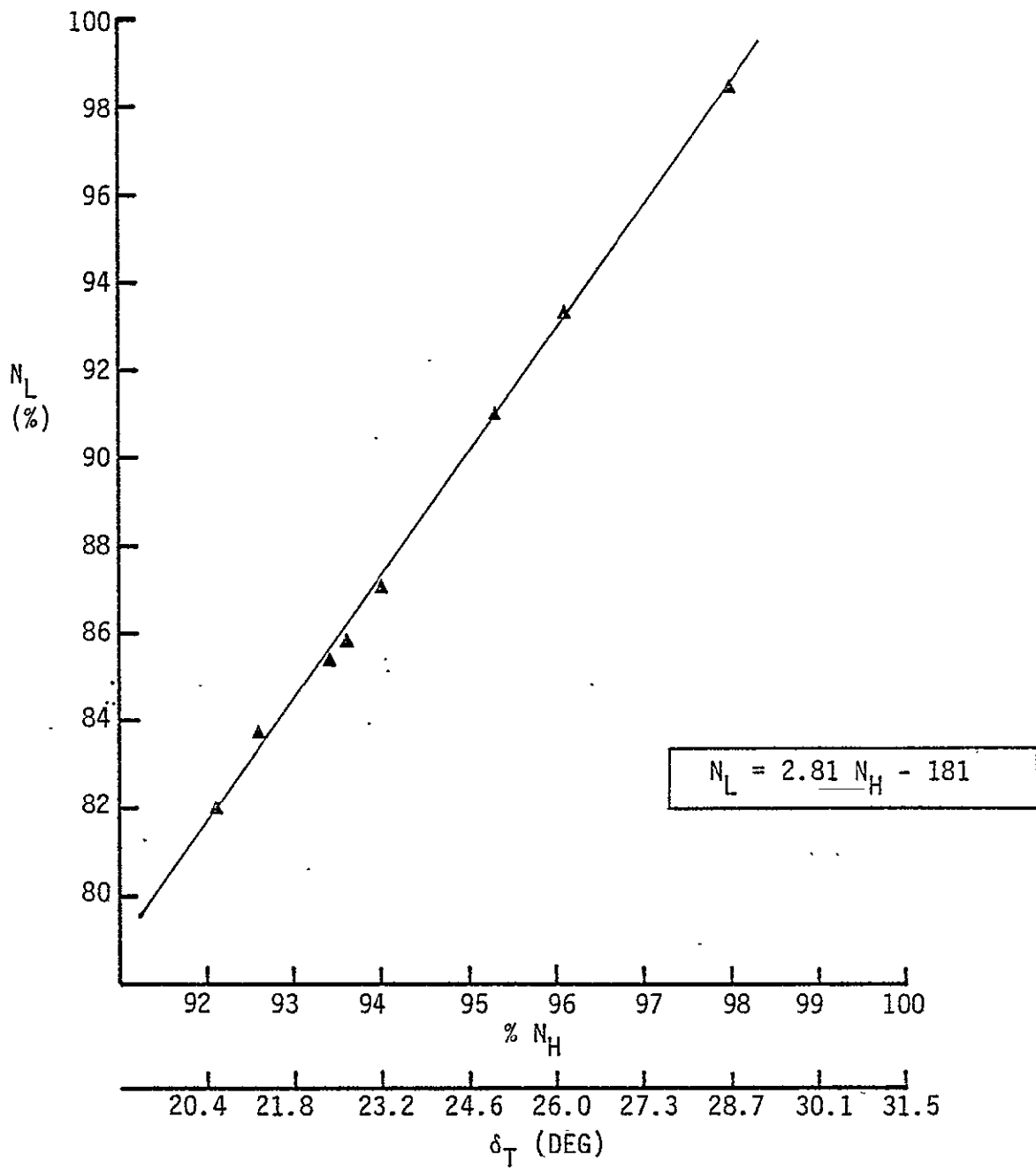


Figure 3.2 Rotor Speed Match (AWJSTOLRA
Left Engine) Flight 323/324

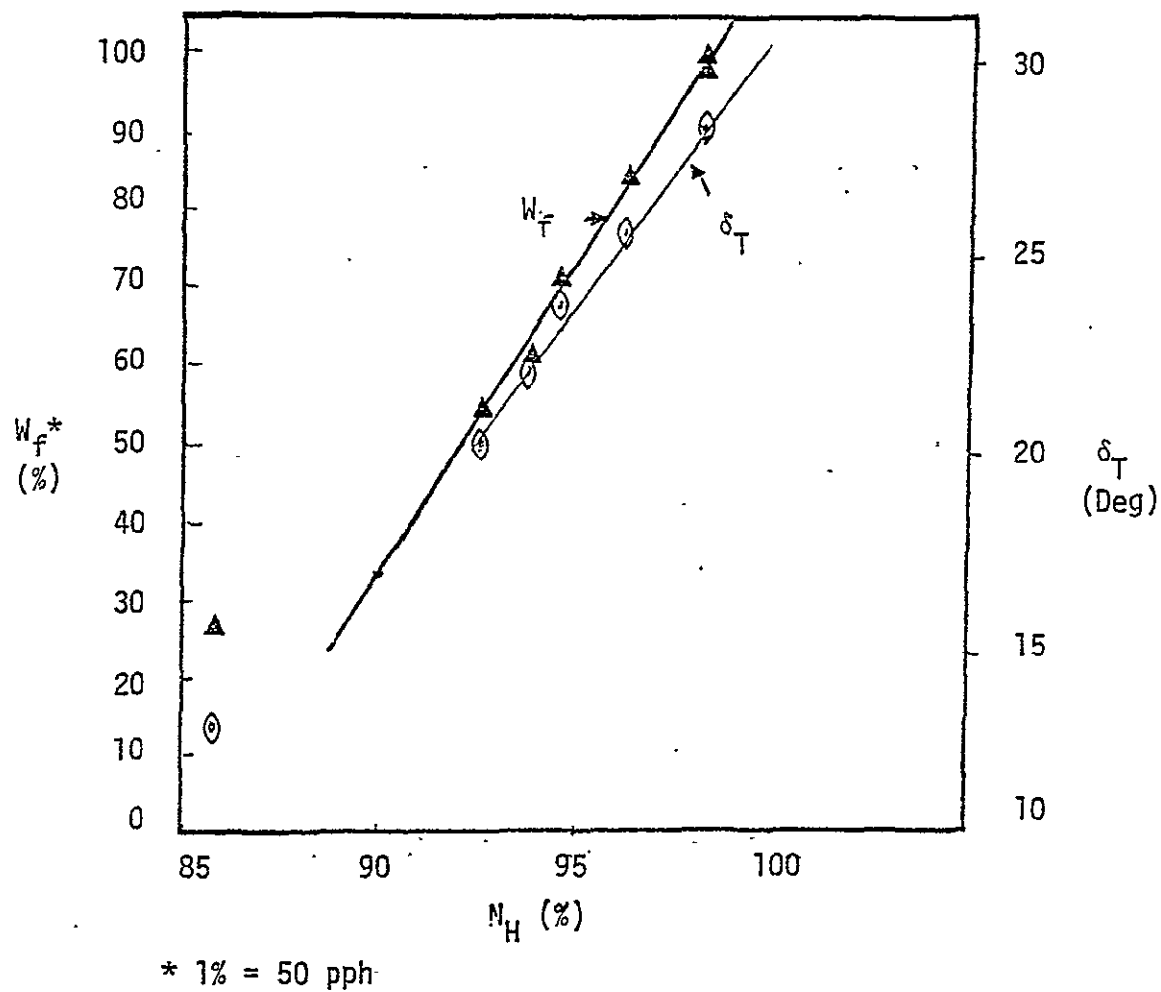


Figure 3.3 Fuel Flow Steady State Data
(AWJSTOLRA Left Engine)
Flight 323/324

Table 3.4
100% Values of Engine Variables

VARIABLE	VALUE	UNITS
δ_T	31,5	Degrees
δ_{po}	-957	Counts
W_f	5000	pph
N_H	12135	RPM
N_L	10075	RPM
PT6	3775	Counts
PTD	5036	Counts

It should be noted that the operating line linearity of engine variables, e.g. the rotor speed match is predicted from previous engine experience near full power. Governor linearity is predicted from the functional characteristics of the centrifugal counter-weight forces and the square root pressure drop - mass relationship used in the metering orifice. The latter relationship can be used to derive other characteristics of this control response as is discussed in Section 3.2.5.

3.2.2 Throttle Hysteresis

Classical methods can be used to approximate the hysteresis width since data containing periodic excitation is available. The ramp inputs are sufficiently close to sinusoids that phase lag measurements can be used as a good measure of the hysteresis width. The sinusoidal describing function for hysteresis is shown in Figure 3.4. Considering

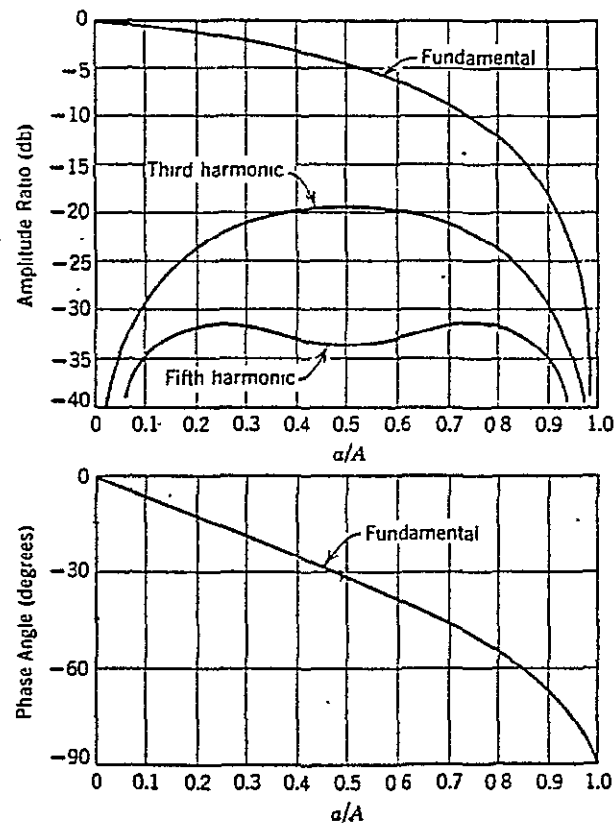
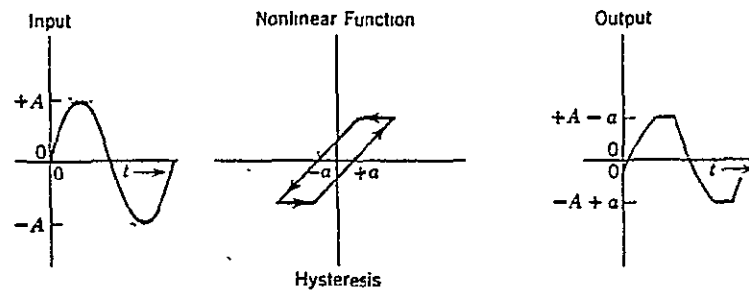


Figure 3.4 Hysteresis Describing Function Characteristic

only the phase shift characteristics, measured values can be related to the hysteresis width and input amplitude. The characteristic is independent of frequency which allows run-to-run comparison of results. The phase shift measurement allows a far more accurate estimate of the hysteresis width than amplitude roll-off when graphical data is plotted. An example of the phase shift measurement is shown in Figure 3.5. Hysteresis points were taken at several values of input magnitude and frequencies. These points are shown in Figure 3.6 with a least squares fit of the hysteresis characteristic:

$$\phi = f_H(a/A) + \phi_b$$

where f_H is shown in Figure 3.4, ϕ_b is a residual phase shift unexplained by hysteresis, and A is the amplitude of the periodic throttle inputs.

The throttle curve in Figure 3.6 shows the phase shifts, ϕ_T , between the commanded throttle input and the throttle pickoff. Since no frequency dependent lags are present, all data points can be overplotted. The fit shows the hysteresis width to be about 0.48 degrees with only 2° of phase shift unexplained by the hysteresis. This residual phase is within the accuracy bounds of the data so it can be concluded that a simple hysteresis is an excellent model of the throttle linkage.

Phase measurements were made between the high rotor speed response and both commanded and measured throttle inputs at a single frequency ($\omega = 1.26$ rad/sec). The amplitude dependent portion of the response can be modeled as an additional hysteresis within the fuel control. The curve for the governor response indicates hysteresis width of about 0.19 degrees. This estimate may be less accurate due to nonlinearities in the governor response which will tend to cause amplitude dependent phase shifts.

The hysteresis figures calculated above can be used to correct the phase response of the high rotor speed to throttle

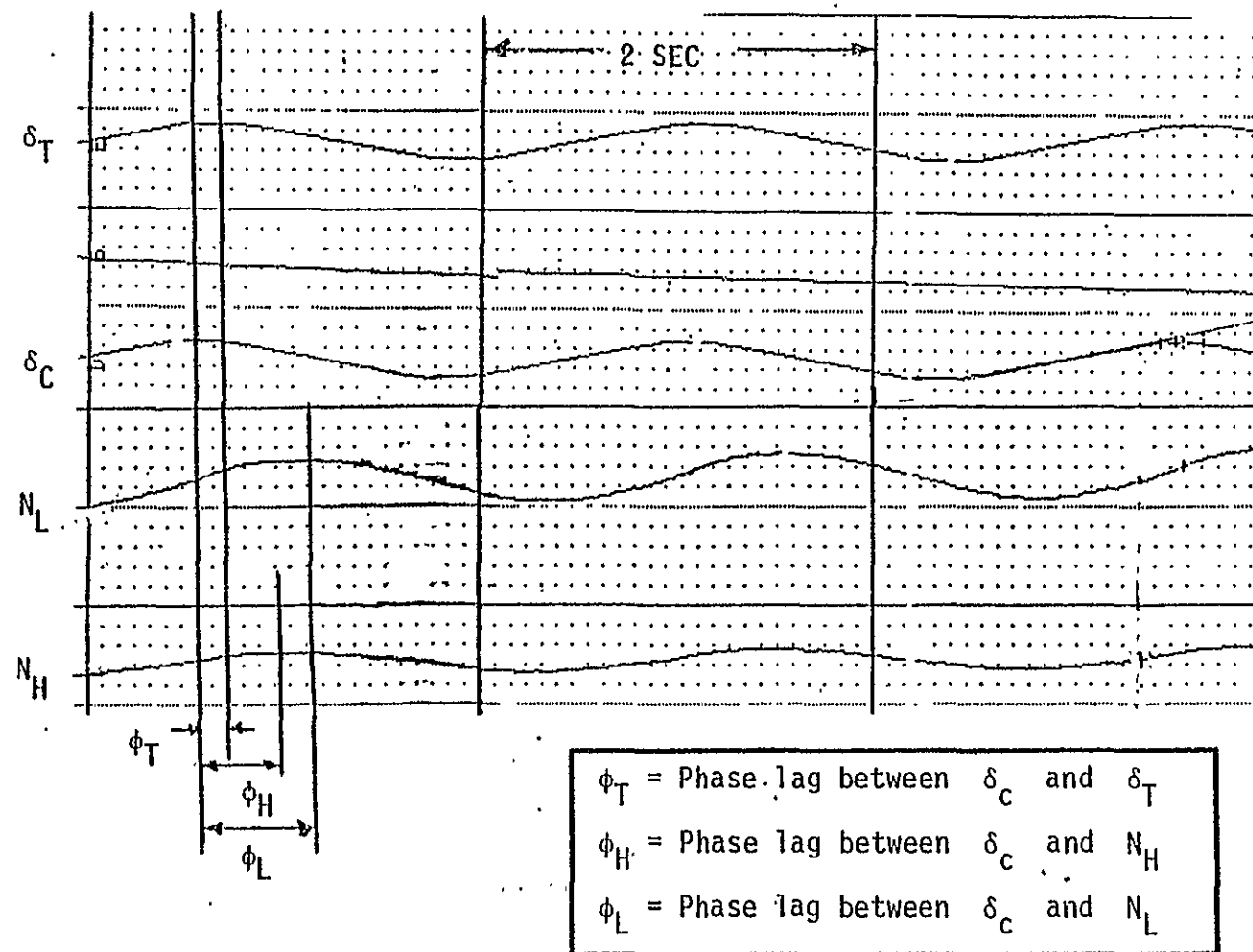


Figure 3.5 Phase Calculation for Hysteresis Estimates

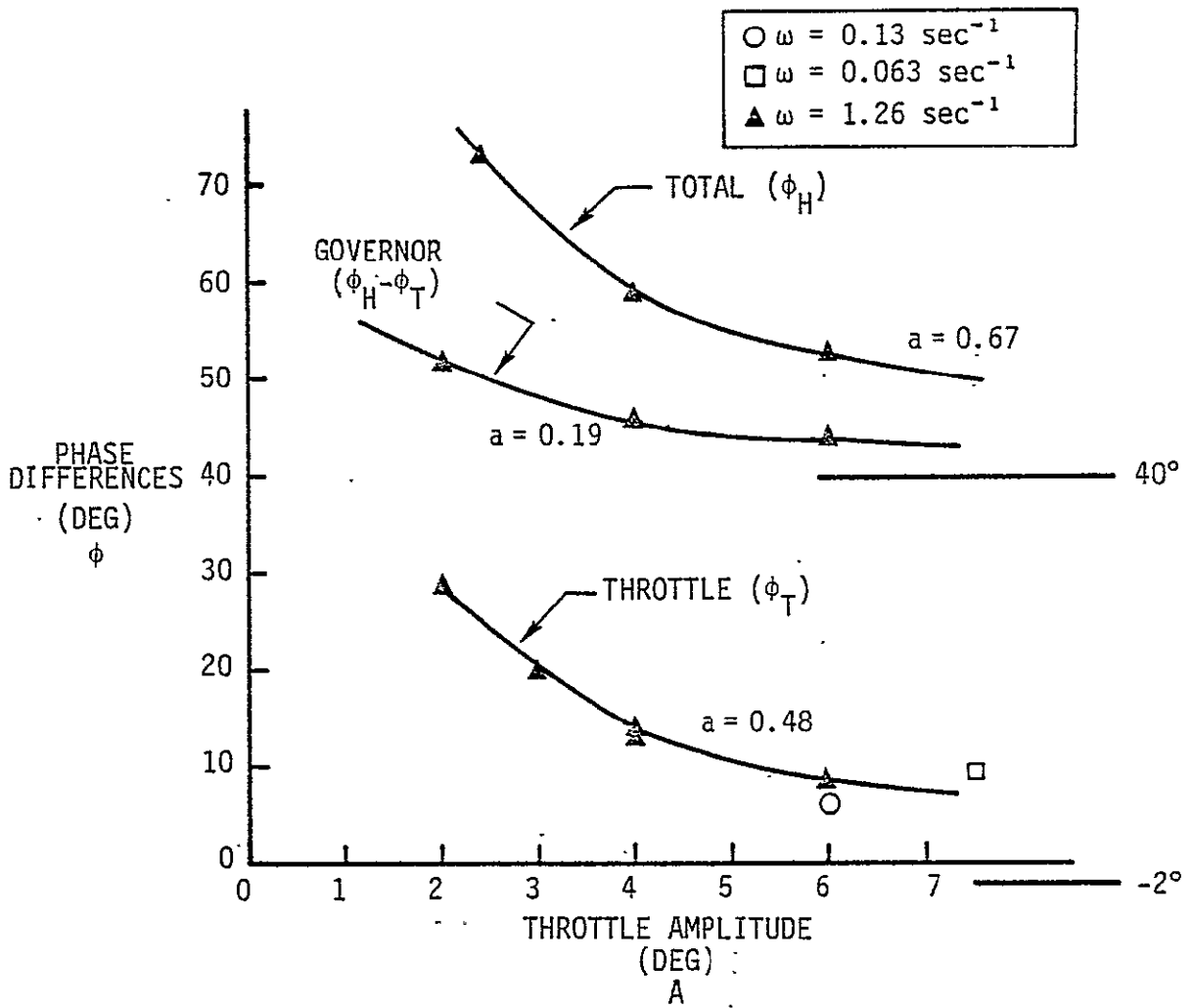


Figure 3.6 Identification of Hysteresis from Phase Lag

inputs. This is shown in Figure 3.7 for various frequencies. A fit of a first order lag phase response is shown which minimizes the sum squared error of the corrected points. The time lag associated with the fitted phase characteristic is 0.9 sec which should be close to the high rotor time constant (closed-loop).

3.2.3 Rate Limiting

The governor operation described in Chapter II indicates that throttle inputs act as rate commands to the pressure drop governor. Since the inputs during the flight test were throttle ramps, the rotor speed rates which are attained will reflect rate limiting by the governor if it exists. Rates were measured for various acceleration/deceleration magnitudes in the flight records. Rotor speed rates are plotted against throttle rates in Figure 3.8. The test run data was augmented by miscellaneous points which occurred when ramp inputs were generated as commands during the normal cockpit operation. For a linear operating line, and no rate limiting by the control, the RPM response rate should be determined by the steady state operating line as is shown below:

$$(\text{Steady State}) (N_H - 100\%) = 0.7212 (\delta_T - 31.5)$$

$$(\text{Steady Rate}) \dot{N}_H = 0.7212 \dot{\delta}_T$$

This line is drawn on the figure. The results show good correspondence to the predicted operation of the control. For throttle rates less than 5.5 deg/sec during accelerations or decelerations, the governor characteristic is linear. Rate limiting occurs at higher throttle input rates due to the saturation of the throttle sleeve on the stops. It appears that the acceleration and deceleration stops are not symmetrically adjusted so that large engine declerations are

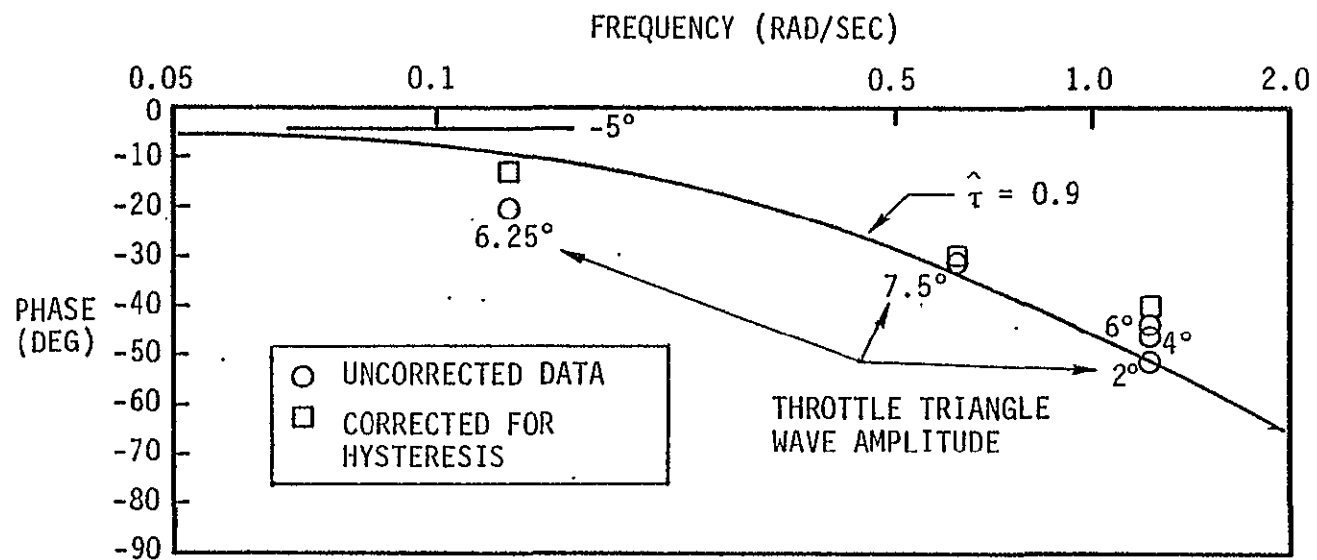


Figure 3.7 Throttle to Rotor Speed Phase Difference (Data Corrected for Linkage Hysteresis) AWJSTOLRA Left Engine, Flight 323/324

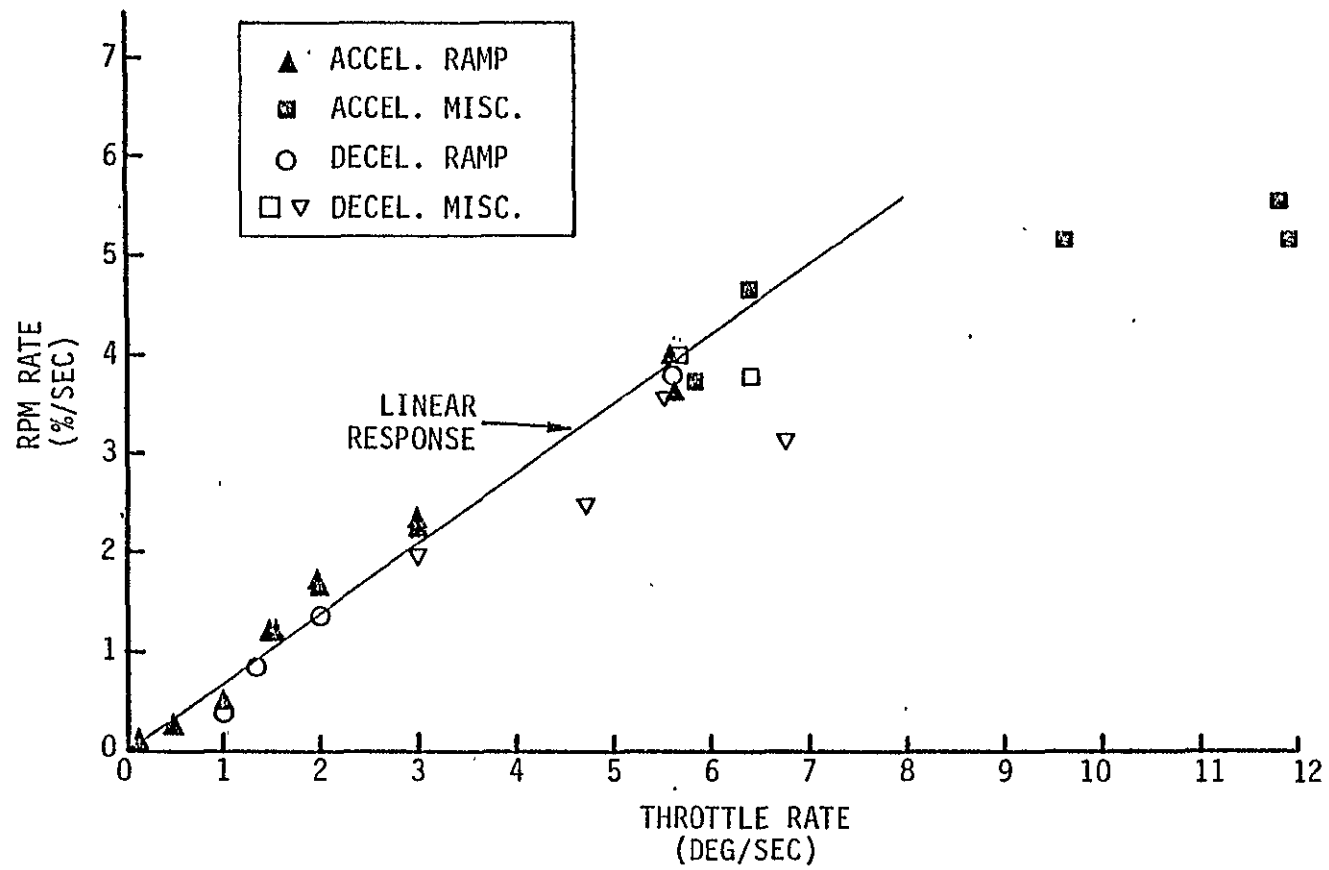


Figure 3.8 Fuel Control Rate Characteristic (AWJSTOLRA Left Engine) Flight 323/324

somewhat slower. For maneuvers during test sequences, the governor does not rate saturate and this effect can not be precisely identified.

3.2.4 Fan and Compressor Dynamics

In the development of the dynamics of the engine in Chapter II, it was noted that the engine rotors have two modes of response, namely, a unison mode and a fan rotor relaxation mode. The magnitude of these time constants can be approximated from the flight data by examining the rotor phase relationship at various frequencies. This phase angle is not dependent on the characteristics of the fuel control. It is assumed that fuel flow primarily enters the compressor speed equation, then the transfer function between the rotor speeds can be written as follows:

$$\frac{N_L}{N_H} = \frac{\tau_H s + 1}{\tau_L s + 1}$$

where τ_H and τ_L are the time constants of the two modes. The phase differences were measured at three forcing frequencies and are plotted in Figure 3.9. A function representing the first order phase difference was fit to the data,

$$\phi(N_L) - \phi(N_H) = \tan^{-1}(\tau_H \omega) - \tan^{-1}(\tau_L \omega) .$$

A time constant of 1.0 sec was determined for the compressor. This corresponds quite well with the fuel flow to rotor speed phase calculation corrected for hysteresis. The fan speed time constant is predicted to be 2.6 sec. This is a rather large value for typical turbofan configurations without the duct bleed. Since only three points were used, the accuracy figures are unknown and the estimate could be inaccurate.

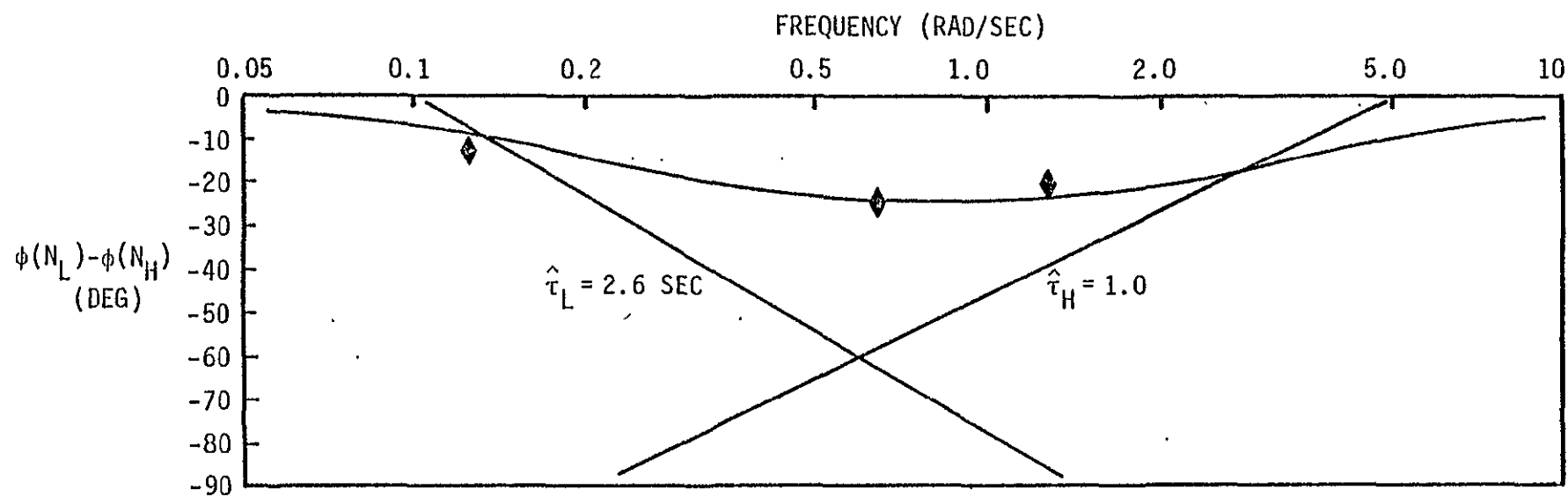


Figure 3.9 Spool Dynamics Identification (from Fan and Compressor Phase Difference) AWJSTOLRA Left Engine - Flight 323/324

3.2.5 Control Parameters

The control model developed for identification has a number of static elements which can be estimated from steady state and dynamic responses of the controlled engine. These calculations are discussed below. The assumption is made that the null position in the speed governor is independent of engine speed. This is nearly true for moderate power changes. In this case, the governor error, ϵ , can be written from the steady state operating line as follows:

$$N - 0.7212 \delta_T - 77.28 = -\epsilon \quad (\% \text{ RPM})$$

The governor error is zero in steady state; thus, the pressure drop governor must cancel the engine dynamics to form a pure integrator (or rate servo). This implies that the engine fuel to rotor speed gain, c_f , is inversely balanced by the pressure drop regulator characteristic rotor speed to fuel flow (pressure drop) gain. This situation is represented in the model. The value of c_f is determined from the operating line relationship,

$$W_f = 7.13N - 613\%$$

or

$$c_f = 7.13 \quad (\% \text{ F.F./}\% \text{ RPM})$$

The remaining control parameters are the governor forward loop gain and nonlinearity, α . The control law for the engine and pressure drop regulator can be written as follows (neglecting the nonlinearity)

$$\dot{N}_H = K_{AF} \Delta A_m$$

$$= \frac{C_F K_{AF}}{\tau_H} (0.7212 \delta_T - N_H - 77.28)$$

The time constant of the closed-loop system is $\tau_{CL} = \tau_H / C_F K_{AF}$ and a reasonable guess of the value for K_{AF} is 1.0 sec^{-1} . The nonlinearity, α , which results in slower accelerations than decelerations is difficult to estimate. A nominal value of zero is chosen for the initial estimation runs.

3.2.6 Summary of Initial Parameter Estimates

The discussion in Section 3.2 has provided the basis for initial parameter estimates for the engine/control model developed in Chapter II. These estimates are summarized in Table 3.5 and identified with the appropriate computer program symbology (see Chapter V for estimation results). Initial estimates for scale factor and instrumentation biases are also included. These were measured directly from the flight data.

Table 3.5
Initial Parameter Estimates

PARAMETER	SYMBOL	INITIAL ESTIMATE	UNITS
Throttle Hysteresis	DLINK1	0.48	Deg
Control Hysteresis	DLINK2	0.19	Deg
Throttle Pickoff Scale Factor	BPOT1	-25	Deg/Counts
Throttle Pickoff Bias	BPOT0	950	Counts
Throttle/RPM Gain	KTH	0.7212	Deg/% RPM
Area to Fuel Gain	KAF	1.0	Sec ⁻¹
Governor Nonlinearity	ALPHA	0.0	(% RPM) ⁻¹
Flowmeter Damping Ratio	ZETA	0.2	---
Flowmeter Natural Frequency	OMN	13	Sec ⁻¹
Compressor Lag	CLAG	1.0	Sec
Fan Lag	FLAG	2.6	Sec
Fuel/RPM Gain	CF	7.13	% RPM/% PPH
Fuel to Fan Coupling	CFL	0.0	% RPM/% PPH
Fan Speed Bias	XNLBIS	0	% RPM
Tailpipe Pressure Lag	TLAG	0.0	Sec
Duct Pressure Lag	DLAG	0.0	Sec
Tailpipe Pressure Scale Factor	TGAIN	4.0	%/% RPM
Duct Pressure Scale Factor	DGAIN	1.32	%/% RPM
Tailpipe Pressure Bias	PT6BIS	-300	%
Duct Pressure Bias	PTDBIS	-32	%

CHAPTER IV

PARAMETER IDENTIFICATION PROGRAM

A program was developed to process the flight acquired data and estimate parameters of the model. The details of the software are presented in this chapter. A program listing is included in Appendix A.

4.1 THEORETICAL BACKGROUND

The Spey engine model developed in Chapter II is used as the foundation of the parameter estimation procedure. This model is shown in Figure 4.1. The model equations can be represented as follows:

$$\dot{x} = f(x, u, \theta) \quad (4.1)$$

$$y_k = h(x_k, u_k, \theta) + v_k \quad (4.2)$$

where the x is the engine state vector, y is the measurement vector, $f(.,.,.)$ and $h(.,.,.)$ are the engine/control dynamic equations and measurement distribution matrix, respectively. Table 4.1 lists the element of the state, output, and control vectors. The measurement noise is assumed to have a Gaussian distribution with known covariance.

The maximum likelihood parameter estimates are obtained by minimizing the log-likelihood function for the parameter estimate given the data. A complete discussion of the theory is given in Ref. 6.

$$J = \min_{\hat{\theta}} \sum_{i=1}^N (y(i) - \hat{y}(i))^T R^{-1} (y(i) - \hat{y}(i)) \quad (4.3)$$

where $R = \text{diag}(\sigma_1^2, \dots, \sigma_p^2)$ is the covariance matrix of the independent measurement errors, and

$$\hat{y}(i) = h(\hat{x}(i), u(i), \hat{\theta}) \quad (4.4)$$

Figure 4.1 Proposed Spey Engine Identification Model

Table 4.1
Engine State, Output and Control Vectors

<u>STATE</u>	SYMBOL
High Rotor Speed	XNH
Low Rotor Speed	XNL
Tailpipe Pressure	PT6
Duct Pressure	PTD
<u>CONTROL VECTOR</u>	
Throttle Position	DELTT
<u>MEASUREMENT VECTOR</u>	
Throttle Pickoff	DELTP0
Fuel Flow	WFMSN
High Rotor Speed	XNHMSN
Low Rotor Speed	XNLMSN
Tailpipe Pressure	PT6MSN
Duct Pressure	PTDMSN

subject to the differential constraint

$$\dot{\hat{x}} = f(\hat{x}, u, \hat{\theta}). \quad (4.5)$$

For the Spey engine, Eq. (4.5) is discretized internally in the simulation program to form the discrete constraint equations:

$$\hat{x}(i+1) = \phi \hat{x}(i) + \Gamma u(i). \quad (4.6)$$

The minimization in Eq. (4.3) is carried out using either a Quasi-Newton method or Levenberg-Marquart procedure. The Levenberg Marquart algorithm provides a stable search for the minima near a priori estimates. The parameter step for this algorithm is as follows:

$$\theta(i+1) = \theta(i) - \left(\frac{\partial^2 J}{\partial \theta^2} + \lambda I \right)^{-1} \frac{\partial J}{\partial \theta} \quad (4.7)$$

where the expression,

$$\frac{\partial^2 J}{\partial \theta^2},$$

is approximated from gradient calculations and the Marquart parameter, λ , is chosen based on minimization performance during the search. More detail on these algorithms is contained in Ref. 6.

The parameter estimation procedure described produces the maximum likelihood estimates for a given data record assuming the correct model structure and no process disturbances. These assumptions are well satisfied in the engines. The model structure has been carefully studied and initially evaluated to assure a good a priori structure.

An additional identification option is included in the program to facilitate the initial startup of the procedures. Convergence of the maximum likelihood procedure is slowed by poor initial estimates and by improperly excited modes. To improve initial parameter estimates before the full algorithm is run, a partial identification procedure can be used. The program logic allows utilization of measured variables as inputs to model blocks in the simulation. In this way, smaller identification problems can be run to obtain accurate a priori guesses for the full system. As an example, measured fan speed can be used as one input to the duct dynamics. Gain and time constants can be found which then are used as estimates for the full identification. For the full run, the derived fan speed is used as the input and the overall response is estimated.

4.2 STATISTICAL PROPERTIES

The identification algorithm generates an estimation of the statistics of the parameters. These figures may be used to

evaluate the parameter accuracies and combine estimates from different data records to calculate the best overall parameter results. Matrix outputs from the program are discussed below.

The cost function, $J(\theta)$ is calculated from normalized measurement error covariances as follows:

$$J = \sum_{i=1}^P \frac{R_0}{R_i} \sum_{j=1}^N \epsilon_i(j)^2 \quad (4.8a)$$

$$\epsilon_i(j) = y_i(j) - \hat{y}_i(j) \quad (4.8b)$$

where $R_0 = \sigma_1^2$.

Thus, the measurement accuracies are weighted with respect to the accuracy of the first instrument. The scaled information matrix is derived from the second derivative of J with respect to the parameters. This matrix is developed during the iterative solution of the minimization problem. The scaled information matrix is defined as follows:

$$H = \frac{\partial^2 J}{\partial \theta^2} \quad (4.9)$$

The eigensystem (eigenvalues and eigenvectors) of H are calculated. The overall conditioning of H and linear combinations of parameters corresponding to small eigenvalues of H are diagnostic tools in evaluating the convergence. An estimate of the parameter accuracies can be determined from the dispersion matrix as follows:

$$D = N^* R_0 H^{-1} \quad (4.10)$$

and

$$\text{cov}(\theta\theta^T) \geq D$$

where the matrix D forms the Cramer-Rao bound on the estimates if $N^* = 1$.

The value of N^* is chosen to weight the independence of the data. A good approximation to this value is the ratio of the number of points between uncorrelated residuals, or, if the residual correlation time constant is approximately determined to be τ_{COR} , then N^* can be chosen as follows:

$$N^* = \frac{\tau_{COR}}{TN_{TOT}} \quad (4.11)$$

where T is the sampling interval and N_{TOT} is the total number of data points. Values of N^* are typically chosen between 1 and 20.

The fractional variance is calculated from the unit dispersion matrix (D for $N^* = 1$). This equation is

$$\hat{\sigma}_{\theta_i} = \sqrt{N^* D_{ii}} / \hat{\theta}_i \quad (4.12)$$

where σ_{θ_i} is the fractional confidence interval on the estimate of the parameter, θ_i .

The F-ratio of the parameter estimate indicates the significance of the parameter to the model. The F-ratio is the inverse of the fractional variance, or,

$$F_{\theta_i} = 1/\hat{\sigma}_{\theta_i}^2 \quad (4.13)$$

Finally, the fractional gradient of the likelihood function indicates the "closeness" of convergence of the algorithm. This quantity is defined as follows:

$$G_{\theta_i} = \partial J/J / \partial \theta_i \quad (4.14)$$

The quantities listed above are output for each parameter estimated. An example of this output is given in Figure 4.2.

SCALED INFORMATION MATRIX

PARAMETER	AL0	AL1	BPOT	EPOT
AL0	.35749386701290E+07			
AL1	.60253817431526E+08	.10627777876374E+10		
BPOT	.24158146034951E+05	.42134677261987E+06	.64597603084903E+04	
EPOT	.60690748805226E+06	.10572979409026E+08	.15310305746570E+06	.36550192076097E+07

EIGENSYSTEM OF INFORMATION MATRIX

EIGENVALUES:

45.9696
 .158344
 .355574E+07
 .106630E+10

EIGENVECTORS:

DECOMPOSITION PERFORMANCE INDEX= .209972

	1	2	3	4
1	.27417935150931E+03	-.99839507518434E+00	-.16039254072298E-02	-.56609417030982E-01
2	.53153839836284E+05	.56590474754757E-01	.10080454654131E-01	-.99834658439476E+00
3	.99912122394718E+00	.36423015366450E+03	-.41910492935338E-01	-.39721090799105E-03
4	-.41913060680691E+01	.21585529974602E-02	-.99906922805136E+00	-.99656186041300E-02

UNIT DISPERSION MATRIX

PARAMETER	AL0	AL1	BPOT	EPOT
AL0	.62967353191217E-05			
AL1	-.35673499124507E-06	.21188714136616E-07		
BPOT	.59568473365873E-05	.11553843441793E-06	.21715305431402E-01	

Figure 4.2 Example of Spey Program Output Statistics

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FINAL RESULTS OF OPTIMIZATION

QUASI-NEWTON METHOD

PARM NO.	VARIABLE	LOCATION	VALUE
1	AL0	11	.253775
2	AL1	12	.437142E-02
3	BPOT0	14	927.898
4	BPOT1	15	-24.5692

FINAL ROOT MEAN SQUARE RESIDUALS

ERROR NO.	RESIDUAL	LOCATION	VALUE	WEIGHT
1	THRERR	1.	4.01635	1.00000
	AVERAGE RMS ERROR		4.01635	

FINAL STATISTICS

RESIDUAL SUM OF SQUARES	=	52425.9
NORM OF THE GRADIENT	=	.692278
NO. OF FUNCT EVALUATIONS	=	112,000
EST NO. OF SIGN. DIGITS	=	7.63067
FINAL MARQUARDT PARAMETER	=	0.
NUMBER OF ITERATIONS	=	0.

NORMAL TERMINATION

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Figure 4.2 (Concluded)

Typically, for identification runs on different data records, the parameter estimates will be different. This is primarily due to the stochastic nature of the inputs. In some situations, accurate values of the parameters may be obtained when an optimum input time history excites the system response in a favorable way. Other data records may contain information about the parameters but not of the same quality as optimum inputs. The results of the parameter estimation runs can be combined to form the optimum estimate for the overall series of data records by weighting the average by the predicted parameter covariance.

The exact formula is given in terms of the information matrices, M_i , for each of q runs:

$$\bar{\theta} = \left[\sum_{i=1}^q M_i \right]^{-1} \left[\sum_{i=1}^q M_i \hat{\theta}_i^i \right] \quad (4.15)$$

where $M_i = \frac{1}{N_i^*} R_o^{-1} H_i$ and $\hat{\theta}_i^i$ is the parameter estimate for the i th record. An approximate formula can be used with reasonable accuracy as follows:

$$\bar{\theta}_j = \left[\sum_{i=1}^q (D_{jj}^i)^{-1} \right] * \left[\sum_{i=1}^q (D_{jj}^i)^{-1} \theta_j^i \right] \quad (4.16)$$

where D_{jj}^i is the j th diagonal element of the i ' dispersion matrix. The above formula can be used to obtain weighted averages of the parameter values accurately reflecting the overall responses.

CHAPTER V

RESULTS OF PARAMETER IDENTIFICATION

The model developed in Chapter II was used as the foundation of a parameter estimation program. In this way, the code used for identification could be directly transferred to the AWJSTOLRA simulation without reformulation of the modeling equations. The parameter values would be the same as identified from the data.

The identification procedure is described in Chapter IV and a listing of the simulation/identification program is included in Appendix A. Preliminary parameter estimates were graphically calculated from the flight data as described in Chapter III.

The simulation can be used to identify parameters in portions of the engine using measured or derived variables as input. The parameters which are identified can be optionally selected. Table 5.1 shows the parameters of the engine simulation which are available to estimate. Variable name definitions associated with block diagram variables (Figure 5.1) are shown in Table 5.2. The program was sequentially exercised to identify throttle parameters, engine pressure dynamics, engine dynamics, and engine/control dynamics. The identification setup used and the results are presented in the following subsections.

5.1 THROTTLE IDENTIFICATION

The throttle hysteresis value and pickoff bias and scale factor were identified. In addition, a power level dependent hysteresis width was hypothesized and added to the parameter list. Figure 5.2 shows the program set-up. Measured throttle commands are used as input, the throttle pick-off is commanded

Table 5.1

SPEY ENGINE SIMULATION PARAMETERS
 ANJSTOL RESEARCH AIRCRAFT
 SYSTEMS CONTROL, INC (VT)
 1801 PAGE MILL ROAD
 PALO ALTO, CALIFORNIA

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```

*****
*                                     *
*   RIGHT ENGINE                     *
*   FLIGHT NUMBER 324*               *
*   RUN NUMBER 5                     *
*   STI 56000 *                       *
*****

*****
*                                     *
*   THROTTLE   *   CONTROL   *   ENGINE   *   DUCT/EXHAUST   *
*                                     *
*****
*DLINK1= ,329645 *KTH = ,762446 *CLAG = ,210000 *TLAG = ,500000E-02*
*DLINK2= ,100000E-01*KAF = 5,04400 *FLAG = ,403000 *TGAIn = 4,72200 *
*ALO = ,253775 *ALPHA = 0, *CF = ,110000 *PT6BIS= ,1,94100 *
*AL1 = ,437142E-02*CFCNTR= ,110000 *AFL = ,710000 *DLAG = ,500000E-02*
*AL2 = 0, *EPSBIS= ,435724 *CHL = 3,07300 *DGAIN = 1,13500 *
*BPOTO = 927,898 *KFSF = 1,00000 *XNLHIS= ,324000 *PTDBIS= ,3,93000 *
*BPOT1 = ,24,5692 *KFBIAS= 20,9200 *CLAGD = ,909156 *TLAGD = ,183156E-01*
*ZETA = ,990000 *OM = 50,0000 *CLAGG = ,908436E-01*TLAGG = ,981684 *
*OM = 50,0000 *SIG = ,202020E-01*FLAGD = ,951584 *DLAGD = ,183156E-01*
*KAI = 0, *KA2 = 0, *FLAGG = ,484165E-01*DLAGG = ,981684 *
*****

*****
*   FULL POWER POINT   *
*   *
* THROTTLE POSITION = 31,50 DEGREES *
* THROTTLE PICKOFF = 976,0 COUNTS *
* MAIN FUEL FLOW = 5750, LBM/HOUR*
* COMPRESSOR SPEED = ,1335E+05 REV/MIN *
* FAN SPEED = ,1008E+05 REV/MIN *
* AUGMENTOR PRESSURE= 50,00 LBF/SQIN*
* DUCT PRESSURE = 50,00 LBF/SQIN*
*
*****

*****
*   OPTIMIZATION PARAMETERS   *
*   *
* NO,OF MEASUREMENTS = 6 *
* NO,OF PARAMETERS = 4 *
* NO,OF ERROR TERMS = 1 *
* NO,OF DATA POINTS = 3250 *
* NO,OF FIRST POINT = 1 *
* NO,OF INCREMENT = 1 *
* DATA PRINT INTERVAL= 0 *
*
* CONSTANT PRINT FLAG= 0 *
* EPSILON = ,10000E-03*
* DELTA = ,10000E-03*
* MAX FUNCTION EVALS = 300 *
* NO,OF SIGNIF DIGITS= 4 *
*****

```

Figure 5.1 Proposed Spey Engine Identification Model Showing Program Symbology

Table 5.2
Spey Parameter Index

PARAMETER INDEX	SYMBOL	NAME
11	ALO	Constant throttle hysteresis
12	AL1	Linear throttle hysteresis
13	AL2	Quadratic throttle hysteresis
14	BPOT0	Throttle pickoff bias
15	BPOT1	Throttle pickoff scale factor
16	DLINK2	Internal control hysteresis
17	KTH	Throttle to RPM transfer factor
18	ALPHA	Throttle nonlinearity constant
19	KAF	Area to fuel gain
20	CFCNTR	Pressure drop governor feedback
21	ZETA	Fuel flowmeter damping ratio
23	OMN	Fuel flowmeter natural frequency
26	CLAG	Compressor speed time constant
29	CF	Fuel to RPM gain
30	AFL	Fuel to low rotor speed gain
31	CHL	High rotor to low rotor gain
32	FLAG	Fan speed time constant
35	TLAG	Tail pipe pressure time constant
38	TGAIN	Tail pipe pressure to RPM gain
39	DLAG	Duct pressure lag
42	DGAIN	Duct pressure to RPM gain
43	KA1	Flowmeter estimator gain
44	KA2	Flowmeter estimator gain
46	EPSBIS	Throttle bias
47	KFSF	Flowmeter scale factor
48	KFBIAS	Flowmeter bias
50	PTDBIS	Duct pressure bias
51	PT6BIS	Tail pipe pressure bias
52	XNLBIS	Fan speed pressure bias

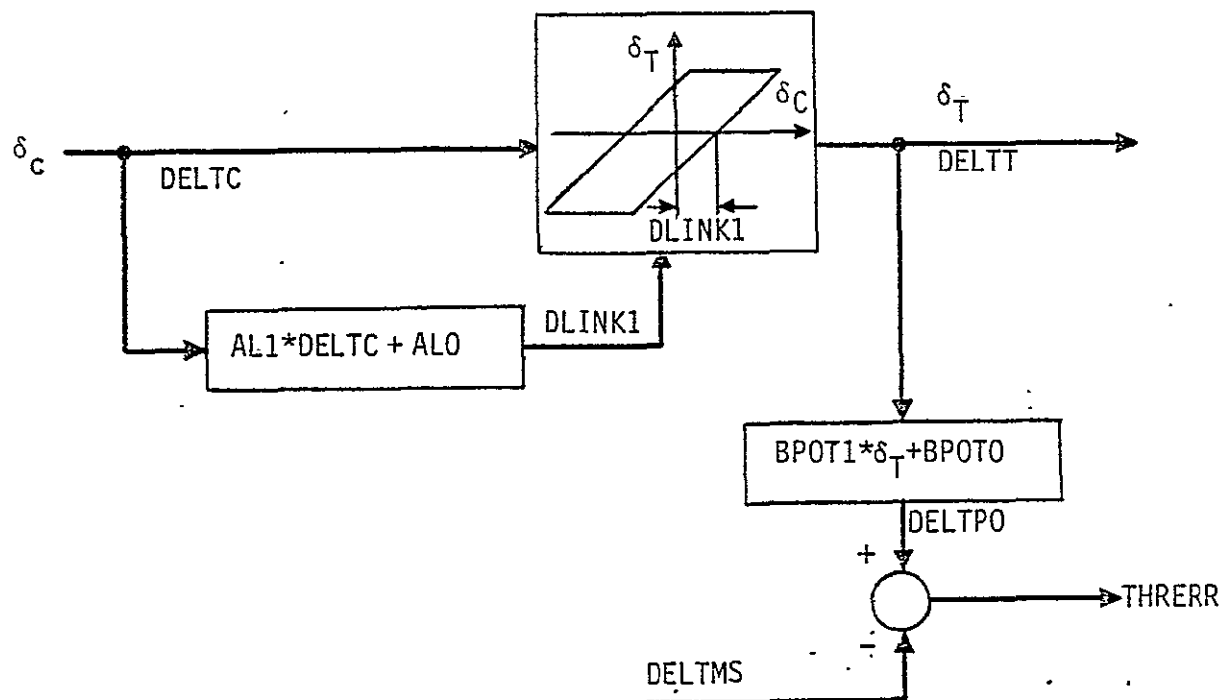


Figure 5.2 Setup for Throttle Hysteresis Identification

with the derived pick-off signal and parameters adjusted to maximize the fit. Program convergence was quite consistent on a run-to-run basis. The fit results for two runs are shown in Table 5.3. An examination of the fit errors indicate that the right engine modeling accuracy is significantly poorer than the left engine. The data shows a large amount of noise on both the throttle command and pick-off signal relative to the left engine. This noise is averaged by the identification procedure and does not significantly affect the accuracy of the resulting parameter estimates. Table 5.4 shows that the power

Table 5.3
Throttle Input Fits

RUN	RECORD	NO. OF POINTS	RMS THRERR LEFT (COUNTS)	RMS THRERR RIGHT (COUNTS)
1	1	6000	1.67	6.10
2	5	3250	1.49	3.02

level dependent hysteresis width is not a significant parameter in the model. This may be inferred by the small F-ratio and large fractional standard deviation. Table 5.5 shows the average values of the final model for the throttle hysteresis and pick-off.

5.2 IDENTIFICATION OF PRESSURE DYNAMICS

The tailpipe and duct dynamics were modeled as pressure lags. It was expected that exhaust pressure lag would be insignificant. The duct lag was more uncertain. An attempt was made to identify the terms in a linear model of the flow as shown in Figure 5.3. The rotor speed measurements are used as input quantities. The error term is calculated from the measured and derived pressure. The terms modeled are the time lag, flow gain, and bias. Sensor scale factors are lumped with the flow gain. Input and output sensor biases are combined in the bias term. The flow lag and any sensor response lags are modeled in the time constant term. Typical transient pressure sensor response times are less than 10 msec and the rotor speed lag is less than this. Any identified lag should be associated with the flow dynamics in the exit volume.

Table 5.4

Parameter Estimation Results for Throttle Hysteresis Using Flight Data
of Records 1 and 5

LEFT ENGINE					
PARM NO.	VARIABLE	VALUE	FRACT. STD. DEV.	F RATIO	FRACT. SENSIT.
①	1 ALO	.251611	.249650E+01	1604.49	.246865E+05
	2 AL1	.142219E+03	.2.20025	.206565	.146542E+07
	3 BPOT0	976.887	.172528E+03	.335955E+08	.135067E+03
	4 BPOT1	.26.2088	.271343E+03	.135819E+08	.753474E+04
PARM NO.	VARIABLE	VALUE	FRACT. STD. DEV.	F RATIO	FRACT. SENSIT.
⑤	1 ALO	.253676	.142865	48.9945	.784314E+09
	2 AL1	.199695E+03	10.4189	.921210E+02	.173583E+06
	3 BPOT0	986.654	.173938E+03	.330532E+08	.288680E+03
	4 BPOT1	.26.3713	.285379E+03	.122788E+08	.223072E+03
RIGHT ENGINE					
PARM NO.	VARIABLE	VALUE	FRACT. STD. DEV.	F RATIO	FRACT. SENSIT.
①	1 ALO	.250647	.163424	37.4430	.111249E+05
	2 AL1	.159342E+02	1.26673	.623203	.547557E+07
	3 BPOT0	936.661	.156515E+03	.408216E+08	.415084E+03
	4 BPOT1	.24.9108	.243866E+03	.168150E+08	.267171E+03
PARM NO.	VARIABLE	VALUE	FRACT. STD. DEV.	F RATIO	FRACT. SENSIT.
⑤	1 ALO	.253775	.988802E+02	10227.8	.184403E+06
	2 AL1	.437142E+02	.332989E+01	901.864	.575788E+07
	3 BPOT0	927.898	.158812E+03	.396492E+08	.226552E+04
	4 BPOT1	.24.5692	.252530E+03	.156810E+08	.145151E+04

Table 5.5
Combined Throttle Estimates

	RUN 1 EST/FSD (%)*	RUN 2 EST/FSD (%)*	AVERAGE EST	UNITS
<u>LEFT</u>				
ALO	0.252/2.5	0.254/14	0.252	Deg
BPOTO	977/.17	987/.17	982	Counts
BPOT1	-26.2/.27	-26.4/.29	-26.3	Counts/Deg
<u>RIGHT</u>				
ALO	0.251/16	0.254/1.0	0.254	Deg
BPOTO	937/.16	928/.16	942	Counts
BPOT1	-24.9/.24	-24.6/.25	-24.75	Counts/Deg

* EST/FSD = Estimate/Fract. Std. Dev.

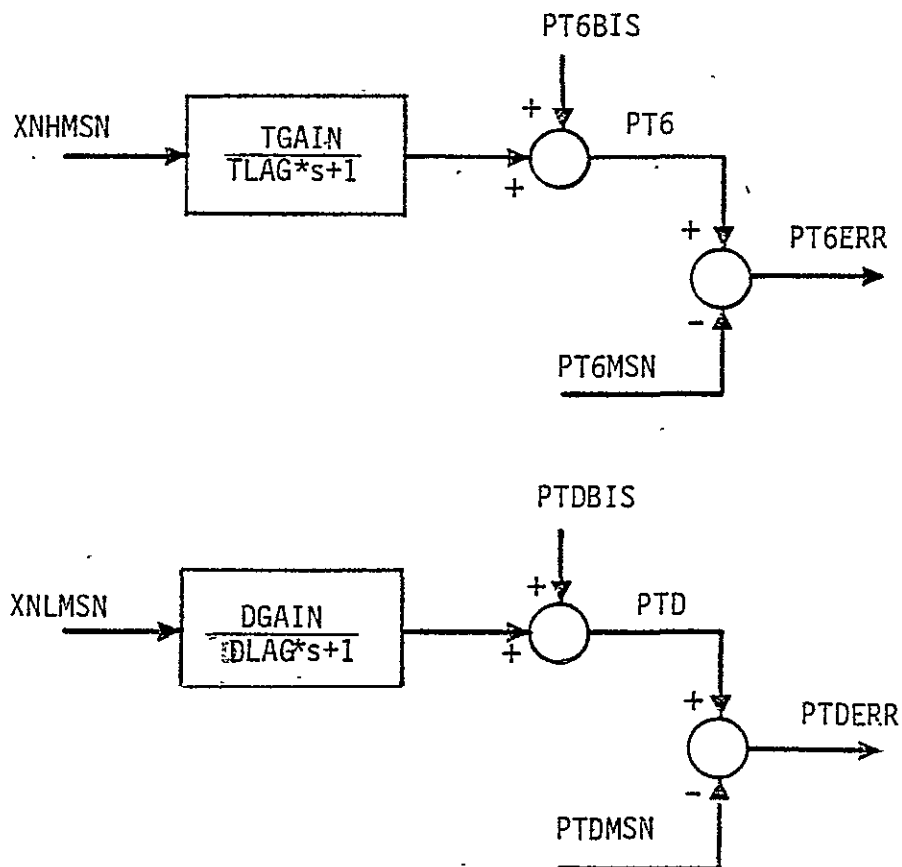


Figure 5.3 Equation Error Identification of Pressure Dynamics

An estimation run on record one was made. Results are presented in Table 5.6. The fits are shown in Appendix C. It is apparent that the linear model of the pressure is not completely satisfactory in measuring large pressure responses. This is probably due to a combination of sensor and pressure response nonlinearity. The estimated pressure gains and bias are best fits to the particular data record. The exhaust lag is identified as zero reenforcing the intuitive conclusion. The duct lag time constant is 0.049 sec. This figure represents an insignificant value relative to the engine dynamics. It is consistent with the lumped volume time constant of the flow.

5.3 IDENTIFICATION OF ENGINE PARAMETERS.

The parameters determining the dynamic response of the engine to fuel flow inputs were identified. The program setup is shown in Figure 5.4. The measured fuel flow is the input used. Error signals are derived from rotor speed measurements and pressure measurements. Pressure gains and scale factors are introduced as free parameters in addition to the linear model engine equations. Data records representing triangle wave and doublet inputs were used.

Table 5.7 lists the fit errors for identification of left and right engine parameters for the three sets of data. Representative time history matches are included in Appendix C. The results of the estimation runs are shown in Tables 5.8 and 5.9 for the left and right engines, respectively. In general, the engine variables are accurately and consistently estimated. Intermediate values such as pressure gains and bias are not as consistent. These terms have been more accurately identified in setup in Section 5.2. The inconsistencies arise because of a nearly unidentifiable combination of bias and scale factor on the instruments and pressure response nonlinearity. This does not affect the accuracy of the engine variables.

Table 5.6
Identification of Pressure Dynamics
(Record No. 1, 6000 Data Points)

PARAMETER	LEFT ENGINE		RIGHT ENGINE		UNITS
	PARAMETER	FRACT. STD. DEV.	PARAMETER	FRACT. STD. DEV.	
TLAG	0.0*	---	0.0*	---	Sec
TGAIN	4.10	0.008	4.35	0.03	% PRESS/% RPM
DLAG	0.05	---**	0.05	---**	Sec
DGAIN	1.36	0.003	1.40	0.07	% PRESS/% RPM
PTDBIS	-3.02	0.01	-3.53	0.26	% PRESS
PT6BIS	-5.41	0.03	-1.82	0.40	% PRESS

* Not identifiable.

** Estimate not reliable because of large sampling period relative to lag.

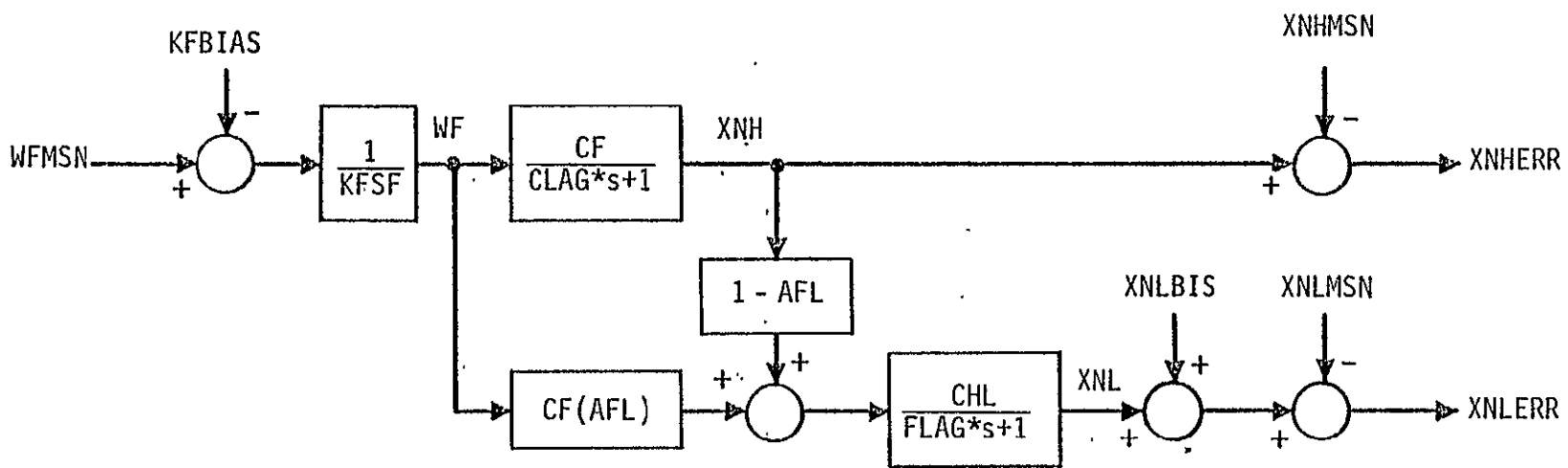


Figure 5.4 Engine Parameter Identification

Table 5.7
Fit Errors for Engine Parameter
Identification Runs

LEFT ENGINE				
DATA RECORD	ERROR NO.	RESIDUAL	LOCATION	AVERAGE ERROR% VALUE
1	1	XHSERR	3	.148043
	2	XLSERR	4	.192332
	3	PT6ERR	5	.376965
	4	PTDERR	6	.456491
3	1	XHSERR	3	.260625
	2	XLSERR	4	.276202
	3	PT6ERR	5	.281031
	4	PTDERR	6	.331822
7	1	XHSERR	3	.369610
	2	XLSERR	4	.565856
	3	PT6ERR	5	.417991
	4	PTDERR	6	.791495
RIGHT ENGINE				
DATA RECORD	ERROR NO.	RESIDUAL	LOCATION	AVERAGE ERROR % VALUE
1	1	XHSERR	3	.121402
	2	XLSERR	4	.991445E-01
	3	PT6ERR	5	.258342
	4	PTDERR	6	.282912
3	1	XHSERR	3	1.74624
	2	XLSERR	4	1.73914
	3	PT6ERR	5	.291593
	4	PTDERR	6	.311548
7	1	XHSERR	3	.265544
	2	XLSERR	4	.364427
	3	PT6ERR	5	.279910
	4	PTDERR	6	.467315

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Table 5.8
Engine Parameter Identification Results
for the Left Engine

DATA RECORD 1			3000 POINTS		60 SECONDS
PARM NO.	VARIABLE	VALUE	FRACT,STD,DEV.	F RATIO	FRACT,SENSIT.
1	CLAG	.245528	.183116E-01	2982.27	-.266902E-02
2	CF	.112700	.223725E-02	199789.	-.963444
3	AFL	.606423	.651741E-01	235.423	-.805331E-02
4	CHL	2.70506	.112671E-01	7877.25	-.927046
5	FLAG	.395805	.828014E-02	14585.6	.344291
6	TGAIN	4.91153	.360138E-02	77101.5	.273931
7	DGAIN	1.47099	.142866E-01	4899.40	-.515400
8	KFBIAS	23.6544	.394499E-02	64255.2	-.538333
9	PTDBIS	-.3.19989	-.540682E-01	342.070	-.126345
10	PI6BIS	-.1.75263	-.533703E-01	351.075	-.245195E-02
11	XNLBIS	.273644	.214437E-01	2174.70	.427091
DATA RECORD 3			3000 POINTS		60 SECONDS
PARM NO.	VARIABLE	VALUE	FRACT,STD,DEV.	F RATIO	FRACT,SENSIT.
1	CLAG	.209854	.127346E-01	6166.33	.104873
2	CF	.110279	.345332E-02	83854.3	.543096
3	AFL	.709761	.834593E-01	143.566	.763838E-01
4	CHL	3.07253	.668112E-02	22402.8	-.750232
5	FLAG	.403171	.348250E-01	824.553	.359266
6	TGAIN	4.72230	.326436E-02	93843.4	2.04080
7	DGAIN	1.13533	.644158E-02	24099.9	-.152601
8	KFBIAS	20.9181	.722847E-02	19138.5	.260554
9	PTDBIS	-.3.93060	-.160548E-01	3879.62	-.216992
10	PI6BIS	-.1.94100	-.376977E-01	703.671	.113070
11	XNLBIS	.324064	.231113E-01	1872.20	.550566
DATA RECORD 7			2000 POINTS		40 SECONDS
PARM NO.	VARIABLE	VALUE	FRACT,STD,DEV.	F RATIO	FRACT,SENSIT.
1	CLAG	.280539	.174310E-01	3291.23	-.711820E-01
2	CF	.132310	.507232E-02	38867.5	-.19.0540
3	AFL	.648202	.474450E-01	444.241	.337841E-01
4	CHL	3.55974	.301222E-02	110212.	-.6.65612
5	FLAG	.471682	.550659E-02	32978.8	2.23619
6	TGAIN	4.03730	.637339E-02	24618.4	-.10.9313
7	DGAIN	1.33361	.781848E-02	16358.9	-.2.90139
8	KFBIAS	11.1947	.305445E-01	1071.85	-.3.43942
9	PTDBIS	-.4.58556	-.427352E-01	547.555	-.4.66905
10	PI6BIS	-.8.53689	-.237655E-01	1770.55	-.3.09991
11	XNLBIS	.387623	.329964E-02	91847.5	2.25761

Table 5.9
Engine Parameter Identification Results
for the Right Engine

DATA RECORD 1			3000 POINTS		60 SECONDS	
PARM NO.	VARIABLE	VALUE	FRACT,STD.DEV.	F RATIO	FRACT,SENSIT.	
1	CLAG	.309677	.269890E+01	1372.86	.497044E+01	
2	CF	.112470	.351239E+02	81057.9	3.72087	
3	AFL	.409645	.500694E+01	398.892	.390389E+01	
4	CHL	2.61253	.880933E+02	12885.9	5.46837	
5	FLAG	.363951	.115059E+01	7553.68	-1.96815	
6	TGAIN	5.17007	.399868E+02	62541.2	-1.95474	
7	DGAIN	1.64253	.156479E+01	4084.03	2.17827	
8	KFBIAS	24.6401	.659776E+02	22972.4	1.61175	
9	PTDBIS	-2.59336	.846524E+01	139.547	.366318	
10	PT6BIS	1.96712	.562253E+01	316.327	.141740	
11	XNLBIS	.302576	.105661E+01	8957.20	-1.96169	

DATA RECORD 3			3000 POINTS		60 SECONDS	
PARM NO.	VARIABLE	VALUE	FRACT,STD.DEV.	F RATIO	FRACT,SENSIT.	
1	CLAG	.319747	.249485E+01	1606.61	.123973E+03	
2	CF	.119920	.338874E+02	87081.0	.694889E+01	
3	AFL	.701278	.677632E+01	217.777	.190973E+03	
4	CHL	3.15778	.441653E+02	51266.9	.111738E+01	
5	FLAG	.478460	.680962E+02	21565.3	.120563E+01	
6	TGAIN	4.81038	.344225E+02	84394.9	.321819E+01	
7	DGAIN	1.30134	.938184E+02	11361.2	.842488E+02	
8	KFBIAS	18.7169	.867245E+02	13295.9	.177729E+01	
9	PTDBIS	-10.0272	.124537E+01	6447.71	.329149E+02	
10	PT6BIS	-2.72262	.400297E+01	624.074	.413596E+02	
11	XNLBIS	.375867	.261079E+02	146709.	.174602E+01	

DATA RECORD 7			2000 POINTS		40 SECONDS	
PARM NO.	VARIABLE	VALUE	FRACT,STD.DEV.	F RATIO	FRACT,SENSIT.	
1	CLAG	.308398	.191228E+01	2734.62	.119934E+0	
2	CF	.155032	.884564E+02	12780.3	.633109E+0	
3	AFL	.161548	.273005	13.4171	.455659E+0	
4	CHL	2.91548	.963915E+02	10762.7	.202993	
5	FLAG	.249392	.390653E+01	655.267	.596218E+0	
6	TGAIN	3.40194	.968594E+02	10659.0	.487642	
7	DGAIN	1.12496	.977269E+02	10470.6	.998872E+0	
8	KFBIAS	3.60752	.130659	58.5766	.523410E+0	
9	PTDBIS	-6.04426	.331455E+01	910.227	.276840E+0	
10	PT6BIS	-10.7760	.241091E+01	1720.43	.226384	
11	XNLBIS	.379122	.588912E+02	28833.7	.406596E+0	

Table 5.10 shows the results averaged by the estimated variances. Accurate estimates of rotor time constants and coupling were obtained from the data processing. The engine-to-engine variation in parameters is less than 10% except for the compressor time constant. The data indicates that the right engine time constant is 35% larger than the left engine. Compressor and turbine build differences, seal leakage, bleed differences, deterioration, etc., are possible reasons for this type of variation. It should be observed that the fan and compressor response roots differ by about 50%. Modeling engine transients with a single time constant can lead to erroneous results as described in Chapter II.

5.4 IDENTIFICATION OF CONTROL PARAMETERS

There are three parameters in the Spey which determine the characteristics of the hydromechanical speed governor as modeled in the simulation. The setup for identification is shown in Figure 5.5. The assumptions made in the analysis of the governor produce this simple form. The results of the parameter estimation will verify these assumptions.

The assumption that the positive feedback from the pressure drop governor just cancels the natural engine damping is an important simplification in the simulation. The rationale is briefly reviewed below. The transfer function from fuel to speed is a first order lag. If it is assumed that the pressure drop governor provides positive feedback with gain C_F' , then the metering area to RPM transfer function is as follows:

$$\frac{\delta N_H}{A_m} = K_{AF} \frac{C_F}{1 - C_F/C_F'} \frac{1}{\tau_{PD}s + 1}$$

where

$$\tau_{PD} = \frac{\tau_H}{1 - C_F/C_F'}$$

Table 5.10
Parameter Estimates for Engines

PARAMETER	LEFT ENGINE						$\bar{\theta}$	$\bar{r}$	RIGHT ENGINE						$\bar{\theta}$	$\bar{r}$	
	RUN 1		RUN 2		RUN 3				RUN 1		RUN 2		RUN 3				
	θ	r	θ	r	θ	r			θ	r	θ	r	θ	r			
CLAG	.246	.018	.210	.013	.281	.017	.232	.016	.310	.027	.320	.025	.308	.019	.312	.024	Sec
CF	.113	.002	.110	.003	.133	.005	.114	.003	.112	.004	.119	.003	.155	.009	.118	.005	% RPM/% FF
AFL	.606	.065	.710	.083	.648	.047	.643	.065	.410	.05	.701	.068	(-.16)	(.27)*	0.56	.06	---
CHL	2.71	.011	3.07	.007	3.56	.003	3.39	.007	2.61	.009	3.16	.004	2.92	.010	3.02	.008	---
FLAG	.396	.008	.403	.035	.472	.006	.437	.016	.364	.012	.478	.007	.249	.039	.423	.019	Sec
XNLBIS	.274	.021	.324	.023	.388	.003	.382	.016	.303	.011	.376	.003	.379	.006	.370	.007	% RPM

* Not used in average

θ = Parameter estimates

r = Functional standard deviation

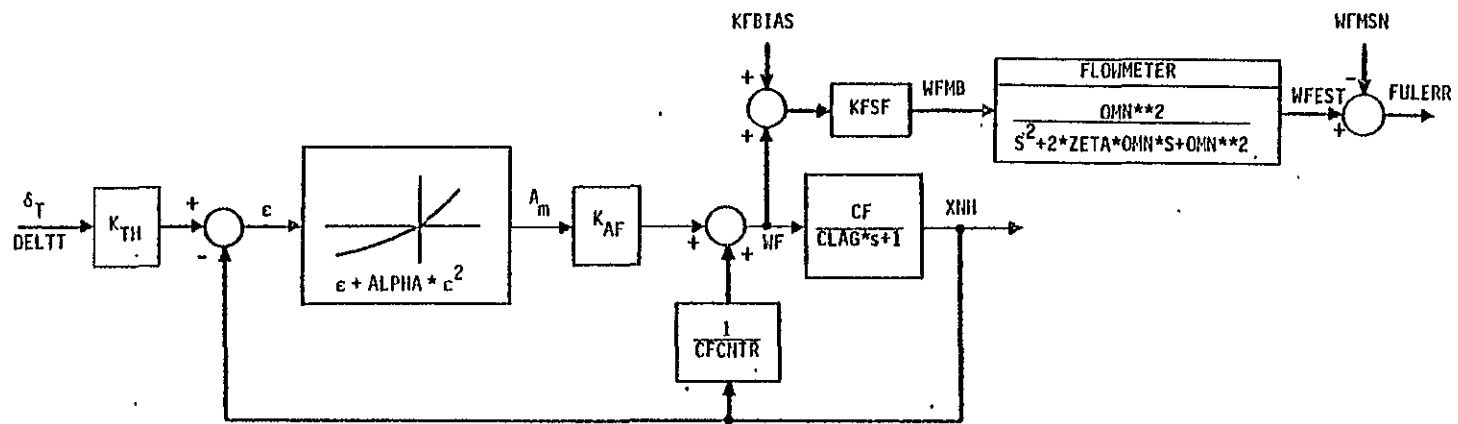


Figure 5.5 Simulation Setup for Control Parameter Identification

Clearly, when $C_F = C'_F$, the pressure drop governor has caused the engine to behave like a rate servo. The speed governor has a control as follows (assume a linear metering characteristic):

$$\delta A_m = K_{TH} \delta_T - \delta N_H$$

and the closed-loop transfer function can be written as follows:

$$\frac{\delta N_H}{\delta_T} = K_{TH} \mu \frac{1}{\frac{\tau_H \mu}{K_{AF} C_F} s + 1}$$

where

$$\mu = 1 + \left(\frac{1 - C_F/C'_F}{K_{AF} C_F} \right)^{-1}$$

which indicates that the parameter C'_F is difficult to identify since K_{TH} proportionally determines the d.c. gain and K_{AF} proportionally determines the closed-loop time constant. The "identifiability" of C'_F decreases as μ approaches 1. There is a good justification that μ is designed to be nearly 1. This can be seen from the metering area d.c. gain as follows:

$$\delta A_m = \frac{1 - C_F/C'_F}{1 - C_F/C'_F + K_{AF} C_F} \delta_T \quad (\text{d.c.})$$

It is desirable to hold the metering area at null since the acceleration limits are determined by physically limiting δA_m . Null d.c. δA_m is held if $C_F = C'_F$. This assumption is made in the simulation. Mismatches in those two values cause the estimated value of K_{AF} to be slightly biased, but this effect should be second order since $\mu \approx 1$.

Using this assumption, K_{AF} is identified with the closed-loop response determination and K_{TH} with the operating (static) behavior. The values of K_{TH} are accurately determined by steady ground trim runs and verification at selected in-flight points. This value is not estimated.

The results of the estimation for the parameter, K_{AF} , are shown in Table 5.11 for two data records. Appendix C contains sample plots of the time history match to the predicted fuel flow. The loop time constant, $(\tau_H)_{CL}$, is calculated in the table. These values are reasonably close to those obtained from the graphical analysis.

5.5 SUMMARY

Component blocks of the Spey engine simulation have been used to estimate parameters from the flight data. Accuracy values have been calculated for each configuration. Several runs have been used to generate each set of results. In general, the run-to-run consistency has been excellent. Table 5.12 lists the final parameter estimates for each engine and the uncertainty limits associated with these estimates. The confidence interval suggested for the parameters is calculated using the fractional standard deviation and a subjective estimate of the overall fit of the data estimation. Worst case values may lie with an interval two or three times larger than the suggested bounds.

Table 5.11a
Identification Results for Engine Control,
KAF and $(\tau_H)_{CL}$ Parameters

RUN	RECORD	NO. OF POINTS	ENGINE	KAF	FRACT. STD. DEV.
1	1	3000	Left	3.44	.007
2	1	6000	Left	2.76	.008
3	7	2000	Left	3.08	.012
4	3	3000	Right	1.60	.007
5	7	2000	Right	3.07	.002

Table 5.11b
Averaged Values

	KAF (% AREA/% RPM)	$(\tau_H)_{CL}$ (SEC)
LEFT	3.11	0.65
RIGHT	2.96	0.89

Table 5.12
Final Spey Engine Parameter Estimates

PARAMETER	INDEX	LEFT ENGINE		RIGHT ENGINE	
		ESTIMATE	UNCERTAINTY	ESTIMATE	UNCERTAINTY
ALØ	11	0.252	± 0.062	0.254	± 0.060
AL1	12	<u>a/</u>	<u>a/</u>	<u>a/</u>	<u>a/</u>
BPOTØ	14	982	± 5.0	942	± 5.0
BPOT1	15	-26.3	± 0.22	-24.8	± 0.18
DLINK2	16	<u>a/</u>	<u>a/</u>	<u>a/</u>	<u>a/</u>
KTH	17	$0.7212^d/$	---	$0.7212^d/$	---
ALPHA	18	$0^e/$	---	$0^e/$	---
KAF	19	3.11	± 0.07	2.96	0.07
CF	20	$0.114^c/$	± 0.001	$0.118^c/$	± 0.002
ZETA	21	$0.2^b/$	$\pm 0.2^b/$	0.2	± 0.2
OMN	23	$13^b/$	$\pm 3^b/$	$13^b/$	$\pm 3^b/$
CLAG	26	0.232	± 0.011	0.312	± 0.022
CFCNTR	29	0.114	± 0.001	0.118	± 0.002
AFL	30	0.64	± 0.13	0.56	± 0.10
CHL	31	3.39	± 0.07	3.02	± 0.07
FLAG	32	0.437	± 0.02	0.423	± 0.02
TLAG	35	0	± 0.001	0	± 0.001
TGAIN	38	4.10	± 0.10	4.35	± 0.40
OLAG	39	0.05	---	0.05	---
DGAIN	42	1.36	± 0.01	1.40	± 0.3
KFSF	47	$1.0^e/$	---	$1.0^e/$	---
KFBias	48	$0.0^e/$	---	$0.0^e/$	---
PTDBIS	50	-3.02	± 0.09	-3.53	± 2.75
PT6BIS	51	-5.41	± 0.5	-1.82	± 2.18
XNLBIS	52	0.382	± 0.03	0.370	± 0.03
$(\tau_H)_{CL}$ (sec)	---	0.65	± 0.05	0.89	± 0.05

a/ Not significant

b/ Estimate from inspection of data

c/ Defined as equal to CF - See Chapter II

d/ Derived from steady-state operating line

e/ No significant estimate derived from data

CHAPTER VI SUMMARY AND CONCLUSIONS

6.1 SUMMARY

The Spey engines on the AWJSTOL research aircraft represent a complex system of coupled dynamics. Flight data was acquired during controlled throttle tests in the powered lift approach configuration of the aircraft. A dynamical model of the throttle linkage, control system, engines, and duct was developed from an analysis of the physical configuration of the engine. The flight data was utilized to develop initial estimates of parameter values using classical frequency response and describing function techniques. A system identification program was used to process the flight and calculate estimates of the parameter value in the engine model. The resulting engine simulation should provide an accurate component representation for inclusion in the AWJSTOLR aircraft simulator.

6.2 CONCLUSIONS

The quality of the flight data provided was excellent. Inputs controlled by the avionics computer were exceptionally repeatable and accuracies associated with parameters were quite good for this reason. The data processing was nearly routine with the identification and run-to-run repeatability of the parameter estimates was good.

The results indicate that the engine is represented, for outer loop simulation and control evaluation, as a second order system. Thrust outputs must be scheduled on fan and compressor speeds separated to model the forces generated by the engines. The model developed is accurate above about 18° throttle angle.

The behavior of the engine and control, aside from the hysteresis, is quite linear. An insignificant asymmetry in the acceleration and rates was found for these power levels.

The engine-to-engine repeatability of the parameter estimates was within 10% except for the compressor time constant. The right engine time constant is 35% longer than the left. Fan speed responses are the same. The fuel flow to rotor speed gains are nearly the same, hence, the engine fuel consumptions are nearly equal. Fan speed responses are 50% slower than compressor time constants.

The utilization of automated parameter identification procedures has provided a significant improvement over classical methods. The number of parameters estimated is far greater than previously available from graphical techniques. Run-to-run repeatability has been demonstrated for many of the variables.

The established system identification routines can be used in the design and evaluation of future flight test applications. Several of these areas are mentioned below.

The tests described in this report primarily produced linear dynamic results. The scope of the effort was restricted to generally linear models relating the engine response near full power. A more complete representation would use response data from a larger power envelope to estimate both steady state and dynamic coefficients.

A nonlinear model can be used to match the response using this data for the full envelope of operation including nozzle angle and choke effects. Pressure data in the duct and tailpipe could be matched much more accurately using a quasi-linear model of the following form:

$$\dot{p} = -\lambda(p-f(N))$$

where the function, $f(\cdot)$, describes the nonlinear static operating line response in pressure. The results for duct pressure response indicate that the choice of λ is not important since $\lambda > 20 \text{ sec}^{-1}$ for both the duct and tailpipe dynamics.

The accuracy of the identification procedure can be improved using optimal input design. These techniques build upon the results of this study. Estimates for model parameters developed from sawtooth and doublet inputs form the input design model. Throttle input time series are generated from the design procedure which could be programmed on the AWJSTOLR aircraft flight computer as throttle rate commands. Data from these flight tests would be used with the identification program to calculate a revised set of parameter estimates. This procedure would produce far more efficient utilization of the flight test time by enhancing parameter identifiability. Effects of nozzle position and choke deflection on thrust dynamics could be efficiently evaluated.

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3. De Hoff, R.L. and W.E. Hall, Jr., "System Identification Principles Applied to Multivariable Control and Performance Monitoring of the F100 Engine," presented at 1977 JACC, San Francisco, CA, July 1977..
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APPENDIX A
LISTING OF SPEY ENGINE SIMULATION
AND IDENTIFICATION PROGRAM

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1	PROGRAM SPEY(INPUT,OUTPUT,TAPES=INPUT,TAPE6=OUTPUT,TAPE2=/12000)	JUN17	1
	C SPEY	SPEY	3
	C SPEY	SPEY	4
	C SPEY ENGINE SIMULATION AND IDENTIFICATION PROGRAM	SPEY	5
5	C ANJSTOLRA FLIGHT TEST PROGRAM	SPEY	6
	C	SPEY	7
	C SYSTEMS CONTROL, INC (VT)	SPEY	8
	C 1801-PAGE MILL ROAD	SPEY	9
	C PALO ALTO, CALIFORNIA	SPEY	10
10	C ATIN: R.L.DENOFF	SPEY	11
	C	SPEY	12
	C	SPEY	13
	C EXTERNAL FUNC,FUNCT	JUN27	1
	C REAL KTH,KAF,KA1,KA2,KFSF,KFBIAS	SPEY	15
15	C LEVEL 2,XDATA	JUN15	1
	C COMMON /ENGINE/	SPEY	16
	C A POINT, TIME, DELTC, DELIMS, WFMSN,	SPEY	17
	C B XNHMSN, XNLMSN, PT6MSN, PTDMN,	SPEY	18
	C C DELTPO, WFHST, XNH, XNL, PT6,	SPEY	19
20	C D PTD, DELIT, DELITS, WFMB, WFFLWM,	SPEY	20
	C E WFEST, DELT11, DELIT2, EPSRPM,	SPEY	21
	C F DTHROT, DAREA, FMS1, FMS2, FMFS1,	SPEY	22
	C G FMFS2, THRERR, FULERR, XHSERR,	SPEY	23
	C H XLSERR, PT6ERR, PTDERR	SPEY	24
25	C COMMON /ENGINE/ DUM1(100)	JUN14	2
	C	SPEY	25
	C COMMON /CONSTS/ START,CH(8),	SPEY	26
	C A OLINK1,ALO,AL1,AL2,BPOTO,	SPEY	27
	C B APOT1,DLINK2,KTH,ALPHA,KAF,	SPEY	28
30	C C CFCNTR,ZETA,OM,OMN,SIG,DT,	SPEY	29
	C D CLAG,CLAGD,CLAGG,CF,	SPEY	30
	C E AFL,CHL,FLAG,FLAGD,FLAGG,	SPEY	31
	C F TLAG,TLAGD,ILAGG,TGAIN,	SPEY	32
	C G DLAG,DLAGD,DLAGG,DGAIN,	SPEY	33
35	C H KA1,KA2,ENGNO,EPSBIS,	SPEY	34
	C I KFSF,KFBIAS,BIT	SPEY	35
	C COMMON /CONSTS/	SPEY	36
	C A PTDBIS,PT6BIS,XNLBIS,	SPEY	37
	C B NM,NP,NF,NDP,NFIRST,NINC,SPRINT,CPRNT,	SPEY	38
40	C C IPARM(20),ERRPNT(6),R(6),NSIG,	SPEY	39
	C D EPS,DELTA,MAXFN,IOP1,PARMHQ(4),	SPEY	40
	C E FILENO,STIME,FLGTNO,HUNDEL,HUNDO,	SPEY	41
	C F HUNMFF,HUNNH,HUNNL,HUNPT6,HUNPTD	SPEY	42
	C COMMON /CONSTS/ DUM2(100)	JUN14	3
45	C	SPEY	43
	C COMMON /DATA/XDATA(10,6000)	JUL28	1
	C	SPEY	45
	C COMMON /SYMBOL/ND5YHB,NCSYMB,DSYMB(50),CSYMB(150)	SPEY	46
	C	SPEY	47
50	C COMMON /PLOTS/CPLUT,PLOTF,IND1,A(200,7),IMAG4(5151),PDATA(200,20)	JUN15	2
	C	SPEY	49
	C DIMENSION P(20),PARM(1),F(10),XJAC(200),XJTJ(200),WORK(250)	SPEY	50
	C DIMENSION RLAB(22),DEIG(20),ZVECT(400),WK(250)	JUL28B	1
	C DIMENSION HESS(20)	JUN28	1
55	C DIMENSION DISP(200)	JUN30	1
	C	SPEY	52
	C EQUIVALENCE (PARM(1),START)	SPEY	53

```

C      NAMELIST /INPUT/ START,CH,
60      A DLINK1,AL0,AL1,AL2,BPOT0,BPOT1,DLINK2,KTH,ALPHA,KAF,CFCNTR,
      B ZETA,OM,OMN,SIG,DT,CLAG,CF,AFL,AHL,FLAG,TLAG,IGAIN,DLAG,
      C DGAIN,KA1,KA2,ENGNO,EP8BIS,PTDBIS,PT6BIS,XNLBIS,
      D NH,NP,NF,NDP,NFIRST,NLAST,NINC,SPRINT,CPRNT,IPARM,ERRPN1,
      E R,NSIG,EPS,DELTA,MAXFN,IQPT,PARMMQ,KFSF,KFBIAS,BIT,
65      F FILENO,STIME,FLGIND,HUNDEL,HUNDPO,HUNHFF,HUNNH,HUNNL,
      G HUNPT6,HUNPTD,DFAC,CPLDT,IQPTIM,IEHES,
      H HESS,CHI.
C
C      DATA (RLAB(I),I=1,2)/4HPARM,4HETER/
70
C      ***INITIALIZE VARIABLES***
C      CALL SETUP
75
C      DFAC=0.1
      CPLDT=0.0
      PLOTFF=0.0
      IQPTIM=0
      IEHES=0
80
C      ***READ INPUT DATA***
C      READ(5,INPUT)
      CALL CPRINT
85
C      DT=0.02*NINC
C      ***READ DATA***
C      IF(BIT,LT,0.0) CALL RDATA
      IF(BIT,GE,0.0) CALL TDATA
90
C      ***INSERT INITIAL PARAMETER GUESSES***
C      DO 220 I=1,NP
      IND=IPARM(I)
      P(I)=PARH(IND)
95      220 CONTINUE
C
C      ***PERTURB INITIAL GUESSES FOR BIT CASE***
100
C      IF(BIT,LT,0.0) GO TO 200
      DO 225 I=1,NP
      P(I)=P(I)*(1.+DFAC)
105      225 CONTINUE
C
      200 CONTINUE
      IF(IQPTIM.EQ.1) GO TO 235
110
C      ***OPTIMIZATION ROUTINE***
C      CALL ZXSSQ(FUNC,NF,NP,NSIG,EPS,DELTA,
      1      MAXFN,IQPT,PARMMQ,P,SSQ,F,
      2      XJAC,NF,XJTJ,WORK,INFER,IER)

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SPEY 54
SPEY 55
SPEY 56
SPEY 57
SPEY 58
SPEY 59
SPEY 60
SPEY 61
JUN28 2
AUG1 1
SPEY 63
SPEY 64
SPEY 65
SPEY 66
SPEY 67
SPEY 68
SPEY 69
SPEY 70
SPEY 71
SPEY 72
SPEY 73
JUN27 3
JUN28 4
SPEY 74
SPEY 75
SPEY 76
SPEY 77
SPEY 78
SPEY 79
JUL28 2
SPEY 80
SPEY 81
SPEY 82
SPEY 83
SPEY 84
SPEY 85
SPEY 86
SPEY 87
SPEY 88
SPEY 89
SPEY 90
SPEY 91
SPEY 92
SPEY 93
SPEY 94
SPEY 95
SPEY 96
SPEY 97
SPEY 98
SPEY 99
JUN27 4
SPEY 100
SPEY 101
SPEY 102
SPEY 103
SPEY 104
SPEY 105

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115      GO TO 230
      C
      C ***QUASI-NEWTON OPTIMIZATION***
      C
120      235 CONTINUE
          IF(IEHESS.EQ.0) GO TO 239
          IND=NP*(NP+1)/2
          DO 237 I=1,IND
              XJTJ(I)=0.0
          237 CONTINUE
          DO 238 I=1,NP
              IND=I*(I+1)/2
              XJTJ(IND)=HESS(I)
          238 CONTINUE
130      239 CONTINUE
          CALL ZXMIN(FUNCT,NP,NSIG,MAXFN,IEHESS,
          *          P,XJTJ,XJAC,SSQ,WORK,IER)
      C
135      230 CONTINUE
      C
      C ***OUTPUT RESULTS***
      C
          CALL CPRINT
      C
140      WRITE(6,100)
100      FORMAT(1H1,10X,29HFINAL RESULTS OF OPTIMIZATION/)
      C
          IF(IOPTIM.EQ.0) WRITE(6,122)
          IF(IOPTIM.EQ.1) WRITE(6,123)
145      122 FORMAT(11X,32HMARQUART NONLINEAR LEAST SQUARES//)
          123 FORMAT(11X,19HQUASI-NEWTON METHOD//)
          IF(NP.EQ.0) GO TO 50
          WRITE(6,101)
150      101 FORMAT(11X,8HPARM NO.,4X,8HVARIBLE,2X,
          *      8HLOCATION,4X,5HVALUE)
      C
          DO 2 I=1,NP
              IND=IPARM(I)
              WRITE(6,102) I,CSYMB(IND),IND,P(I)
155      102 FORMAT(13X,13,8X,A6,5X,13,5X,G12.6)
          2 CONTINUE
      C
          50 CONTINUE
          IF(IOPTIM.EQ.1) CALL FUNC(P,NP,NF,F)
160      C
          WRITE(6,103)
103      FORMAT(///10X,32HFINAL ROOT MEAN SQUARE RESIDUALS/)
      C
          IF(NF.EQ.0) GO TO 51
          WRITE(6,104)
165      104 FORMAT(11X,9HERROR NO.,3X,8HRESIDUAL,2X,
          *      8HLOCATION,4X,5HVALUE,12X,6HWEIGHT)
      C
          DO 3 I=1,NF
              IND=ERRPNT(I)
              NPOINT=NDP/NINC
170

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JUN27      5
JUN27      6
JUN27      7
JUN27      8
JUN27      9
JUN28      5
JUN28B     1
JUN28B     2
JUN28C     1
JUN28B     4
JUN28      6
JUN28      7
JUN28      8
JUN28      9
JUN28     10
JUN28     11
JUN28     12
JUN28     13
JUN27     11
JUN27     12
SPEY     106
SPEY     107
SPEY     108
SPEY     109
SPEY     110
SPEY     111
SPEY     112
SPEY     113
JUN28     14
JUN28     15
JUL28      3
JUL28      4
SPEY     114
SPEY     115
SPEY     116
SPEY     117
SPEY     118
SPEY     119
SPEY     120
SPEY     121
SPEY     122
SPEY     123
SPEY     124
SPEY     125
JUN27     13
SPEY     126
SPEY     127
JUL28B     2
SPEY     129
SPEY     130
SPEY     131
SPEY     132
SPEY     133
SPEY     134
SPEY     135
SPEY     136
JUL28      6

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      F(1)=SQRT(F(1)**2*R(IND)/NPOINT)
      WRITE(6,105) 1,DSYMB(IND+29),IND,F(1),R(IND)
105  FORMAT(13X,I3,8X,A6,5X,I3,5X,G12.6,5X,G12.6)
175  3 CONTINUE
      C
      RHSSQ=SQRT(SSQ/NPOINT)
      WRITE(6,125) RHSSQ
180  125 FORMAT(19X,17HAVERAGE RMS ERROR,7X,G12.6)
      C
      C
      51 CONTINUE
      C
      WRITE(6,106)
185  106 FORMAT(///,10X,16HFINAL STATISTICS/)
      C
      C
      C ***DUMMY RESULTS FOR QUASI-NEWTON***
190  IF(IOPTIM.EQ.0) GO TO 260
      WORK(4)=0.0
      WORK(5)=0.0
      260 CONTINUE
195  C
      WRITE(6,107) SSQ,(WORK(I),I=1,5)
      107 FORMAT(
      *      11X,32HRESIDUAL SUM OF SQUARES      =,G12.6/
      *      11X,32HNO RM OF THE GRADIENT          =,G12.6/
      *      11X,32HNO. OF FUNCT EVALUATIONS        =,G12.6/
200  *      11X,32HESI NO. OF SIGN. DIGITS          =,G12.6/
      *      11X,32HFINAL MARQUARDT PARAMETER       =,G12.6/
      *      11X,32HNUMBER OF ITERATIONS            =,G12.6/
      *      //)
      C
205  IF(IOPTIM.EQ.1) GO TO 265
      WRITE(6,108) INFER
      108 FORMAT(11X,17HCONVERGENCE CODE=I3/)
      265 CONTINUE
210  C
      C
      IF(IER.EQ.0) WRITE(6,109)
      109 FORMAT(10X,18HNORMAL TERMINATION)
      C
      C ***ABNORMAL TERMINATION ENDING MESSAGES***
215  C
      IF(IER.EQ.129) WRITE(6,110)
      IF(IOPTIM.EQ.1) GO TO 270
      IF(IER.EQ.130) WRITE(6,111)
      IF(IER.EQ.131) WRITE(6,112)
220  IF(IER.EQ.132) WRITE(6,113)
      IF(IER.EQ.133) WRITE(6,114)
      IF(IER.EQ.38) WRITE(6,115)
      GO TO 271
      270 CONTINUE
225  IF(IER.EQ.130) WRITE(6,121)
      IF(IER.EQ.131) WRITE(6,114)
      C
      110 FORMAT(10X,33HSINGULAR JACOBIAN-RECOVERY FAILED)

```

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JUL28      7
SPEY      138
SPEY      139
SPEY      140
JUL28      8
JUL28      9
JUL28     10
JUL28B     3
JUL28     12
SPEY      141
SPEY      142
SPEY      143
SPEY      144
SPEY      145
SPEY      146
JUN27     14
JUN27     15
JUN27     16
JUN27     17
JUN27     18
JUN27     19
JUN27     20
JUN27     21
SPEY      147
SPEY      148
SPEY      149
SPEY      150
SPEY      151
SPEY      152
SPEY      153
SPEY      154
SPEY      155
SPEY      156
JUL28     13
SPEY      157
SPEY      158
JUL28     14
SPEY      159
SPEY      160
SPEY      161
SPEY      162
SPEY      163
SPEY      164
SPEY      165
SPEY      166
JUN27     22
SPEY      167
SPEY      168
SPEY      169
SPEY      170
SPEY      171
JUN27     23
JUN27     24
JUN27     25
JUN27     26
SPEY      172
SPEY      173

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	111 FORMAT(10X,21HINPUT PARAMETER ERROR)	SPEY	174
230	112 FORMAT(10X,36HMAXIMUM HARGUARDT PARAMETER EXCEEDED)	SPEY	175
	113 FORMAT(10X,33HSINGULAR JACOBIAN-RECYCLE FAILURE)	SPEY	176
	114 FORMAT(10X,31HMAX NO. OF FUNCT EVALS EXCEEDED)	SPEY	177
	115 FORMAT(10X,38HWARNING-JACOBIAN ZERO-STATIONARY POINT)	SPEY	178
	121 FORMAT(10X,25HROUND OFF ERROR TOO LARGE)	JUN27	27
235	271 CONTINUE	JUN27	28
	C	SPEY	179
	C ***PRINT INFORMATION MATRIX***	SPEY	180
	C	SPEY	181
	IF(NP.EQ.0.0) GO TO 310	SPEY	182
240	DO 300 I=1,NP	SPEY	183
	IND=IPARM(I)	SPEY	184
	RLAB(I+2)=CSYMB(IND)	SPEY	185
	300 CONTINUE	SPEY	186
	C	SPEY	187
245	C	JUN30	8
	WRITE(6,116)	SPEY	188
	116 FORMAT(1H1,730X,25HSCALED INFORMATION MATRIX)	JUL28	15
	C	SPEY	190
	CALL USWLSM(RLAB,0,0,0,NP,XJTJ)	SPEY	191
250	C	SPEY	192
	C ***CALCULATE EIGENSYSTEM***	SPEY	193
	C	SPEY	194
	WRITE(6,117)	SPEY	195
255	117 FORMAT(//10X,33HEIGENSYSTEM OF INFORMATION MATRIX//)	SPEY	196
	C	SPEY	197
	CALL EIGRS(XJTJ,NP,2,DEIG,ZVECT,NP,WK,IER)	JUL28B	4
	C	SPEY	199
	WRITE(6,118) (DEIG(I),I=1,NP)	SPEY	200
260	118 FORMAT(10X,12HEIGENVALUES,120(10X,G12.6//))	SPEY	201
	C	SPEY	202
	WRITE(6,119)	SPEY	203
	119 FORMAT(//10X,13HEIGENVECTORS:)	SPEY	204
	C	JUL28	17
	WRITE(6,124) WK(1)	JUL28	18
265	124 FORMAT(10X,32HDECOMPOSITION PERFORMANCE INDEX=,2X,G12.6)	JUL28	19
	C	SPEY	205
	CALL USWTFM(0,0,0,NP,NP,NP,ZVECT)	SPEY	206
	C	JUN30	9
	C ***CALCULATE DISPERSION MATRIX***	JUN30	10
270	C	JUN30	11
	C	JUN30	12
	CALL LINVP(XJTJ,NP,DISP,IDGT,D1,D2,WORK,IER)	JUN30	13
	C	JUN30	14
	IF(IER.EQ.2) GO TO 310	JUN30	15
275	C	JUN30	16
	WRITE(6,130)	JUN30	17
	130 FORMAT(//10X,22HUNIT DISPERSION MATRIX)	JUN30	18
	C	JUN30	19
	CALL USWLSM(RLAB,0,0,0,NP,DISP)	JUN30	20
280	C	JUN30	21
	C ***ERROR ANALYSIS***	JUL28	20
	C	JUL28	21
	IF(IOPTIM.EQ.1) GO TO 330	JUL28	22
	C	JUL28	23
285	K=(NP+1)*NP/2	JUL28	24

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	DO 331 J=1,NP	JUL28	25
	XJAC(J)=WORK(K+J)	JUL28	26
	331 CONTINUE	JUL28	27
	330 CONTINUE	JUL28	28
290	C	JUL28	29
	DO 332 J=1,NP	JUL28	30
	XJAC(J)=XJAC(J)+P(J)/SSQ	JUL28	31
	332 CONTINUE	JUL28	32
	C	JUL28	33
295	WRITE(6,131)	JUL28	34
	131 FORMAT(/11X,8HPARM NO.,4X,8HVARIBLE,4X,5HVALUE,	JUL28	35
	* 6X,14HFRACT,STD.DEV.,3X,7HF RATIO,4X,13HFRACT.SENSIT.)	JUL28	36
	C	JUL28	37
	DO 333 I=1,NP	JUL28C	1
300	IND=IPARM(I)	JUL28	39
	ID1AG=I*(I+1)/2	JUL28	40
	FSTDV=SQRT(DISP(ID1AG))	JUL28	41
	IF(P(I).NE.0.0) FSTDV=FSTDV/P(I)	JUL28	42
	FRATIO=1./FSTDV**2	JUL28	43
305	WRITE(6,132) I,CSYMB(IND),P(I),FSTDV,FRATIO,XJAC(I)	JUL28	44
	132 FORMAT(13X,I3,8X,A6,3X,4(G12.6,2X))	JUL28	45
	333 CONTINUE	JUL28	46
	C	JUL28	47
	C	SPEY	207
310	C ***SET UP PLOTS IF REQUIRED***	SPEY	208
	C	SPEY	209
	310 CONTINUE	SPEY	210
	IF(CPLOT.NE.0.0) CALL PLOT(P)	SPEY	211
	IF(CPLOT.NE.0.0) CALL CPRINT	JUN17A	1
315	C	SPEY	212
	STOP	SPEY	213
	END	SPEY	214

0-2

```

1      SUBROUTINE FUNCT(NP,P,F)
      DIMENSION P(1)
      DIMENSION FIND(10)
      C
5      COMMON /CONSTS/ START,CH(8),
      A DLINK1,AL0 , AL1 , AL2 , BPOT0 ,
      B BPOT1 , DLINK2 , KTH , ALPHA , KAF ,
      C CFCNTR , ZETA , OM , OMN , SIG , DT ,
      D CLAG , CLAGD , LLAGG , CF ,
10     E AFL , CHL , FLAG , FLAGD , FLAGG ,
      F TLAG , TLAGD , TLAGG , TGAIN ,
      G DLAG , DLAGD , DLAGG , DGAIN ,
      H KA1 , KA2 , ENGMO , EPSBIS ,
      I KFSF , KFBIAS , BIT
15     COMMON /CONSTS/
      A PTDBIS , PT6BIS , XNLBIS ,
      B NM,NPX,NF,NDP,NFIRST,NINC,SPRINT,CPRNT,
      C IPARM(20),ERRPNT(6),R(6),NSIG,
      D EPS , DELTA , MAXFN , IOPT , PARMNQ(4) ,
20     E FILENO , STIME , FLGTNO , HUNDEL , HUNDPO ,
      F HUNMFF , HUNNH , HUNNL , HUNPT6 , HUNPTD
      COMMON /CONSTS/DUM2(100)
      C
      C
25     C ***GENERATE FUNCTIONS FOR MINIMIZATION***
      C
      CALL FUNC(P,NP,NF,FIND)
      C
      C ***GENERATE SUM OF SQUARES***
      C
30     F=0.0
      DO 1 I=1,NF
      F=F+FIND(I)**2
      1 CONTINUE
15     RETURN
      END

```

```

FUNCT      2
FUNCT      3
FUNCT      4
FUNCT      5
FUNCT      6
FUNCT      7
FUNCT      8
FUNCT      9
FUNCT     10
FUNCT     11
FUNCT     12
FUNCT     13
FUNCT     14
FUNCT     15
FUNCT     16
FUNCT     17
FUNCT     18
FUNCT     19
FUNCT     20
FUNCT     21
FUNCT     22
FUNCT     23
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FUNCT     27
FUNCT     28
FUNCT     29
FUNCT     30
FUNCT     31
FUNCT     32
FUNCT     33
FUNCT     34
FUNCT     35
FUNCT     36
FUNCT     37

```

```

1      SUBROUTINE ENGINE
C
C      ***SPEY ENGINE SIMULATION FOR NASA AWMSTOLRA AIRCRAFT***
C
5      C      SYSTEMS CONTROL INC (VI)
C      1801 PAGE MILL ROAD
C      PALO ALTO, CALIFORNIA
C      ATTN: R.L.DENOFF
C
10     C
C      REAL KTH,KAF,KAI,KA2,KFSF,KFBIAS
C      COMMON /ENGINE/
C      A POINT , TIME , DELTC , DELTMS , WFMNSN ,
C      B XMHMSN , XNLMSN , PT6MSN , PTDMNS ,
15     C DELTPO , WFMEST , XNH , XNL , PT6 ,
C      D PTD , DELT1 , DELT1S , WFMBS , WFFLWH ,
C      E WFEST , DELT11 , DELT12 , EPSRPM ,
C      F DTHROT , DAREA , FMS1 , FMS2 , FMFS1 ,
20     G FMFS2 , THRERR , FULERR , XHSERR ,
C      H XLSERR , PT6ERR , PTDERR
C
C      COMMON /CONSTS/ START,CH(8),
C      A DLINK1,ALO , AL1 , AL2 , BPOTO ,
C      B BPOT1 , DLINK2 , KTH , ALPHA , KAF ,
25     C CFCNTR , ZETA , OM , OMN , SIG , DT ,
C      D CLAG , CLAGD , CLAGG , CF ,
C      E AFL , CHL , FLAG , FLAGD , FLAGG ,
C      F TLAG , TLAGD , TLAGG , TGAIR ,
C      G DLAG , DLAGD , DLAGG , DGAIR ,
30     H KA1 , KA2 , ENGNO , EPSBIS ,
C      I KFSF , KFBIAS , BIT
C      COMMON /CONSTS/
C      A PTDBIS , PT6BIS , XNLBIS ,
C      B NM,NP,NF,NDP,NFIRS1,NINC,SPRINT,CPRNT,
35     C IPARN(20),ERRPNT(6),R(6),NSIG,
C      D EPS , DELTA , MAXFN , IOP1 , PARMHQ(4) ,
C      E FILENO , STINE , FLGTNO , HUNDEL , HUNDOPO ,
C      F HUNMFF , HUNNH , HUNNL , HUNPT6 , HUNPTD
C
40     C      SOFT(XI,XM,XB)=AMAX1(0.,XI,((XI-XB)*XB)/(XB-XM)+XB)
C
C      IF(START,EQ.0.0) GO TO 10
C
45     C ***INITIALIZATION PASS***
C
C      THRERR = 0.0
C      FULERR = 0.
C      XHSERR = 0.0
C      XLSERR = 0.
50     C      PT6ERR = 0.0
C      PTDERR = 0.0
C      DLINK1=AL2*DELT1+AL1*DELT1+ALO
C      DLINK1=SOFT(DLINK1,-100.,0.05)
C      DELT1=DELT1-DLINK1
55     C      DELT1S=DELT1
C      DTHROT=DELT1-DLINK2
C

```

```

ENGINE 2
ENGINE 3
ENGINE 4
ENGINE 5
ENGINE 6
ENGINE 7
ENGINE 8
ENGINE 9
ENGINE 10
ENGINE 11
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ENGINE 15
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ENGINE 28
ENGINE 29
ENGINE 30
ENGINE 31
ENGINE 32
ENGINE 33
ENGINE 34
ENGINE 35
ENGINE 36
ENGINE 37
ENGINE 38
ENGINE 39
JUN29 1
JUN29 2
ENGINE 40
ENGINE 41
ENGINE 42
ENGINE 43
ENGINE 44
JUN14A 1
JUN14A 2
JUN14A 3
JUN14A 4
JUN14A 5
JUN14A 6
JUN17B 1
JUN29B 1
JUN17B 2
ENGINE 47
JUN17B 3
JUN29B 2

```

	C ***STABILITY LIMITS***	JUN298	3
	C	JUN298	4
60	CLAG=SOFT(CLAG,-100.,0.1)	JUN298	5
	FLAG=SOFT(FLAG,-100.,0.1)	JUN298	6
	TLAG=SOFT(TLAG,-100.,0.005)	JUN298	7
	DLAG=SOFT(DLAG,-100.,0.005)	JUN298	8
	KAF =SOFT(KAF ,-100.,0.5)	JUN298	9
65	CF =SOFT(CF ,-100.,0.01)	JUN298	10
	DLINK2=SOFT(DLINK2,-100.,0.01)	JUN298	11
	C	ENGINE	50
	C ***FLOWMETER SETUP***	ENGINE	51
	C	ENGINE	52
70	SIG=-1./(ZETA*OMN)	ENGINE	53
	OM=SQRT(OMN**2-SIG**2)	ENGINE	54
	F11=EXP(SIG*DT)*COS(OM*DT)	ENGINE	55
	F12=EXP(SIG*DT)*SIN(OM*DT)	ENGINE	56
	F22=F11	ENGINE	57
75	F21=-F12	ENGINE	58
	GS=(EXP(SIG*DT))*(SIG*SIN(OM*DT)-OM*COS(OM*DT))+OM/UMN**2	ENGINE	59
	GC=(EXP(SIG*DT))*(SIG*COS(OM*DT)+OM*SIN(OM*DT))-SIG/UMN**2	ENGINE	60
	G1=(OM/2)*(GS-GC)	ENGINE	61
	G2=-G1	ENGINE	62
80	C	ENGINE	63
	WFME1=WFMSN	JUN178	4
	C	ENGINE	72
	C ***ROTOR SPEED SETUP***	ENGINE	73
	C	ENGINE	74
85	XNH=XNHMSN	ENGINE	75
	CLAGD=0.0	ENGINE	76
	IF(CLAG.NE.0.0) CLAGD=EXP(-DT/CLAG)	ENGINE	77
	CLAGG=1.-CLAGD	ENGINE	78
	C	ENGINE	79
90	XNL=XNLMSN	JUN178	5
	FLAGD=0.0	ENGINE	81
	IF(FLAG.NE.0.0) FLAGD=EXP(-DT/FLAG)	ENGINE	82
	FLAGG=1.-FLAGD	ENGINE	83
	C	ENGINE	84
95	C ***PRESSURE DYNAMICS SETUP***	ENGINE	85
	C	ENGINE	86
	PT6=PT6MSN	JUN178	6
	TLAGD=0.0	ENGINE	88
	IF(TLAG.NE.0.0) TLAGD=EXP(-DT/TLAG)	ENGINE	89
100	TLAGG=1.-TLAGD	ENGINE	90
	C	ENGINE	91
	PTD=PTDMSN	JUN178	7
	DLAGD=0.0	ENGINE	93
	IF(DLAG.NE.0.0) DLAGD=EXP(-DT/DLAG)	ENGINE	94
105	DLAGG=1.-DLAGD	ENGINE	95
	C	ENGINE	97
	C	ENGINE	98
	C ***MAIN ROUTINE***	ENGINE	99
	C	ENGINE	100
110	10 CONTINUE	ENGINE	101
	C	ENGINE	102
	C ***LINKAGE TO THROTTLE***	ENGINE	103
	C	ENGINE	104
	CALL HYSFR(DELTC,DELTT,DLINK1)	ENGINE	106

115	C	ENGINE	107
	C ***THROTTLE PICKOFF***	ENGINE	108
	C	ENGINE	109
	DELTPQ=HPOT1*DELIT + BPOT0	JUN17	3
	DELTT1=DELIT	ENGINE	111
120	DELTT2=(DFLIMS-HPOT0)/BPOT1	ENGINE	112
	C	ENGINE	113
	DELTT3=DELTT1	ENGINE	114
	IF(CH(1),EQ,1) DELTT3=DELTT2	ENGINE	115
	C	ENGINE	116
125	C ***ENGINE CONTROL MODEL***	ENGINE	117
	C	ENGINE	118
	CALL HYSTER(DELTT3,DTHROT,DLINK2)	ENGINE	119
	XH=XNH	ENGINE	120
	IF(CH(2),EQ,1) XH=XNHMSN	ENGINE	121
130	EPSRPM=KTH*(DTHROT-31.5)-(XH-100.)*EPSBIS	ENGINE	122
	C	ENGINE	123
	DAREA=EPSRPM*ALPHA*EPSRPM**2	ENGINE	124
	IF(CH(8),EQ,0,0) CFCNTR=CF	JUN30B	1
	WFMB=KAF*DAREA+(XH-100.)/CFCNTR+100.	ENGINE	125
135	C	ENGINE	126
	C ***FLOWMETER***	ENGINE	127
	C	ENGINE	128
	C	JUN17B	8
	IF(START,EQ,0,0) GO TO 20	JUN17B	9
140	FMS1=0.5*(WFMB-100.)	JUN17B	10
	FMS2=FMS1	JUN17B	11
	FMFSL1=FMS1	JUN17B	12
	FMFSL2=FMS2	JUN17B	13
	20 CONTINUE	JUN17B	14
145	FMS1=F11*FMS1+F12*FMS2+G1*(WFMB-100.)	ENGINE	129
	FMS2=F21*FMS1+F22*FMS2+G2*(WFMB-100.)	ENGINE	130
	WFFLWM=(FMS1+FMS2+100.)*KFSP	AUG2	1
	C	ENGINE	132
	C ***FUEL FLOW FILTER***	ENGINE	133
150	C	ENGINE	134
	FMFS1=FMS1+KA1*(WFMSN-WFMEST)	ENGINE	135
	FMFS2=FMS2+KA2*(WFMSN-WFMEST)	ENGINE	136
	WFMEST=(FMFS1+FMFS2+100.)*KFSP	AUG2	2
	IF(CH(3),EQ,1) WFFLWM=WFMEST	ENGINE	138
155	IF(CH(3),EQ,2) WFMEST=WFMB	AUG1	2
	C	ENGINE	139
	C ***BACKWARDS CALCULATION***	ENGINE	140
	C	ENGINE	141
	WF1=(1./G1)*(FMFS1-F11*FMFSL1-F12*FMFSL2)	ENGINE	142
160	WF2=(1./G2)*(FMFS2-F21*FMFSL1-F22*FMFSL2)	ENGINE	143
	WFMEST=0.5*(WF1+WF2)+100.	ENGINE	144
	FMFSL1=FMFS1	ENGINE	145
	FMFSL2=FMFS2	ENGINE	146
	C	ENGINE	147
165	C ***COMPRESSOR***	ENGINE	148
	C	ENGINE	149
	WF=WFMB-KFBIAS	AUG2	3
	IF(CH(4),EQ,1.) WF=WFMEST-KFBIAS	AUG2	4
	IF(CH(4),EQ,2.) WF=(WFMSN-KFBIAS)/KFSP	JUN17	4
170	C	ENGINE	153
	XNH=CLAGD*(XNH-100.)*CLAGG*CF*(WF-100.)*100.	ENGINE	154

```

C
C ***FAN ROTOR***
C
175      XN=XNH
          IF(CH(5).EQ.1) XN=XNHMSN
C
          XNL=FLAGD*(XNL-100.)+FLAGG*CHL*((XN-100.)*(1.-AFL)
180      A      +CF*(WF-100.)*AFL) + 100.
          XNL=XNL+XNLBIS
C
C ***TAIL PIPE***
C
185      XN=XNH
          IF(CH(6).EQ.1) XN=XNHMSN
C
          PT6=TLAGD*(PT6-100.)+TLAGG*((XN-100.)*TGAIN)+100.
          PT6=PT6+PT6BIS
190      C
C ***DUCT***
C
          XN=XNL-XNLBIS
          IF(CH(7).EQ.1.) XN=XNLMSN-XNLBIS
195      C
          PTD=DLAGD*(PTD-100.)+DLAGG*((XN-100.)*DGAIN)+100.
          PTD=PTD+PTDBIS
C
          START=0.0
200      C
          RETURN
          END

```

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ENGINE 155
ENGINE 156
ENGINE 157
ENGINE 158
ENGINE 159
ENGINE 160
ENGINE 161
ENGINE 162
ENGINE 163
ENGINE 164
ENGINE 165
ENGINE 166
ENGINE 167
ENGINE 168
ENGINE 169
ENGINE 170
JUN17B 15
JUN17B 16
ENGINE 172
ENGINE 173
ENGINE 174
JUN17A 2
JUN17 5
ENGINE 177
JUN17B 17
JUN17B 18
ENGINE 179
JUN21 1
JUN21 2
ENGINE 180
ENGINE 181

```

1		SUBROUTINE SETUP	SETUP	2
	C	REAL KTH,KAF,KA1,KA2,KFSF,KFBIAS	SETUP	3
		COMMON /CONSTS/ START,CH(8),	SETUP	4
5		A DLINK1,AL0,AL1,AL2,BPOT0,	SETUP	5
		B BPOT1,DLINK2,KTH,ALPHA,KAF,	SETUP	6
		C CFCNTR,ZETA,OM,OMN,SIG,DT,	SETUP	7
		D CLAG,CLAGD,CLAGG,CF,	SETUP	8
		E AFL,CHL,FLAG,FLAGD,FLAGG,	SETUP	9
10		F ILAG,ILAGD,ILAGG,IGAIN,	SETUP	10
		G OLAG,OLAGD,OLAGG,OGAIN,	SETUP	11
		H KA1,KA2,ENGND,EPSBIS,	SETUP	12
		I KFSF,KFBIAS,BIT	SETUP	13
		COMMON /CONSTS/	SETUP	14
15		A PTDBIS,PT6BIS,XNLBIS,	SETUP	15
		B NM,NP,NF,NDP,NFIRST,NINC,SPRINT,CPRNT,	SETUP	16
		C IPARM(20),ERRPNT(6),R(6),NSIG,	SETUP	17
		D EPS,DELTA,MAXFN,IUPT,PARMMQ(4),	SETUP	18
		E FILENO,STIME,FLGTNO,HUNDEL,HUNDPD,	SETUP	19
20		F HUNMFF,HUNNH,HUNNL,HUNPT6,HUNPTD	SETUP	20
		DIMENSION DUM(150)	SETUP	21
		EQUIVALENCE (DUM(1),START)	SETUP	22
	C	DO 1 I=1,150.	SETUP	23
25		1 DUM(I)=-999.0	SETUP	24
	C	***INITIAL PARAMETER GUESSES***	SETUP	25
	C	JUNE 1,1977	SETUP	26
	C	START=1.0	SETUP	27
30		DO 2 I=1,8	SETUP	28
		2 CH(I)=0.0	SETUP	29
	C	DLINK1=	SETUP	30
35		AL0=0.1	SETUP	31
		AL2=0.0	SETUP	32
		AL1=0.0	SETUP	33
		BPOT0=-291.	SETUP	34
		BPOT1=40.22	SETUP	35
40		DLINK2=0.5	SETUP	36
		DLINK2=0.1	SETUP	37
		KTH=0.7212	SETUP	38
		ALPHA=0.10	SETUP	39
		KAF=5.04	SETUP	40
45		CFCNTR=0.140	SETUP	41
		ZETA=0.2	SETUP	42
	C	OM=	SETUP	43
		OMN=13.0	SETUP	44
	C	SIG=	SETUP	45
50		DT=0.020	SETUP	46
		CLAG=0.50	SETUP	47
	C	CLAGD=	SETUP	48
	C	CLAGG=	SETUP	49
		CF=0.140	SETUP	50
55		AFL=0.0	SETUP	51
		CHL=2.81	SETUP	52
		FLAG=1.0	SETUP	53
			SETUP	54
			SETUP	55
			SETUP	56
			SETUP	57
			SETUP	58

```

      C FLAGG=
      C FLAGD=
60    C TLAG=0.05
      C TLAGD=
      C TLAGG=
      C DLAG=0.10
      C DLAGD=
65    C DLAGG=
      C DGAİN=0.70
      C TGAİN=0.70
      C KA1=0
      C KA2=0
70    C ENIGNO=1
      C EPSBIS=0.0
      C KFSF=1.0
      C KFBIAS=0.0
      C BJ1=-999.
75    C PTDHIS=0.0
      C PTBBS=0.0
      C XNLBIS=0.0
      C
      C NM=6
80    C NP=0
      C NF=0
      C NDP=1
      C NFIRST=1
      C NINC=1
85    C SPRINT=0.
      C CPRNT=0.
      C DO 3 I=1,20
3    C IPARI(I)=0+I
      C DO 4 I=1,6
90    C 4 ERRPNI(I)=1
      C DO 5 I=1,6
5    C R(I)=1.0
      C NSIG=4
      C EPS=1.E-4
95    C MAXFN=20
      C DELTA=1.E-4
      C IOPT=0
      C PARMHQ(1)=0.0
      C PARMHQ(2)=0.0
100    C PARMHQ(3)=0.0
      C PARMHQ(4)=0.0
      C FILENO=1.0
      C STIME=0.0
      C FLGTNO=0.0
105    C HUNDEL=31.5
      C HUNDP0=976
      C HUNMFF=5750.
      C HUNNH=13350.
      C HUNNL=10075.
110    C HUNPT6=50.
      C HUNPTD=50.

      RETURN
      END

```

```

      SETUP 59
      SETUP 60
      SETUP 61
      SETUP 62
      SETUP 63
      SETUP 64
      SETUP 65
      SETUP 66
      SETUP 67
      SETUP 68
      SETUP 69
      SETUP 70
      SETUP 71
      SETUP 72
      SETUP 73
      SETUP 74
      SETUP 75
      SETUP 76
      SETUP 77
      SETUP 78
      SETUP 79
      SETUP 80
      SETUP 81
      SETUP 82
      SETUP 83
      SETUP 84
      SETUP 85
      SETUP 86
      SETUP 87
      SETUP 88
      SETUP 89
      SETUP 90
      SETUP 91
      SETUP 92
      SETUP 93
      SETUP 94
      SETUP 95
      SETUP 96
      SETUP 97
      SETUP 98
      SETUP 99
      SETUP 100
      SETUP 101
      SETUP 102
      SETUP 103
      SETUP 104
      SETUP 105
      SETUP 106
      SETUP 107
      SETUP 108
      SETUP 109
      SETUP 110
      SETUP 111
      SETUP 112
      SETUP 113
      SETUP 114
      SETUP 115

```



```

115      IF(I.EQ.NLAST) GO TO 8
          INDEX=INDEX+1
          IF(INDEX.NE.SPRINT.OR.SPRINT.EQ.0) GO TO 4
          INDEX=0
          CALL DPRINT(0)
120      C
          4 CONTINUE
          C
          8 IF(SPRINT.NE.0) CALL DPRINT(1)
125      C ***SCALE FUNCTIONS***
          C
          IF(NF.EQ.0) GO TO 53
          DO 10 I=1,NF
              IND=ERRPNT(I)
130          F(I)=F(I)/R(IND)
              F(I)=SQRT(F(I))
          10 CONTINUE
          C
          53 CONTINUE
135      IF(ICPRT.FQ.1.0) WRITE(6,110) (F(I),I=1,NF)
          C
          RETURN
          END

```

```

FUNC      110
FUNC      111
FUNC      112
FUNC      113
FUNC      114
FUNC      115
FUNC      116
FUNC      117
FUNC      118
FUNC      119
FUNC      120
FUNC      121
FUNC      122
FUNC      123
JUL28     48
JUL28     49
JUL28     50
JUL28     51
FUNC      125
FUNC      126
JUN28     23
FUNC      128
FUNC      129
FUNC      130

```

```

1      SUBROUTINE FUNC(P,NP,NF,F)
C
C      ***DRIVER PROGRAM FOR ENGINE SIMULATION AND IDENTIFICATION***
C
5      DIMENSION F(1),P(1),X(1),E(1),PARM(1),Y(1)
C
      REAL KTH,KAF,KA1,KA2,KFSF,KFBIAS
      LEVEL 2,XDATA
      COMMON /ENGINE/
10     A PUNT , TIME , DELIC , DELTMS , WFMSN ,
      B XNMSN , XNLSN , PTMSN , PTMSN ,
      C DELIPO , WFNEST , XNH , XNL , PT6 ,
      D PTD , DELTT , DELTTS , WFMB , WFFLWM ,
      E WFEST , DELTT1 , DELTT2 , EPSRPM ,
15     F DTHROT , DAREA , FMS1 , FMS2 , FMFS1 ,
      G FMFS2 , THRERR , FULERR , XHSERR ,
      H XLSERR , PT6ERR , PTDERR
C
      COMMON /CONSTS/ START,CH(8),
20     A DLINK1,ALO , AL1 , AL2 , BPOT0 ,
      B BPOT1 , DLINK2 , KTH , ALPHA , KAF ,
      C CFCNTR , ZE1A , OM , OMN , SIG , DT ,
      D CLAG , CLAGD , CLAGG , CF ,
      E AFL , CHL , FLAG , FLAGD , FLAGG ,
25     F TLAG , TLAGD , TLAGG , TGAIN ,
      G DLAG , DLAGD , DLAGG , DGAIN ,
      H KA1 , KA2 , ENGNO , EPSRIS ,
      I KFSF , KFBIAS , BIT
      COMMON /CONSTS/
30     A PTDBIS , PT6BIS , XNLBIS ,
      B NM,NPX,NFX,NOP,NFIRS1,NINC,SPRINT,CPRNT,
      C IPARM(20),ERRPNT(6),R(6),NSIG,
      D EPS , DELTA , MAXFN , IOPT , PARMH(4) ,
      E FILENO , STIME , FLGTNO , HUNDEL , HUNDO ,
35     F HUNMFF , HUNNH , HUNNL , HUNPT6 , HUNPTD
C
      COMMON /DATA/ XDATA(10,1)
C
      EQUIVALENCE (START,PARM(1)),
40     1 (TIME,X(1)),
      2 (THRERR,E(1)),
      3 (DELIPO,Y(1))
C
C      ***INSERT PARAMETERS***
C
45     IF(CPRNT,NE.1.0) GO TO 100
      CALL CPRINT
      WRITE(6,110) (P(1),I=1,NP)
110  FORMAT(2X,6G20.10)
50     CONTINUE
      INDEX=-1
      IF(NP,EQ.0) GO TO 50
      DO 1 I=1,NP
      IND=IPARM(I)
55     1 PARM(IND)=P(I)
C
C      ***INITIALIZE SIMULATION***

```

```

FUNC      2
FUNC      3
FUNC      4
FUNC      5
FUNC      6
FUNC      7
FUNC      8
JUN15     3
FUNC      9
FUNC     10
FUNC     11
FUNC     12
FUNC     13
FUNC     14
FUNC     15
FUNC     16
FUNC     17
FUNC     18
FUNC     19
FUNC     20
FUNC     21
FUNC     22
FUNC     23
FUNC     24
FUNC     25
FUNC     26
FUNC     27
FUNC     28
FUNC     29
FUNC     30
FUNC     31
FUNC     32
FUNC     33
FUNC     34
FUNC     35
FUNC     36
FUNC     37
FUNC     38
FUNC     39
FUNC     40
FUNC     41
FUNC     42
FUNC     43
FUNC     44
FUNC     45
JUN28     18
JUN28     19
JUN28     20
JUN28     21
JUN28     22
FUNC     46
FUNC     47
FUNC     48
FUNC     49
FUNC     50
FUNC     51
FUNC     52

```

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```

C
60      50 CONTINUE
        START = 1.0
        ND=NM+2
        DO 2 I=1,ND
          2 X(I)=XDATA(I,NFIRST)
C
65      POINT=NFIRST
        CALL ENGINE
        IF(SPRINT,NE.0.0) CALL DPRINT(0)
C
C
70      C ***ZERO INNOVATIONS***
        C
          IF(NF.EQ.0) GO TO 51
          DO 3 I=1,NF
            3 F(I)=0.0
C
75      C ***SIMULATION LOUP***
        C
          51 CONTINUE
          NLAST=NFIRST+(NDP-1)*NINC
          DO 4 I=NFIRST,NLAST,NINC
            POINT=I
C
          CALL ENGINE
C
85      C
        C ***TRANSFER OUTPUTS TO MEASUREMENTS FOR TEST***
        C
          IF(NF.NE.0.OR.BIT.LY.0.0) GO TO 54
C
90      C
          DO 15 J=1,NM
            X(J+2)=Y(J)
            XDATA(J+2,1)=Y(J)
          15 CONTINUE
C
95      C
          54 CONTINUE
C
        C ***INSERT MEASUREMENTS***
        C
          DO 5 J=1,ND
            5 X(J)=XDATA(J,1)
C
100     C ***CALCULATE ERRORS***
        C
          DO 6 J=1,NM
            6 E(J)=Y(J)-X(J+2)
C
105     C
        C ***ACCUMULATE ERRORS***
        C
          IF(NF.FQ.0) GO TO 52
          DO 7 J=1,NF
            IND=ERRPNT(J)
            7 F(J)=F(J)+E(IND)**2
C
110     C
          52 CONTINUE

```

```

FUNC      53
FUNC      54
FUNC      55
FUNC      56
FUNC      57
FUNC      58
FUNC      59
FUNC      60
FUNC      61
FUNC      62
FUNC      63
FUNC      64
FUNC      65
FUNC      66
FUNC      67
FUNC      68
FUNC      69
FUNC      70
FUNC      71
FUNC      72
FUNC      73
FUNC      74
FUNC      75
FUNC      76
FUNC      77
FUNC      78
FUNC      79
FUNC      80
FUNC      81
FUNC      82
JUN27     29
FUNC      84
FUNC      85
FUNC      86
FUNC      87
FUNC      88
FUNC      89
FUNC      90
FUNC      91
FUNC      92
FUNC      93
FUNC      94
FUNC      95
FUNC      96
FUNC      97
FUNC      98
FUNC      99
FUNC     100
FUNC     101
FUNC     102
FUNC     103
FUNC     104
FUNC     105
FUNC     106
FUNC     107
FUNC     108
FUNC     109

```

```

1      SUBROUTINE CPRINT
      C
      COMMON /CONSTS/ START,CH(8),
5      A DLINK1,ALO , AL1 , AL2 , BPOTO ,
      B BPOT1 , DLINK2 , KTH , ALPHA , KAF ,
      C CFCNTR , ZETA , OM , OMN , SIG , DT ,
      D CLAG , CLAGD , CLAGG , CF ,
      E AFL , CHL , FLAG , FLAGD , FLAGG ,
10     F TLAG , TLAGD , TLAGG , TGAIR ,
      G DLAG , DLAGD , DLAGG , DGAIR ,
      H KA1 , KA2 , ENQNO , EPSBIS ,
      I KFSF , KFBIS , HIT
      COMMON /CONSTS/
15     A PTDBIS , PT6BIS , XNLBIS ,
      B NM,NP,NF,NDP,NFIRST,NINC,SPRINT,CPRNT,
      C IPARM(20),ERRPNT(6),R(6),NSIG,
      D EPS , DELTA , MAXFN , IOPT , PARHMQ(4) ,
      E FILENO , STIME , FLGTNO , HUNDEL , HUNDPO ,
20     F HUNHFF , HUNNH , HUNNL , HUNPT6 , HUNPTD
      C
      COMMON /SYMBOL/ NDSYMB,NCSYMB,DSYMB(50),CSYMB(150)
      C
      DIMENSION ENLAB(2),IND1(20),IND2(20),IND3(20),IND4(20),PARM(150)
      EQUIVALENCE (PARM(1),START)
25     DATA (IND1(I),I=1,10)/
      * 10,16,11,12,13,14,15,21,22,43/
      DATA (IND2(I),I=1,10)/
      * 17,19,18,20,46,47,48,22,24,44/
      DATA (IND3(I),I=1,10)/
30     * 26,32,29,30,31,52,27,28,33,34/
      DATA (IND4(I),I=1,10)/
      * 35,38,51,39,42,50,36,37,40,41/
      C
      DATA ENLAB/6HLEFT ,6HRIGHT /
35     C
      WRITE(6,100)
100  FORMAT(1H1,///)
      C
      WRITE(6,101)
40     101 FORMAT(50X,33HSPEY ENGINE SIMULATION PARAMETERS/
      *      54X,25HAWJSTOL RESEARCH AIRCRAFT/
      *      54X,25HSYSTEMS CONTROL, INC (VT)/
      *      57X,20H1801 PAGE MILL ROAD /
      *      56X,21HPALU ALTO, CALIFORNIA//)
45     C
      WRITE(6,102)
102  FORMAT(56X,21(1H*))
      C
      IF(BIT.LT.0.0) GO TO 10
50     C
      WRITE(6,103) BIT
103  FORMAT(56X,1H*,19X,1H*/
      *      56X,1H*,3X,13HBUILT IN TEST,3X,1H*/
      *      56X,1H*,3X,5HRAKP=F5.1,6H DEG /
55     *      56X,1H*,19X,1H*/
      *      56X,21(1H*))
      GO TO 20

```

```

CPRINT 2
CPRINT 3
CPRINT 4
CPRINT 5
CPRINT 6
CPRINT 7
CPRINT 8
CPRINT 9
CPRINT 10
CPRINT 11
CPRINT 12
CPRINT 13
CPRINT 14
CPRINT 15
CPRINT 16
CPRINT 17
CPRINT 18
CPRINT 19
CPRINT 20
CPRINT 21
CPRINT 22
CPRINT 23
CPRINT 24
CPRINT 25
CPRINT 26
CPRINT 27
CPRINT 28
CPRINT 29
CPRINT 30
CPRINT 31
CPRINT 32
CPRINT 33
CPRINT 34
CPRINT 35
CPRINT 36
CPRINT 37
CPRINT 38
CPRINT 39
CPRINT 40
CPRINT 41
CPRINT 42
CPRINT 43
CPRINT 44
CPRINT 45
CPRINT 46
CPRINT 47
CPRINT 48
CPRINT 49
CPRINT 50
CPRINT 51
CPRINT 52
CPRINT 53
CPRINT 54
CPRINT 55
CPRINT 56
CPRINT 57
CPRINT 58

```

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1	SUBROUTINE DPRINT(N)	DPRINT	2
	COMMON /ENGINE/X(50)	DPRINT	3
	COMMON /SYMBOL/NDSYMB,NCSYMB,DSYMB(50),CSYMB(150)	DPRINT	4
	COMMON/CONST8/DUM(150)	DPRINT	5
5	COMMON /PLOTS/CPLOT,PLOTF,IND1,A(200,7),IHAG4(5151),PDATA(200,20)	JUN15	4
	C	DPRINT	7
	C	DPRINT	8
	DIMENSION P(10,50)	CPRINT	9
	C	CPRINT	10
10	DATA IND/0/	DPRINT	11
	C	DPRINT	12
	NDSYMB=35	DPRINT	13
	IND=IND+1	DPRINT	14
	DO 1 I=1,NDSYMB	DPRINT	15
15	P(IND,I)=X(I)	DPRINT	16
	1 CONTINUE	DPRINT	17
	C	DPRINT	18
	IF(N.EQ.0,AND.IND.NE.10) GO TO 200	CPRINT	19
	IF(PLOTF.GT.0.0) GO TO 200	CPRINT	20
20	C	CPRINT	21
	WRITE(6,100)	DPRINT	22
	100 FORMAT(1H,49X,22HSPEY ENGINE SIMULATION,/ * 50X,39HENGINE PARAMETER IDENTIFICATION PROGRAM,/ * 50X,24HSYSTEMS CONTROL,INC (VT),/ 25 * 50X,20HPALO ALTO,CALIFORNIA,/ * 50X,11HVERSION 001,/))	DPRINT	23
	C	DPRINT	24
	DO 2 I=1,NDSYMB	DPRINT	25
	WRITE(6,101) DSYMB(I),(P(J,I),J=1,IND)	DPRINT	26
30	2 CONTINUE	DPRINT	27
	101 FORMAT(1X,A6,1X,10(G12.6))	DPRINT	28
	IND=0	DPRINT	29
	C	DPRINT	30
	C ***SAVE PLOT DATA IF PLOTTING***	DPRINT	31
35	C	DPRINT	32
	200 CONTINUE	DPRINT	33
	IF(PLOTF.EQ.0.0) RETURN	DPRINT	34
	C	DPRINT	35
	IND1=IND+1	DPRINT	36
40	IF(IND1.GT.200) RETURN	DPRINT	37
	C	DPRINT	38
	PDATA(IND1,1)=X(2)	DPRINT	39
	DO 210 I=1,7	DPRINT	40
	PDATA(IND1,2*I)=X(I+2)	DPRINT	41
45	210 CONTINUE	DPRINT	42
	C	DPRINT	43
	DO 220 I=1,7	DPRINT	44
	PDATA(IND1,2*I+1)=X(9+1)	DPRINT	45
	220 CONTINUE	DPRINT	46
50	C	DPRINT	47
	RETURN	DPRINT	48
	END	DPRINT	49
		DPRINT	50
		DPRINT	51
		DPRINT	52
		DPRINT	53

115

	C		CPRINT	59
		10 CONTINUE	CPRINT	60
60	C		CPRINT	61
		I=ENGMO	CPRINT	62
		J=FLGTNO	CPRINT	63
		K=FILENO	CPRINT	64
		L=STIME	CPRINT	65
65		WRITE(6,104) ENLAB(I),J,K,L	CPRINT	66
		104 FORMAT(56X,1H*,19X,1H*/	CPRINT	67
		* 56X,1H*,2X,A5,7H ENGINE,4X,2H */	JUN17A	4
		* 56X,1H*,1H ,15H FLIGHT NUMBER ,13,1H*/	JUN17A	5
		* 56X,1H*,2X,11H RUN NUMBER ,12,3X,2H */	JUN17A	6
70		* 56X,1H*,2X,3HST,113,2H */	JUN17A	7
		* 56X,21(1H*))	CPRINT	72
	C		CPRINT	73
		20 CONTINUE	CPRINT	74
75	C		CPRINT	75
		WRITE(6,105)	CPRINT	76
		105 FORMAT(26X,81(1H*)/26X,1H*,19X,1H*,19X,1H*,19X,1H*,19X,1H*/	CPRINT	77
		* 26X,1H*,5X,8H THROTTLE,6X,1H*,7X,7H CONTROL,	CPRINT	78
		* 5X,1H*,7X,6H ENGINE,6X,1H*,4X,	CPRINT	79
		* 12H DUCT/EXHAUST,3X,1H*,/	CPRINT	80
80		* 26X,1H*,19X,1H*,19X,1H*,19X,1H*/26X,81(1H*))	CPRINT	81
	C		CPRINT	82
		DO 50 I=1,10	CPRINT	83
		I1=IND1(I)	CPRINT	84
		I2=IND2(I)	CPRINT	85
85		I3=IND3(I)	CPRINT	86
		I4=IND4(I)	CPRINT	87
	C		CPRINT	88
		WRITE(6,110) CSYMB(I1),PARM(I1),	CPRINT	89
		* CSYMB(I2),PARM(I2),	CPRINT	90
90		* CSYMB(I3),PARM(I3),	CPRINT	91
		* CSYMB(I4),PARM(I4)	CPRINT	92
	C		CPRINT	93
		110 FORMAT(26X,4(1H*,A6,1H*,G12.6),1H*)	CPRINT	94
		50 CONTINUE	CPRINT	95
95	C		CPRINT	96
		WRITE(6,111)	CPRINT	97
		111 FORMAT(26X,81(1H*)//)	CPRINT	98
		WRITE(6,120)	CPRINT	99
		120 FORMAT(26X,41(1H*),6X,34(1H*))	CPRINT	100
100		WRITE(6,121)	CPRINT	101
		121 FORMAT(26X,1H*,12X,16H FULL POWER POINT,11X,1H*,6X,1H*,4X,	CPRINT	102
		* 25H OPTIMIZATION PARAMETERS,5X,1H*)	CPRINT	103
	C		CPRINT	104
		WRITE(6,122)	CPRINT	105
105		122 FORMAT(26X,1H*,39X,1H*,6X,1H*,32X,1H*)	CPRINT	106
	C		CPRINT	107
		WRITE(6,131) HUNDEL,NH	CPRINT	108
		WRITE(6,132) HUNDP0,NP	CPRINT	109
		WRITE(6,133) HUNHFF,NF	CPRINT	110
110		WRITE(6,134) HUNNH,NDP	CPRINT	111
		WRITE(6,135) HUNNL,NFIRST	CPRINT	112
		WRITE(6,136) HUNPT6,NINC	CPRINT	113
		IPRNT=SPRINT	CPRINT	114
		WRITE(6,137) HUNPT0,IPRNT	CPRINT	115

115	C	131 FORMAT(	CPRINT	116
		* 26X,1H*,1X,19H THROTTLE POSITION =,G10,4,9H DEGREES ,1H*,	CPRINT	117
		* 6X,1H*,23H NO.OF MEASUREMENTS = ,I4,5X,1H*)	CPRINT	118
		132 FORMAT(	CPRINT	119
		* 26X,1H*,1X,19H THROTTLE PICKOFF =,G10,4,9H COUNTS ,1H*,	CPRINT	120
120		* 6X,1H*,23H NO.OF PARAMETERS = ,I4,5X,1H*)	CPRINT	121
		133 FORMAT(	CPRINT	122
		* 26X,1H*,1X,19H MAIN FUEL FLOW =,G10,4,9H LBM/HOUR,1H*,	CPRINT	123
		* 6X,1H*,23H NO.OF ERROR TERMS = ,I4,5X,1H*)	CPRINT	124
125		134 FORMAT(	CPRINT	125
		* 26X,1H*,1X,19H COMPRESSOR SPEED =,G10,4,9H REV/MIN ,1H*,	CPRINT	126
		* 6X,1H*,23H NO.OF DATA POINTS = ,I4,5X,1H*)	CPRINT	127
		135 FORMAT(	CPRINT	128
		* 26X,1H*,1X,19H FAN SPEED =,G10,4,9H REV/MIN ,1H*,	CPRINT	129
130		* 6X,1H*,23H NO.OF FIRST POINT = ,I4,5X,1H*)	CPRINT	130
		136 FORMAT(	CPRINT	131
		* 26X,1H*,1X,19H AUGMENTOR PRESSURE =,G10,4,9H LBF/SQIN,1H*,	CPRINT	132
		* 6X,1H*,23H NO.OF INCREMENT = ,I4,5X,1H*)	CPRINT	133
		137 FORMAT(	CPRINT	134
135		* 26X,1H*,1X,19H DUCT PRESSURE =,G10,4,9H LBF/SQIN,1H*,	CPRINT	135
		* 6X,1H*,23H DATA PRINT INTERVAL = ,I4,5X,1H*)	CPRINT	136
		WRITE(6,140)	CPRINT	137
		140 FORMAT(26X,1H*,39X,1H*,6X,1H*,32X,1H*)	CPRINT	138
	C		CPRINT	139
140		ICPRINT=CPRINT	CPRINT	140
		WRITE(6,141)ICPRINT	CPRINT	141
		141 FORMAT(26X,41(1H*),6X,1H*,21H CONSTANT PRINT FLAG=,2X,I4,5X,1H*)	CPRINT	142
	C		CPRINT	143
		WRITE(6,142) EPS	CPRINT	144
145		WRITE(6,143) DELTA	CPRINT	145
		WRITE(6,144) MAXFN	CPRINT	146
		WRITE(6,145) NSIG	CPRINT	147
		142 FORMAT(73X,1H*,	CPRINT	148
		* 21H EPSILON =,G11,5,1H*)	CPRINT	149
150		143 FORMAT(73X,1H*,	CPRINT	150
		* 21H DELTA =,G11,5,1H*)	CPRINT	151
		144 FORMAT(73X,1H*,	CPRINT	152
		* 21H MAX FUNCTION EVALS =,2X,I4,5X,1H*)	CPRINT	153
		145 FORMAT(73X,1H*,	CPRINT	154
155		* 21H NO.OF SIGNIF DIGITS=,2X,I4,5X,1H*)	CPRINT	155
	C		CPRINT	156
		WRITE(6,150)	CPRINT	157
		150 FORMAT(73X,34(1H*))	CPRINT	158
	C		CPRINT	159
160		RETURN	CPRINT	160
		END	CPRINT	161
			CPRINT	162

1 BLOCK DATA SYMBOLS
COMMON /SYMBOL/NDSYMB,NCSYMB,DSYMB(50),CSYMB(150)
C
5 DATA NDSYMB,NCSYMB/35,150/
C DATA DSYMB,CSYMB/200*6H /
DATA (DSYMB(I),I=1,10)/
A 6HPOINT ,
B 6HTIME ,
10 C 6HDELTIC ,
D 6HDELTMS ,
E 6HWFMSN ,
F 6HXNHMSN ,
G 6HXNLMSN ,
H 6HPT6MSN ,
15 I 6HPTDMSN ,
J 6HDELTPO/
DATA (DSYMB(I),I=11,20)/
A 6HWFMEST ,
20 B 6HXNH ,
C 6HXNL ,
D 6HPT6 ,
E 6HPTD ,
F 6HDELT1 ,
25 G 6HDELT2 ,
H 6HWFMR ,
I 6HWFFLWN ,
J 6HWFEST /
DATA (DSYMB(I),I=21,30)/
30 * 6HDELT11 ,
A 6HDELT12 ,
B 6HPSRPM ,
C 6HDTROT ,
D 6HDAREA ,
35 E 6HFMS1 ,
F 6HFMS2 ,
G 6HFMS1 ,
H 6HFMS2 ,
I 6HTRERR/
40 DATA (DSYMB(I),I=31,40)/
* 6HFULERR ,
A 6HXHSERR ,
B 6HXLSERR ,
C 6HPT6ERR ,
45 D 6HPTDERR ,
E 6H ,
F 6H ,
G 6H ,
H 6H ,
50 I 6H /
DATA (DSYMB(I),I=41,50)/
A 6H ,
B 6H ,
C 6H ,
55 D 6H ,
E 6H ,
F 6H ,

SYMBOLS 2
SYMBOLS 3
SYMBOLS 4
SYMBOLS 5
SYMBOLS 6
SYMBOLS 7
SYMBOLS 8
SYMBOLS 9
SYMBOLS 10
SYMBOLS 11
SYMBOLS 12
SYMBOLS 13
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SYMBOLS 50
SYMBOLS 51
SYMBOLS 52
SYMBOLS 53
SYMBOLS 54
SYMBOLS 55
SYMBOLS 56
SYMBOLS 57
SYMBOLS 58

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	G 6H ,	SYMBOLS 59
	H 6H ,	SYMBOLS 60
60	I 6H ,	SYMBOLS 61
	J 6H /	SYMBOLS 62
	DATA (CSYMB(I),I=1,10)/	SYMBOLS 63
	A 6HSTART ,	SYMBOLS 64
	B 6HCH(1) ,	SYMBOLS 65
65	C 6HCH(2) ,	SYMBOLS 66
	D 6HCH(3) ,	SYMBOLS 67
	E 6HCH(4) ,	SYMBOLS 68
	F 6HCH(5) ,	SYMBOLS 69
	G 6HCH(6) ,	SYMBOLS 70
70	H 6HCH(7) ,	SYMBOLS 71
	I 6HCH(8) ,	SYMBOLS 72
	J 6HDLINK1/	SYMBOLS 73
	DATA (CSYMB(I),I=11,20)/	SYMBOLS 74
	A 6HAL0 ,	SYMBOLS 75
75	B 6HAL1 ,	SYMBOLS 76
	C 6HAL2 ,	SYMBOLS 77
	D 6HBPO10 ,	SYMBOLS 78
	E 6HBPO11 ,	SYMBOLS 79
	F 6HDLINK2 ,	SYMBOLS 80
80	G 6HKTH ,	SYMBOLS 81
	H 6HALPHA ,	SYMBOLS 82
	I 6HKAF ,	SYMBOLS 83
	J 6HCFCNTR/	SYMBOLS 84
	DATA (CSYMB(I),I=21,30)/	SYMBOLS 85
85	A 6HZETA ,	SYMBOLS 86
	B 6HOM ,	SYMBOLS 87
	C 6HOMN ,	SYMBOLS 88
	D 6HSIG ,	SYMBOLS 89
	E 6HDI ,	SYMBOLS 90
90	F 6HCLAG ,	SYMBOLS 91
	G 6HCLAGD ,	SYMBOLS 92
	H 6HCLAGG ,	SYMBOLS 93
	I 6HCF ,	SYMBOLS 94
	J 6HAFL /	SYMBOLS 95
95	DATA (CSYMB(I),I=31,40)/	SYMBOLS 96
	A 6HCHL ,	SYMBOLS 97
	B 6HFLAG ,	SYMBOLS 98
	C 6HFLAGD ,	SYMBOLS 99
	D 6HFLAGG ,	SYMBOLS 100
100	E 6HTLAG ,	SYMBOLS 101
	F 6HTLAGD ,	SYMBOLS 102
	G 6HTLAGG ,	SYMBOLS 103
	H 6HTGAIN ,	SYMBOLS 104
	I 6HDLAG ,	SYMBOLS 105
105	J 6HDLAGD /	SYMBOLS 106
	DATA (CSYMB(I),I=41,51)/	SYMBOLS 107
	* 6HDLAGG ,	SYMBOLS 108
	A 6HOGAIN ,	SYMBOLS 109
	B 6HKA1 ,	SYMBOLS 110
110	C 6HKA2 ,	SYMBOLS 111
	D 6HENGNO ,	SYMBOLS 112
	E 6HEPSRIS ,	SYMBOLS 113
	* 6HKFSI ,	SYMBOLS 114
	* 6HKFRIAS ,	SYMBOLS 115

119

```

115      * 6HBIT ,
        F 6HPTDBIS,
        G 6HPT6HIS/
        DATA (CSYMB(I),I=52,61)/
120      H 6HXNLBIS,
        I 6HNM ,
        J 6HNP ,
        A 6HNF ,
        B 6HNDP ,
        C 6HNFIRST,
125      D 6HNNC ,
        E 6HSPRINT,
        F 6HCPRNT ,
        G 6HPARM1 /
        DATA (CSYMB(I),I=62,71)/
130      H 6HPARM2 ,
        I 6HPARM3 ,
        J 6HPARM4 ,
        A 6HPARM5 ,
        B 6HPARM6 ,
135      C 6HPARM7 ,
        D 6HPARM8 ,
        E 6HPARM9 ,
        F 6HPARM10,
        G 6HPARM11/
140      DATA (CSYMB(I),I=72,81)/
        H 6HPARM12,
        I 6HPARM13,
        J 6HPARM14,
        A 6HPARM15,
145      B 6HPARM16,
        C 6HPARM17,
        D 6HPARM18,
        E 6HPARM19,
        F 6HPARM20,
150      G 6HERR1 /
        DATA (CSYMB(I),I=82,91)/
        H 6HERR2 ,
        I 6HERR3 ,
        J 6HERR4 ,
155      A 6HERR5 ,
        B 6HERR6 ,
        C 6HFACT1 ,
        D 6HFACT2 ,
        E 6HFACT3 ,
160      F 6HFACT4 ,
        G 6HFACT5 /
        DATA (CSYMB(I),I=92,101)/
        H 6HFACT6 ,
        I 6HNSIG ,
        J 6HEPS ,
165      A 6HDELTA ,
        B 6HMAXFN ,
        C 6HIOP1 ,
        D 6HPARMQ1,
170      E 6HPARMQ2,
        F 6HPARMQ3,

```

```

SYMBOLS 116
SYMBOLS 117
SYMBOLS 118
SYMBOLS 119
SYMBOLS 120
SYMBOLS 121
SYMBOLS 122
SYMBOLS 123
SYMBOLS 124
SYMBOLS 125
SYMBOLS 126
SYMBOLS 127
SYMBOLS 128
SYMBOLS 129
SYMBOLS 130
SYMBOLS 131
SYMBOLS 132
SYMBOLS 133
SYMBOLS 134
SYMBOLS 135
SYMBOLS 136
SYMBOLS 137
SYMBOLS 138
SYMBOLS 139
SYMBOLS 140
SYMBOLS 141
SYMBOLS 142
SYMBOLS 143
SYMBOLS 144
SYMBOLS 145
SYMBOLS 146
SYMBOLS 147
SYMBOLS 148
SYMBOLS 149
SYMBOLS 150
SYMBOLS 151
SYMBOLS 152
SYMBOLS 153
SYMBOLS 154
SYMBOLS 155
SYMBOLS 156
SYMBOLS 157
SYMBOLS 158
SYMBOLS 159
SYMBOLS 160
SYMBOLS 161
SYMBOLS 162
SYMBOLS 163
SYMBOLS 164
SYMBOLS 165
SYMBOLS 166
SYMBOLS 167
SYMBOLS 168
SYMBOLS 169
SYMBOLS 170
SYMBOLS 171
SYMBOLS 172

```

```

1      SUBROUTINE RDATA
C
C ***SUBROUTINE TO READ FLIGHT DATA***
C
5      LEVEL 2,XDATA
      COMMON /DATA/XDATA(10,1)
C
      COMMON /CONSTS/ START,CH(8),
10     A DLINK1,ALO , AL1 , AL2 , BPOT0 ,
      B BPOT1 , DLINK2 , KTH , ALPHA , KAF ,
      C CFCNTR , ZETA , DM , OMN , SIG , DT ,
      D CLAG , CLAGD , CLAGG , CF ,
      E AFL , CHL , FLAG , FLAGD , FLAGG ,
15     F ILAG , ILAGD , ILAGG , IGAIN ,
      G OLAG , OLAGD , OLAGG , OGAIN ,
      H KA1 , KA2 , ENGNO , EPSHIS ,
      I KFSF , KFBIAS , BIT
      COMMON /CONSTS/
20     A PTDRIS , PT6HIS , XNLBIS ,
      B NM,NP,NF,NOP,NFIRST,NINC,SPRINT,CPRNT ,
      C IPARM(20),ERRPNT(6),R(6),NSIG,
      D EPS , DELTA , MAXFN , IOPT , PARMHQ(4) ,
      E FILENO , STIME , FLGTNO , HUNDEL , HUNDOPO ,
      F HUNMFF , HUNNH , HUNNL , HUNPT6 , HUNPTD
25
C
C      DIMENSION DUM(20,50)
C
C ***INITIALIZE COUNTERS***
30
C      STIMEF=0.0
      GO=0.0
      IF(STIME.EQ.-999.) GO=1.0
      N=0
35     IND=(ENGNO-1.0)*10.
C
C ***START READ LOOP***
C
10  CONTINUE
40     READ(2) DUM
      IF( EOF(2),NE.0. ) GO TO 20
C
      DO 1 I=1,50
C
45     IF(STIME.EQ.DUM(I,1)) GO=1.0
      IF(GO.EQ.0.0) GO TO 1
C
      IF(STIMEF.EQ.0.0) STIME=DUM(I,1)
      STIMEF=1.0
50
C
      N=N+1
      DO 2 J=1,10
      XDATA(J,N)=DUM(J+IND,1)
      2 CONTINUE
55
C
C ***CORRECT SCALING PROBLEM ON N2***
C ***INPUT DATA SCALING ERROR***

```

```

JUN15 6
JUN15 7
JUN15 8
JUN15 9
JUN15 10
JUN15 11
JUN15 12
JUN15 13
JUN15 14
JUN15 15
JUN15 16
JUN15 17
JUN15 18
JUN15 19
JUN15 20
JUN15 21
JUN15 22
JUN15 23
JUN15 24
JUN15 25
JUN15 26
JUN15 27
JUN15 28
JUN15 29
JUN15 30
JUN15 31
JUN15 32
JUN15 33
JUN15 34
JUN15 35
JUN17A 8
JUN15 36
JUN15 37
JUN15 38
JUN15 39
JUN15 40
JUN15 41
JUN15 42
JUN15 43
JUN15 44
JUN15 45
JUN15 46
JUN15 47
JUN15 48
JUN15 49
JUN15 50
JUN17A 9
JUN17A 10
JUN17A 11
JUN15 51
JUN15 52
JUN15 53
JUN15 54
JUN15 55
JUN21A 1
JUN21A 2
JUN21A 3

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```

C      XDATA(5,N)=DUM(5+IND,I)*0.1
60    C      XDATA(1,N)=XDATA(1,N)-STIME
C      IF(N.EQ.NDP) RETURN
C
C      1 CONTINUE
GO TO 10
C
20    NDP=N
IF (NDP,NE,0) RETURN
WRITE(6,100)
70    100 FORMAT(10X,12HNO DATA READ)
RETURN
END

```

JUN21A	4
JUN21A	5
JUN21A	6
JUN17A	12
JUN15	56
JUN15	57
JUN15	58
JUN15	59
JUN15	60
JUN15	61
JUN15	62
JUN27	30
JUN27	31
JUN27	32
JUN15	63
RDATA	4

```

1      SUBROUTINE PLOT(P)
      C
      COMMON /CONSIS/ SIART,CH(8),
      A DLINK1,A1,0 , AL1 , AL2 , BPOT0 ,
      B BPOT1 , DLINK2 , KTH , ALPHA , KAF ,
      C CFCNTR , ZETA , OM , OMN , SIG , DT ,
      D CLAG , CLAGD , CLAGG , CF ,
      E AFL , CHL , FLAG , FLAGD , FLAGG ,
      F TLAG , TLAGD , TLAGG , TGAIN ,
      G DLAG , DLAGD , DLAGG , DGAIN ,
      H KA1 , KA2 , ENGNO , EPSHIS ,
      I KFSF , KFOIAS , HIT
      COMMON /CONSTS/
      A PTDBIS , PT6BIS , XNLBIS ,
      B NM,NP,NF,NDP,NFIRST,NINC,SPRINT,CPRNT,
      C IPARM(20),ERRPNT(6),R(6),NSIG,
      D EPS , DELTA , MAXFN , IOPT , PARMMQ(4) ,
      E FILENO , STIME , FLGTNO , HUNDEL , HUNDP0 ,
      F HUNMFF , HUNNH , HUNNL , HUNPT6 , HUNPTD
      C
      COMMON /PLOTS/CPLOT,PLOTF,IND1,A(200,7),IMAG4(5151),PDATA(200,20)
      C
      DIMENSION P(1),F(10)
      C
      C ***TRANSFER MATRIX LABELS***
      C
      DO 10 I=2,7
      DO 10 J=1,160
      10 A(J,I)=A(J,I)
      C
      DO 20 I=1,7
      DO 20 J=161,200
      IND=J-40
      A(IND,I)=A(J,I)
      20 CONTINUE
      C
      C ***GENERATE PLOT DATA***
      C
      C
      C
      40      PLOTF=1.0
      IF(CPLOT,LT.0.0) PLOTF=-1.0
      IND1=0
      SPRINT=ABS(CPLOT)
      C
      45      CALL FUNC(P,NP,NF,F)
      C
      C ***OUTPUT PLOTS***
      C
      CPLOT=ABS(CPLOT)
      NPOINT=NDP/CPLOT+1
      IF(NPOINT.GT.200) NPOINT=200
      CALL USPLH(PDATA(1,1),PDATA(1,2),NPOINT,1,1,200,A(1,1),IMAG4,IER)
      C
      C
      55      DO 1 I=1,6
      C
      CALL USPLH(PDATA(1,1),PDATA(1,2*1+1),NPOINT,

```

```

      PLOT      2
      PLOT      3
      PLOT      4
      PLOT      5
      PLOT      6
      PLOT      7
      PLOT      8
      PLOT      9
      PLOT     10
      PLOT     11
      PLOT     12
      PLOT     13
      PLOT     14
      PLOT     15
      PLOT     16
      PLOT     17
      PLOT     18
      PLOT     19
      PLOT     20
      PLOT     21
      JUN15     64
      PLOT     23
      PLOT     24
      PLOT     25
      PLOT     26
      PLOT     27
      JUN17      6
      JUN17      7
      PLOT     30
      JUN30     24
      JUN30     25
      JUN30     26
      JUN30     27
      JUN30     28
      JUN30     29
      JUN30     30
      PLOT     31
      PLOT     32
      PLOT     33
      PLOT     34
      PLOT     35
      PLOT     36
      PLOT     37
      PLOT     38
      PLOT     39
      PLOT     40
      PLOT     41
      PLOT     42
      PLOT     43
      PLOT     44
      JUL28     52
      PLOT     46
      PLOT     47
      PLOT     48
      PLOT     49
      PLOT     50
      PLOT     51

```

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```
      *          2.1,200,A(1,I+1),INAG4,IER)
C
60      . 1 CONTINUE
C
C ***ADDITIONAL PLOT CODE***
C
      RETURN
65      END
```

```
PLOT      52
PLOT      53
PLOT      54
PLOT      55
PLOT      56
PLOT      57
PLOT      58
PLOT      59
```

1		BLOCK DATA PLABELS	PLABELS	2
		COMMON /PLOTS/CPL0T,PLOT,F,IND1,A(200,7),IMAG4(5151),PDATA(200,20)	JUN15	66
	C		PLABELS	4
	C		PLABELS	5
5		DATA (A(I,1),I=1,80)/	JUN15	67
		* 1HS,1HP,1HE,1HY,1H,1HE,	PLABELS	7
		* 1HN,1HG,1HI,1HN,1HE,1H,	PLABELS	8
		* 1HI,1HD,1HE,1HN,1HT,1HI,	PLABELS	9
		* 1HF,1HI,1HC,1HA,1HT,1HI,	PLABELS	10
10		* 1HO,1HN,1H,1HP,1HR,1HO,	PLABELS	11
		* 1HG,1HR,1HA,1HM,1H,1HS,	PLABELS	12
		* 1HY,1HS,1HT,1HE,1HM,1HS,	PLABELS	13
		* 1H,	PLABELS	14
		* 1HC,1HO,1HN,1HT,1HR,1HO,	PLABELS	15
15		* 1HL,1H,1HI,1HN,1HC,1H,	PLABELS	16
		* 1H(,1HV,1HT,1H),1H,1HA,	PLABELS	17
		* 1HW,1HJ,1HS,1HT,1HO,1HL,	PLABELS	18
		* 13*1H /	JUN17	8
	C		PLABELS	20
20	C		PLABELS	21
		DATA (A(I,1),I=81,160)/	JUN15	69
		* 1HT,1HI,1HM,1HE,1H,1H,	PLABELS	23
		* 1H(,1HS,1HE,1HC,1H),1H,	PLABELS	24
		* 1H,1H,1H,1H,1H,1H,	PLABELS	25
25		* 1H,1H,1H,1H,1H,1H,	PLABELS	26
		* 1H,1H,1H,1H,1H,1H,	PLABELS	27
		* 49*1H,1H*/	JUN17A	13
	C		PLABELS	29
	C		PLABELS	30
30		DATA (A(I,1),I=161,200)/	JUN15	71
		* 1H,1HT,1HM,1HR,1HO,1HT,	PLABELS	32
		* 1HT,1HL,1HE,1H,1HC,1HO,	PLABELS	33
		* 1HM,1HM,1HA,1HN,1HD,1H,	PLABELS	34
		* 1HI,1HN,1HP,1HU,1HT,1H,	PLABELS	35
35		* 1H*,1HD,1HE,1HG,1H*,1H,	PLABELS	36
		* 10*1H /	JUN15	72
	C		PLABELS	38
		DATA (A(I,2),I=161,200)/	JUN15	73
		* 1HT,1HH,1HR,1HO,1HT,1HT,	PLABELS	40
40		* 1HL,1HE,1H,1HP,1HI,1HC,	PLABELS	41
		* 1HK,1HO,1HF,1HF,1H,1H*,	PLABELS	42
		* 1HC,1HO,1HU,1HN,1HT,1HS,	PLABELS	43
		* 1H*,1H,1H,1H,1H,1H,	PLABELS	44
		* 10*1H /	JUN15	74
45	C		PLABELS	46
		DATA (A(I,3),I=161,200)/	JUN15	75
		* 1HF,1HU,1HE,1HL,1H,1HF,	PLABELS	48
		* 1HL,1HO,1HW,1H,1HO,1HU,	PLABELS	49
		* 1HT,1HP,1HU,1HT,1H,1H,	PLABELS	50
50		* 1H*,1HP,1HE,1HR,1H,1HC,	PLABELS	51
		* 1HE,1HN,1HT,1H*,1H,1H,	PLABELS	52
		* 10*1H /	JUN15	76
	C		PLABELS	54
		DATA (A(I,4),I=161,200)/	JUN15	77
55		* 1HC,1HO,1HM,1HP,1HR,1HE,	PLABELS	56
		* 1HS,1HS,1HO,1HR,1H,1HS,	PLABELS	57
		* 1HP,1HE,1HE,1HD,1H,1H,	PLABELS	58

60 * 1H*,1HP,1HE,1HR,1H,1HC,
 * 1HE,1HN,1HT,1H*,1H,1H,
 * 10*1H /

 C

65 DATA (A(I,5),I=161,200)/
 * 1HF,1HA,1HN,1H,1HS,1HP,
 * 1HE,1HE,1HD,1H,1H*,1HP,
 * 1HE,1HR,1HC,1HE,1HN,1HT,
 * 1H*,1H,1H,1H,1H,1H,
 * 1H,1H,1H,1H,1H,1H,
 * 10*1H /

 C

70 DATA (A(I,6),I=161,200)/
 * 1HT,1HA,1HI,1HL,1HP,1HI,
 * 1HP,1HE,1H,1HP,1HR,1HE,
 * 1HS,1HS,1HU,1HR,1HE,1H,
 * 1H*,1HP,1HE,1HR,1H,1HC,
 * 1HE,1HN,1HT,1H*,1H,1H,
 * 10*1H /

 C

80 DATA (A(I,7),I=161,200)/
 * 1HD,1HU,1HC,1HT,1H,1HP,
 * 1HR,1HE,1HS,1HS,1HU,1HR,
 * 1HE,1H,1H*,1HP,1HE,1HR,
 * 1H,1HC,1HE,1HN,1HT,1H*,
 * 1H,1H,1H,1H,1H,1H,
 * 10*1H /

85 C

 END

PLABELS 59
 PLABELS 60
 JUN15 78
 PLABELS 62
 JUN15 79
 PLABELS 64
 PLABELS 65
 PLABELS 66
 PLABELS 67
 PLABELS 68
 JUN15 80
 PLABELS 70
 JUN15 81
 PLABELS 72
 PLABELS 73
 PLABELS 74
 PLABELS 75
 PLABELS 76
 JUN15 82
 PLABELS 78
 JUN15 83
 PLABELS 80
 PLABELS 81
 PLABELS 82
 PLABELS 83
 PLABELS 84
 JUN15 84
 PLABELS 86
 PLABELS 87


```
1      SUBROUTINE HYSTER(XIN,XOUT,DZ)
      C
      XOUTL=XOUT
      IF(XIN.GT.XOUTL+DZ) XOUT=XIN-DZ
5      IF(XIN.LT.XOUTL-DZ) XOUT=XIN+DZ
      C
      RETURN
      END
```

```
HYSTER 2
HYSTER 3
HYSTER 4
HYSTER 5
HYSTER 6
HYSTER 7
HYSTER 8
HYSTER 9
```

APPENDIX B
FLIGHT TEST PLAN

1. Fly towards Crows Landing and climb to 7500 ft. Establish communication and telemetry with NASA2 as soon as possible. If unable to establish communication, start the throttle sweeps when 15 DME west of Crows Landing.
2. Establish the airplane in the STOL mode on a $-7\frac{1}{2}^\circ$ flt path angle. Once stabilized at a speed of LAS + 5 kts proceed with the following matrix of throttle rate square waves.

 SQUARE WAVE DURATION	AMPLITUDE			RECORD LENGTH
	TOTAL AMP	RATE	GNI	
5 sec	1.25°	1/2°/sec	10	30 sec
"	2.5°	1°/sec	20	"
"	5.0°	2°/sec	40	"
"	7.5°	3°/sec	60	"

4 to 5 min + climb

3. Climb back to 7500 ft. and proceed through the following matrix.

DURATION	GNJ	AMPLITUDE	GNI	RECORD LENGTH
10 sec	100	1/2°/sec	10	40 sec
"	"	1.5°/sec	30	"

3 min + climb

4. Climb back to 7500 ft and do the following case:

DURATION	GNJ	AMPLITUDE	GNI	RECORD LENGTH
50 sec	500	.25°/sec	5	2 cycles 

2 min + climb

5. Climb back to 7500 ft. and do the following doublets.

DURATION	AMPLITUDE			RECORD LENGTH
	GNJ		GNI	
10 sec	100	1°	20	30 sec
"	"	1-1/2°	30	"
"	"	2°	40	"
"	"	4°	80	"
"	"	7-1/2°	150	"

APPENDIX C
TIME HISTORY MATCHES FOR PARAMETER IDENTIFICATION RUNS

- Figure C.1 Throttle Linkage Match - Record 1, Left Engine
- Figure C.2 Throttle Linkage Match - Record 5, Left Engine
- Figure C.3 Throttle Linkage Match - Record 1, Right Engine
- Figure C.4 Throttle Linkage Match - Record 5, Right Engine
- Figure C.5 Tailpipe/Duct Pressure Match - Record 1, Left Engine
- Figure C.6 Tailpipe/Duct Pressure Match - Record 1, Right Engine
- Figure C.7 Engine Parameter Estimation Match - Record 3, Right Engine
- Figure C.8 Engine Parameter Estimation Match - Record 7, Right Engine
- Figure C.9 Engine Parameter Estimation Match - Record 7, Left Engine
- Figure C.10 Fuel Control Estimation Match - Record 3, Right Engine
- Figure C.11 Fuel Control Estimation Match - Record 7, Right Engine

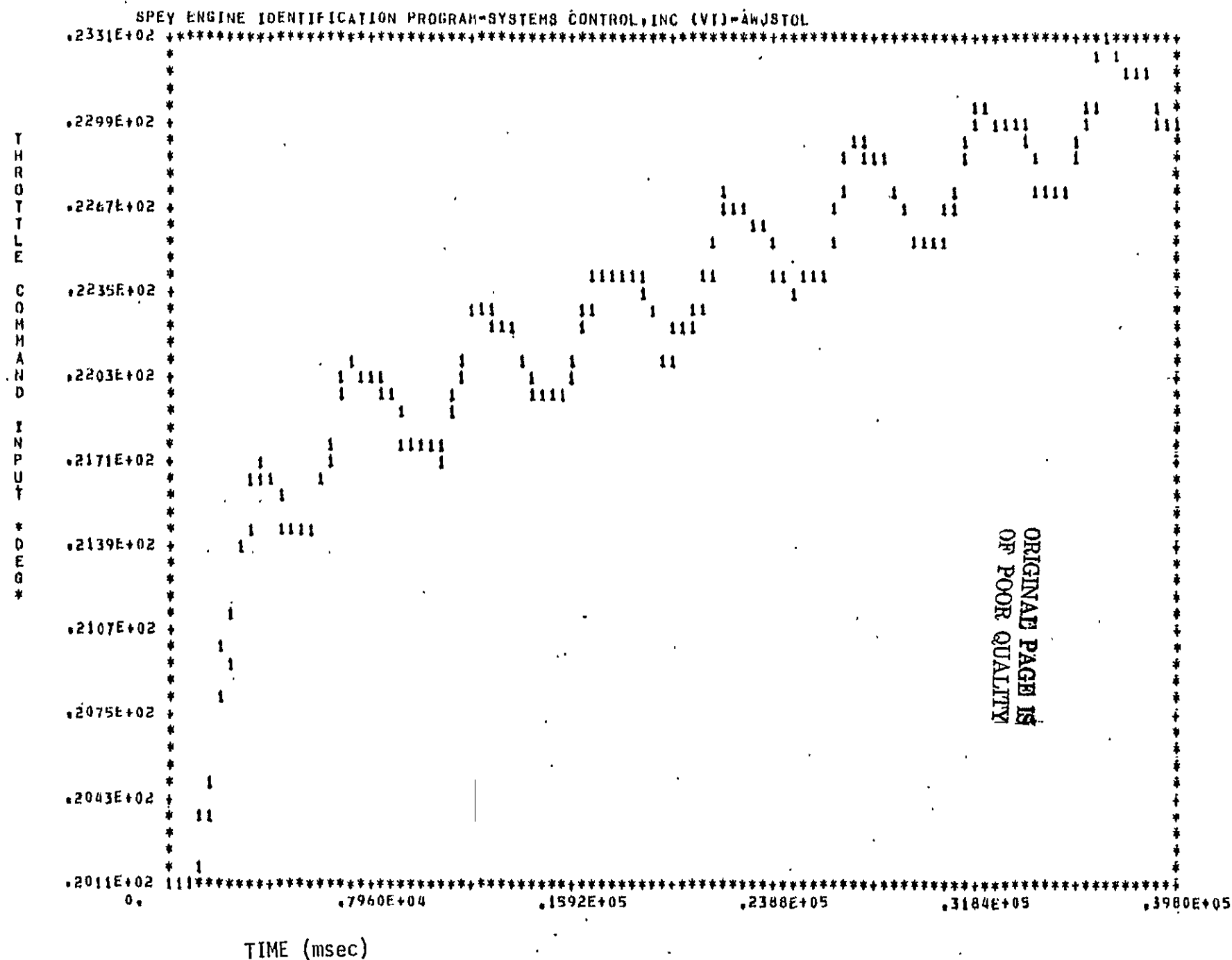


Figure C.1 Throttle Linkage Match - Record 1, Left Engine

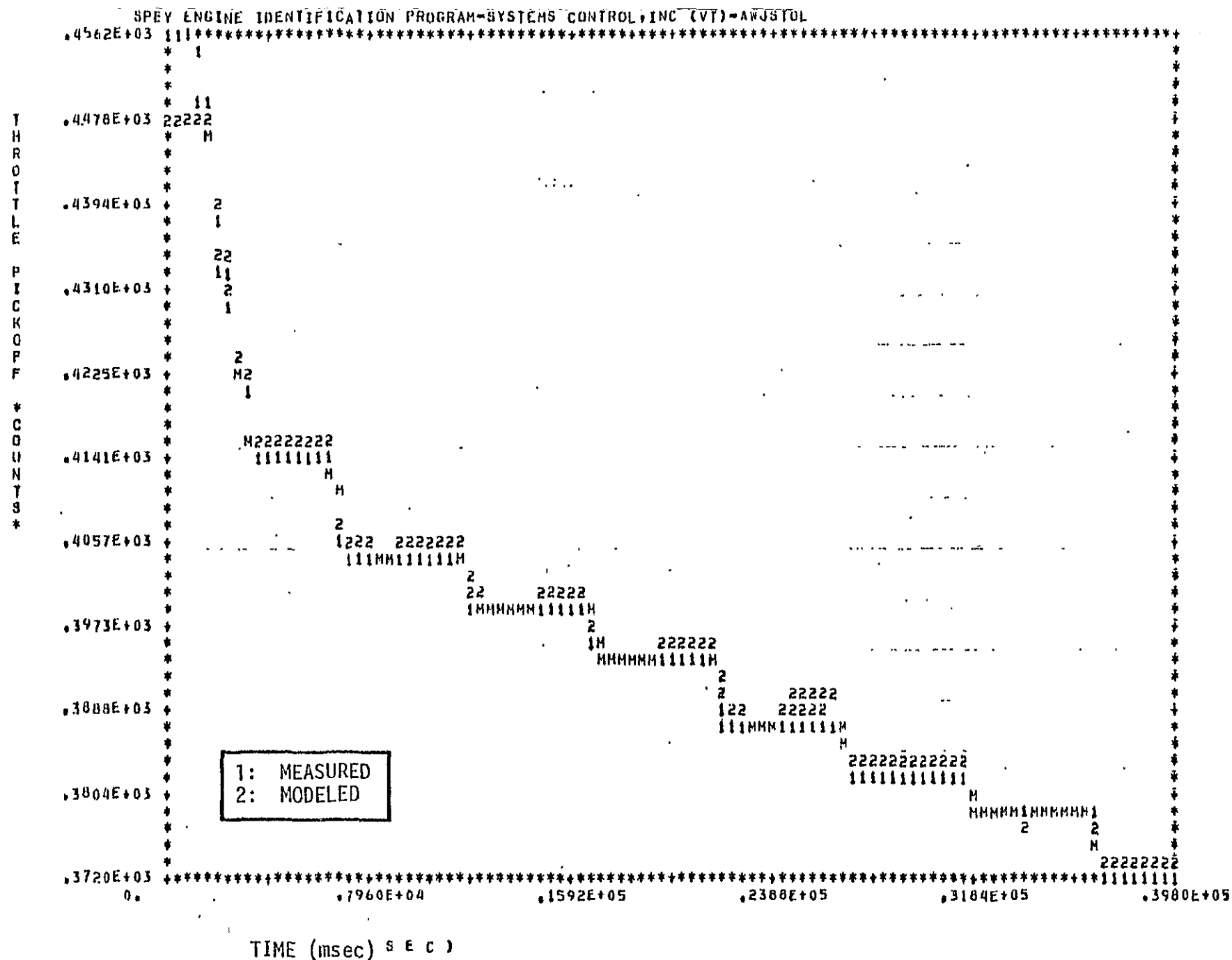


Figure C.1 (Concluded)

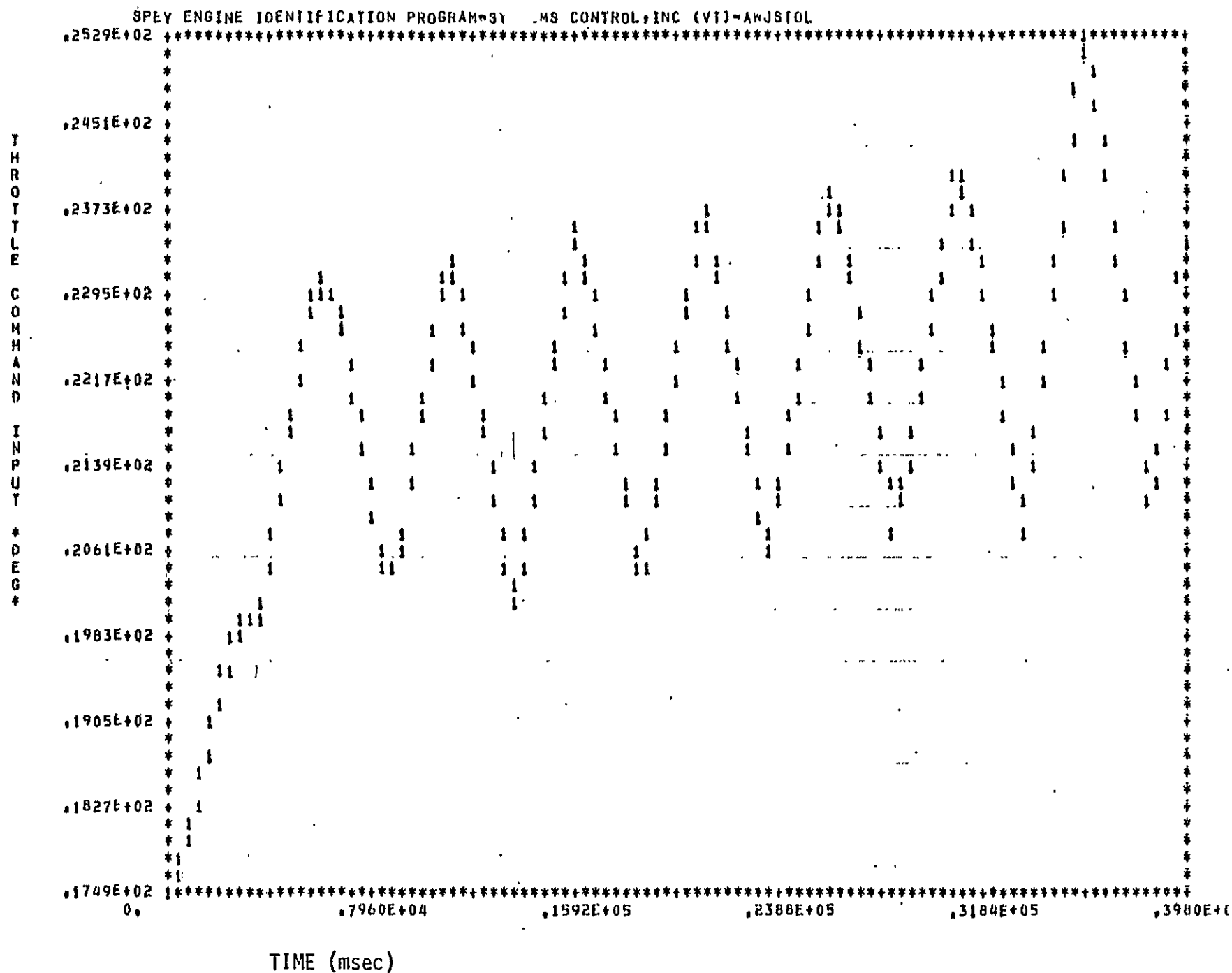


Figure C.2 Throttle Linkage Match - Record 5, Left Engine

THROTTLE
PICKOFF
COUNTS

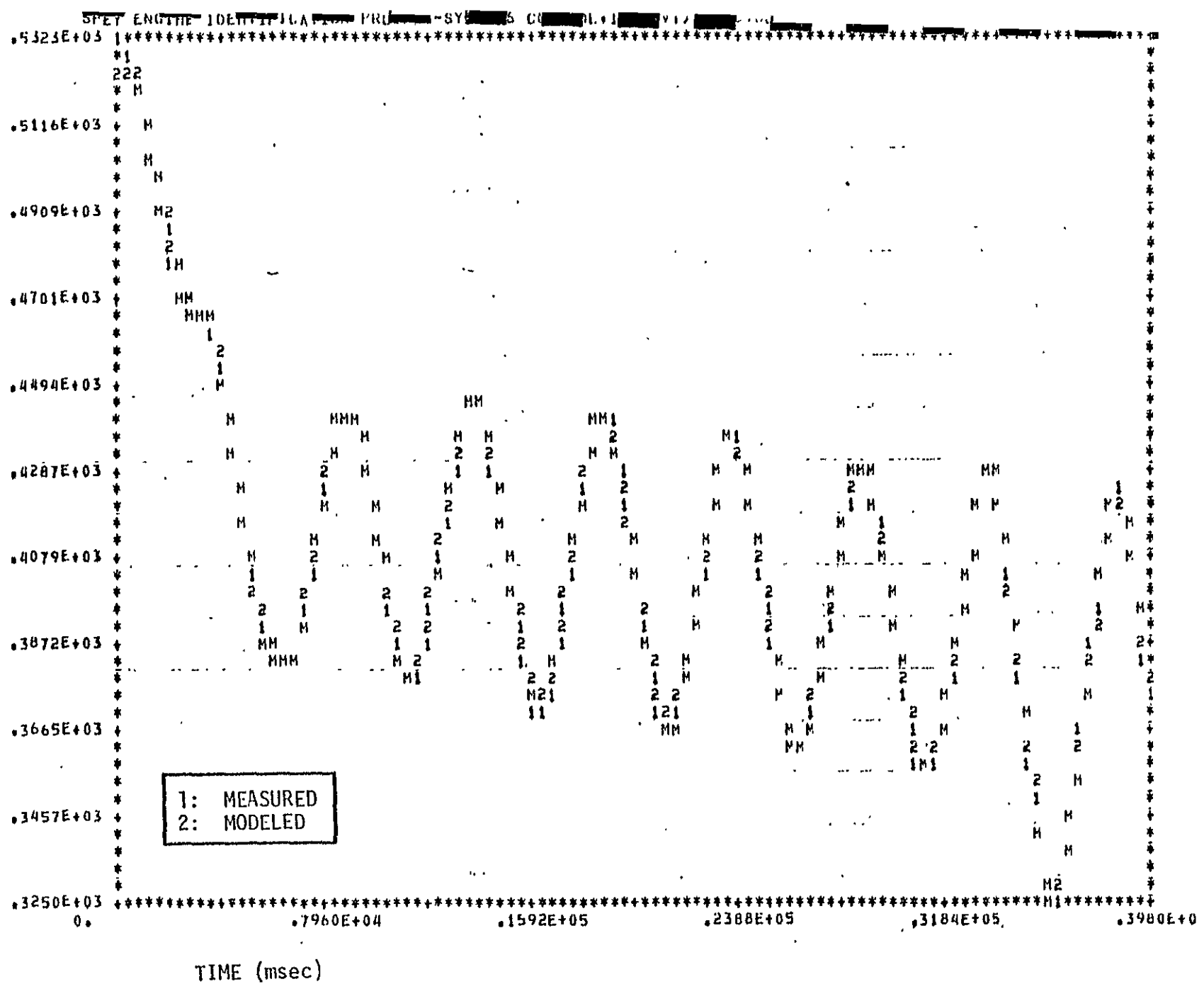


Figure C.2 (Concluded)

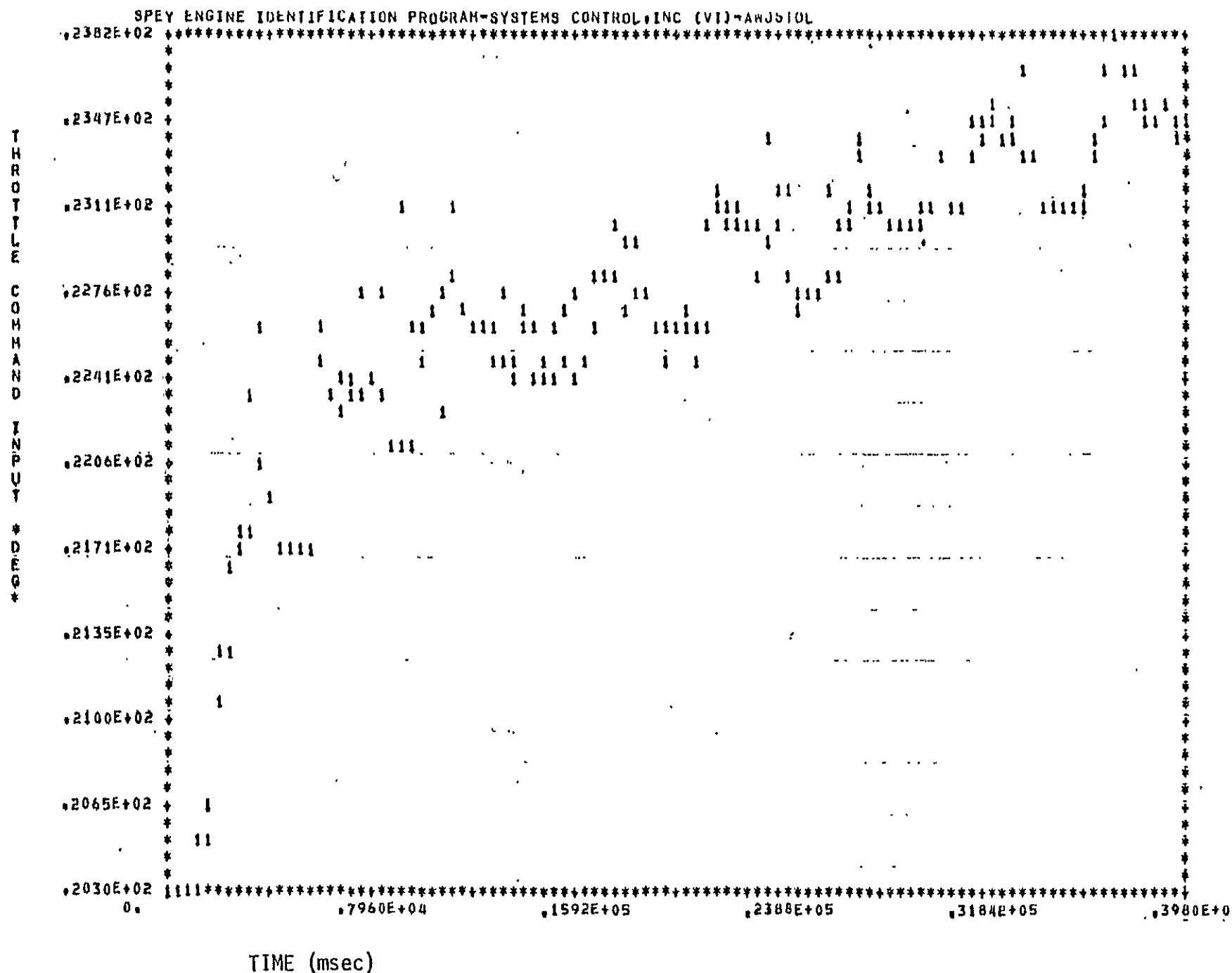


Figure C.3 Throttle Linkage Match - Record 1, Right Engine

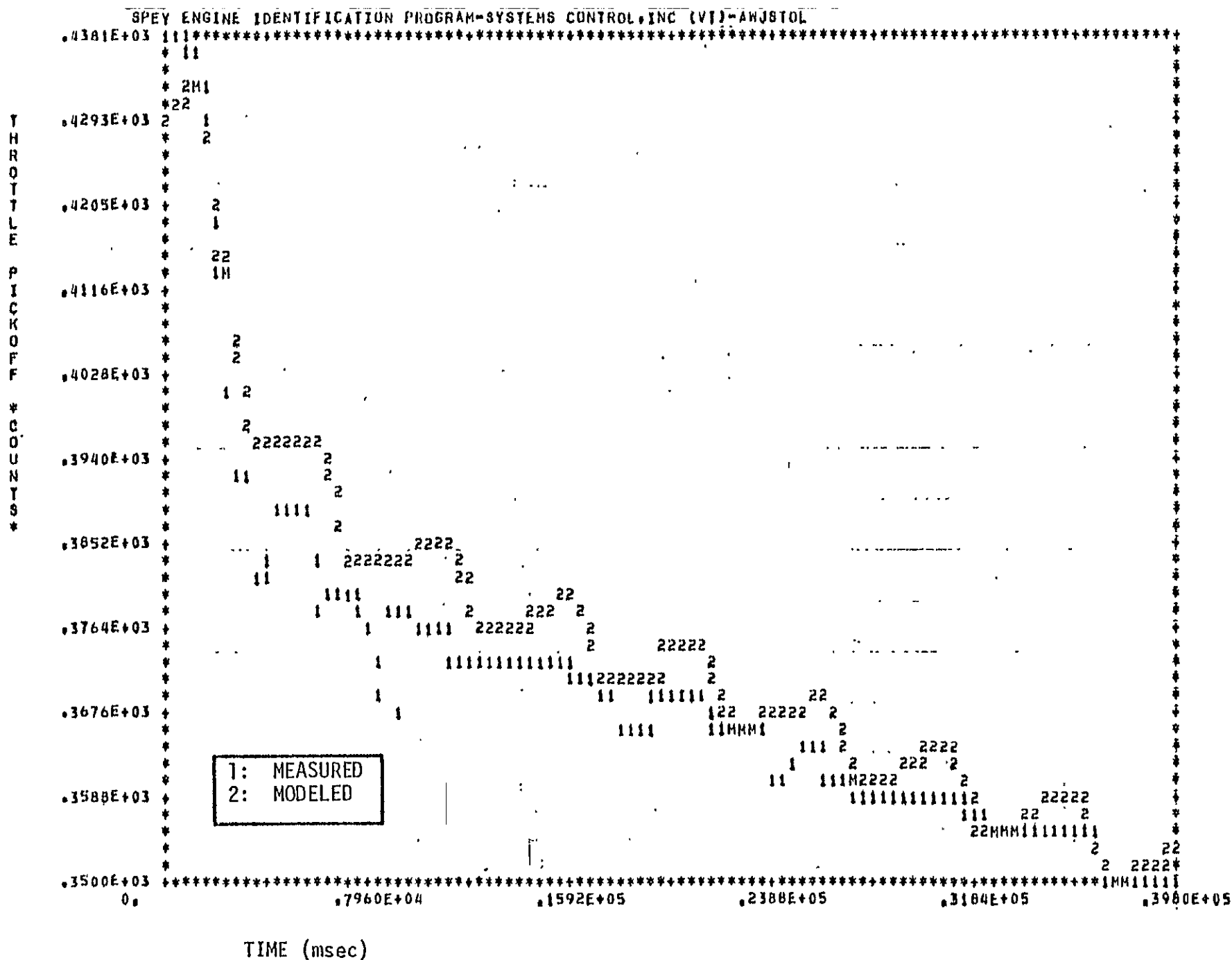


Figure C.3 (Concluded)

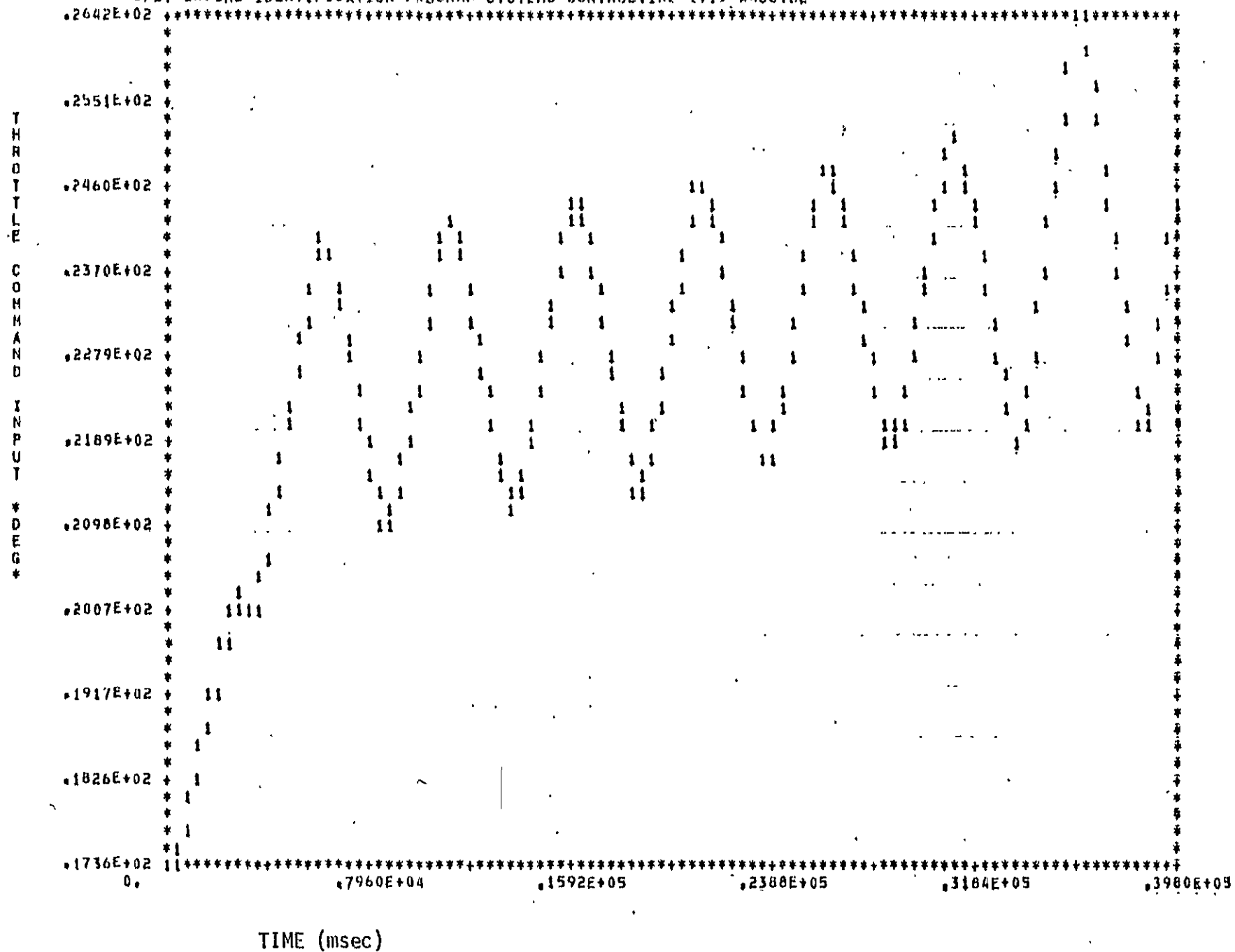


Figure C.4 Throttle Linkage Match - Record 5, Right Engine

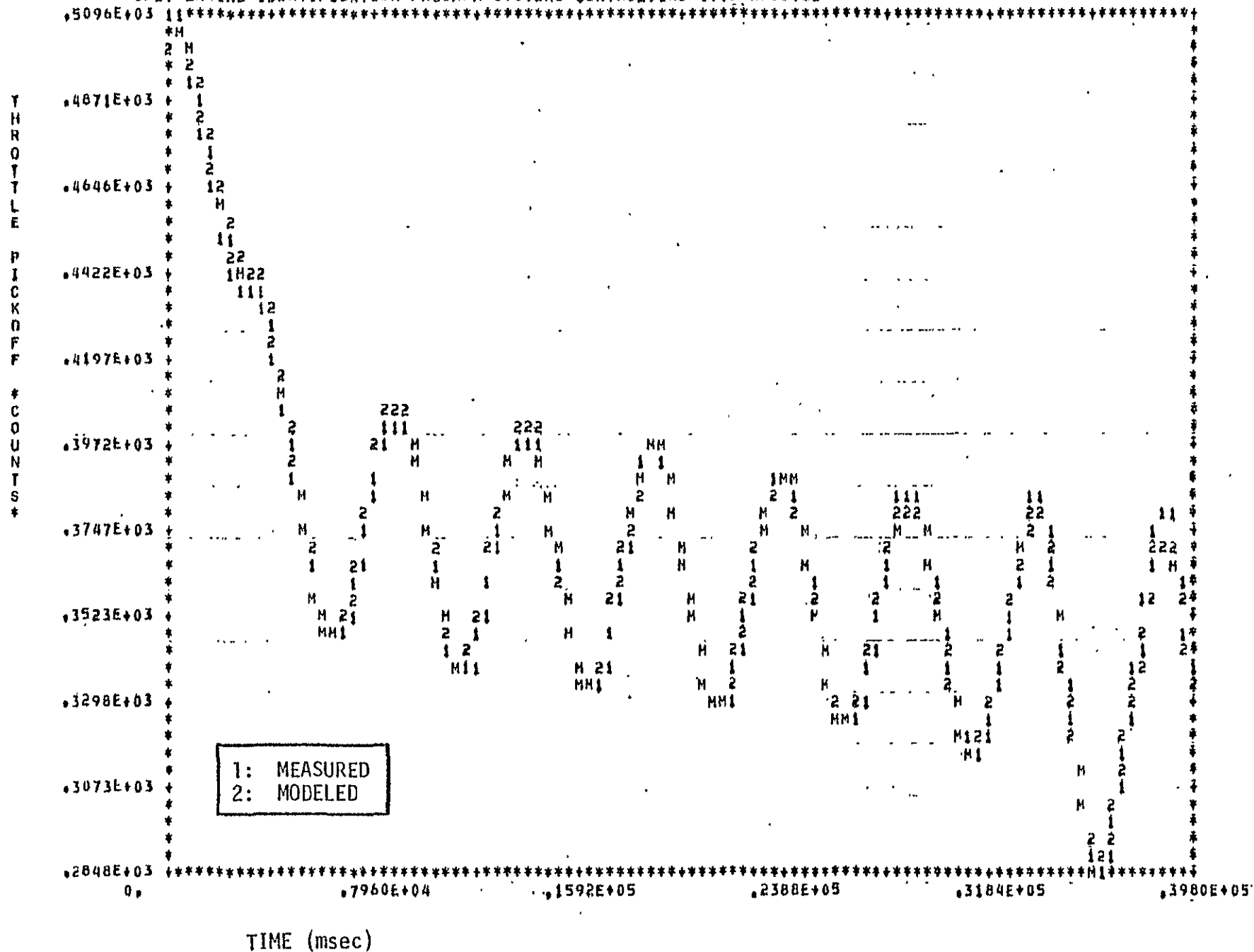


Figure C.4 (Concluded)

Figure C.5 Tailpipe/Duct Pressure Match - Record 1, Left Engine

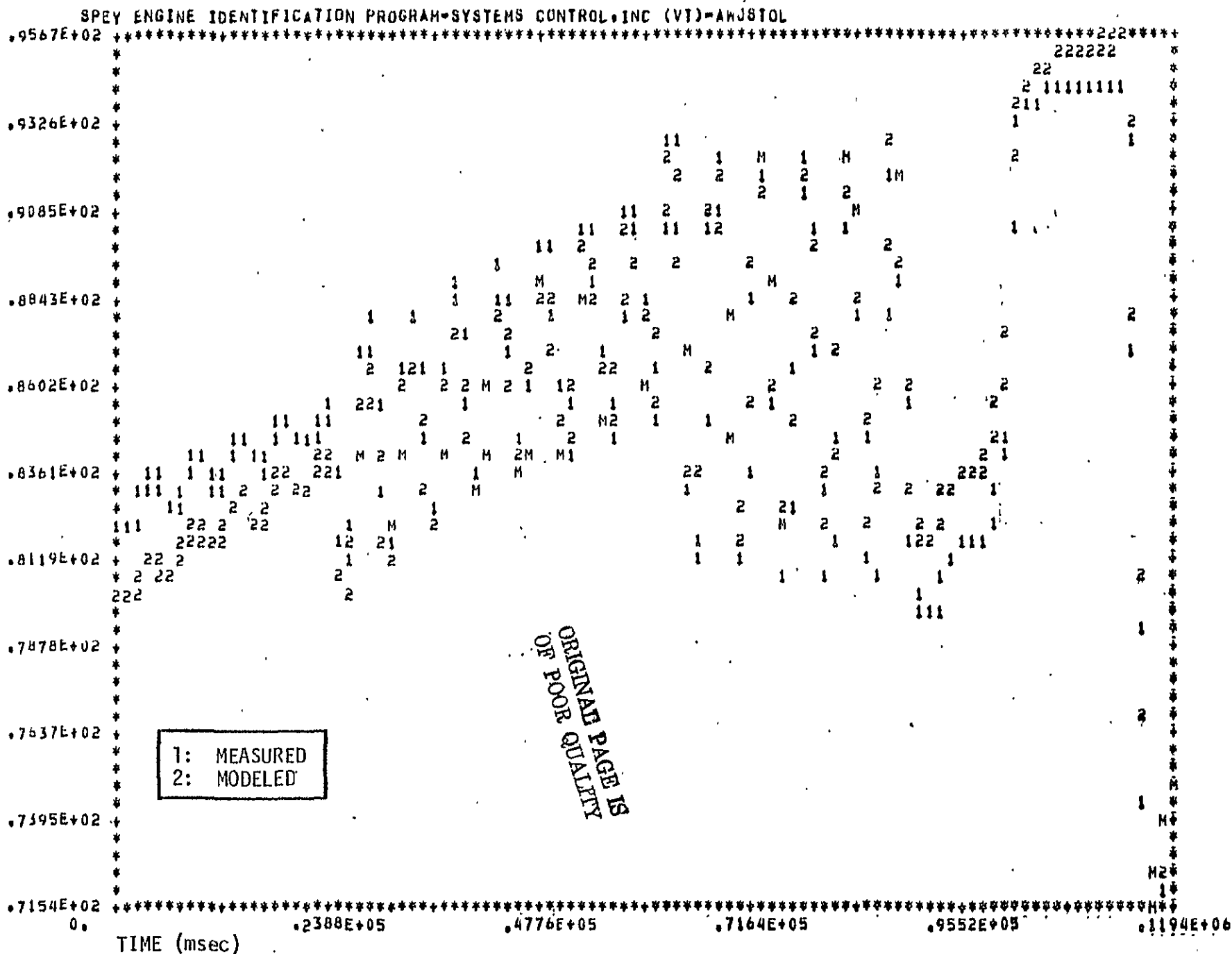


Figure C.5 (Concluded)

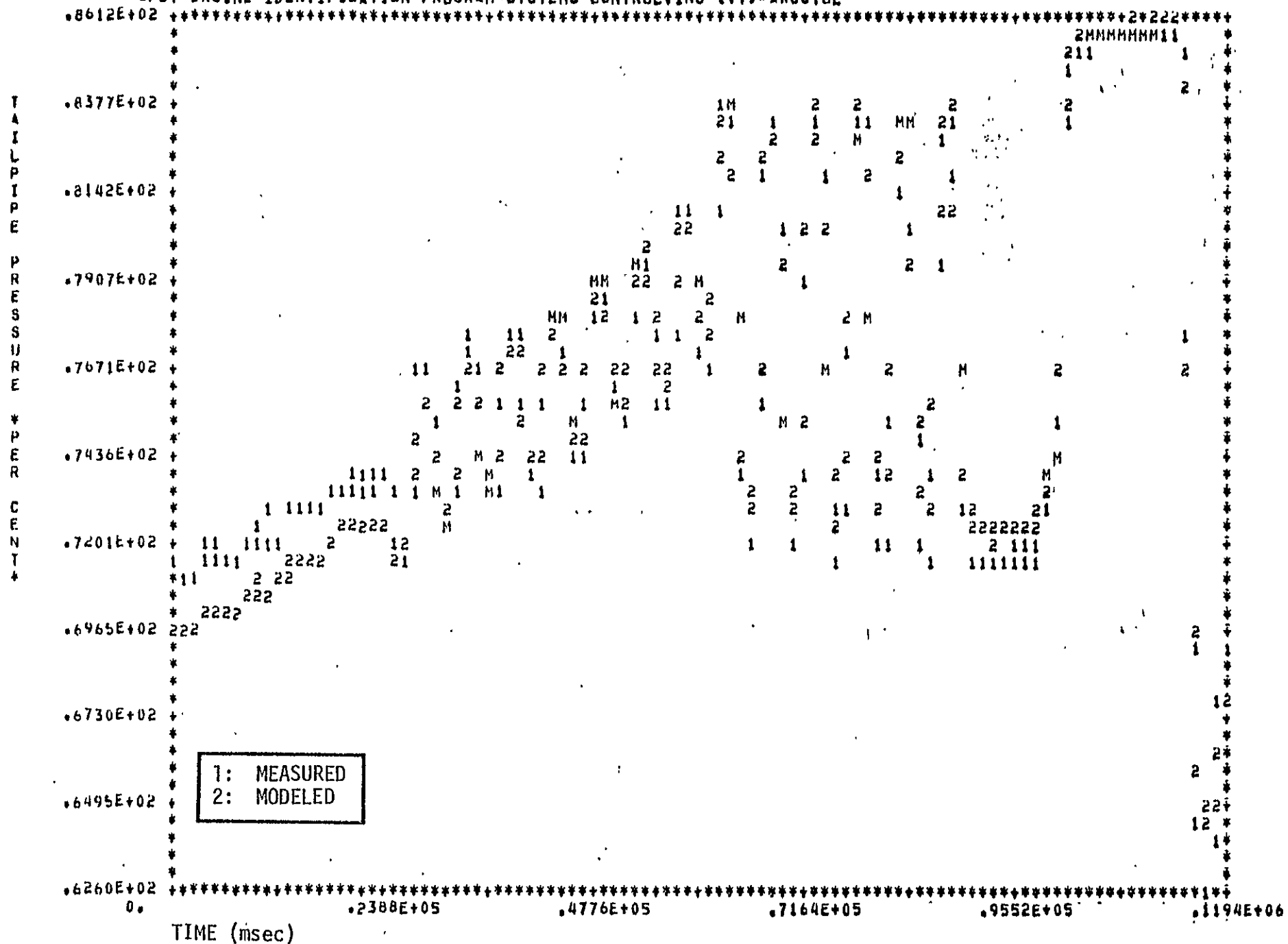


Figure C.6 Tailpipe/Duct Pressure Match - Record 1, Right Engine

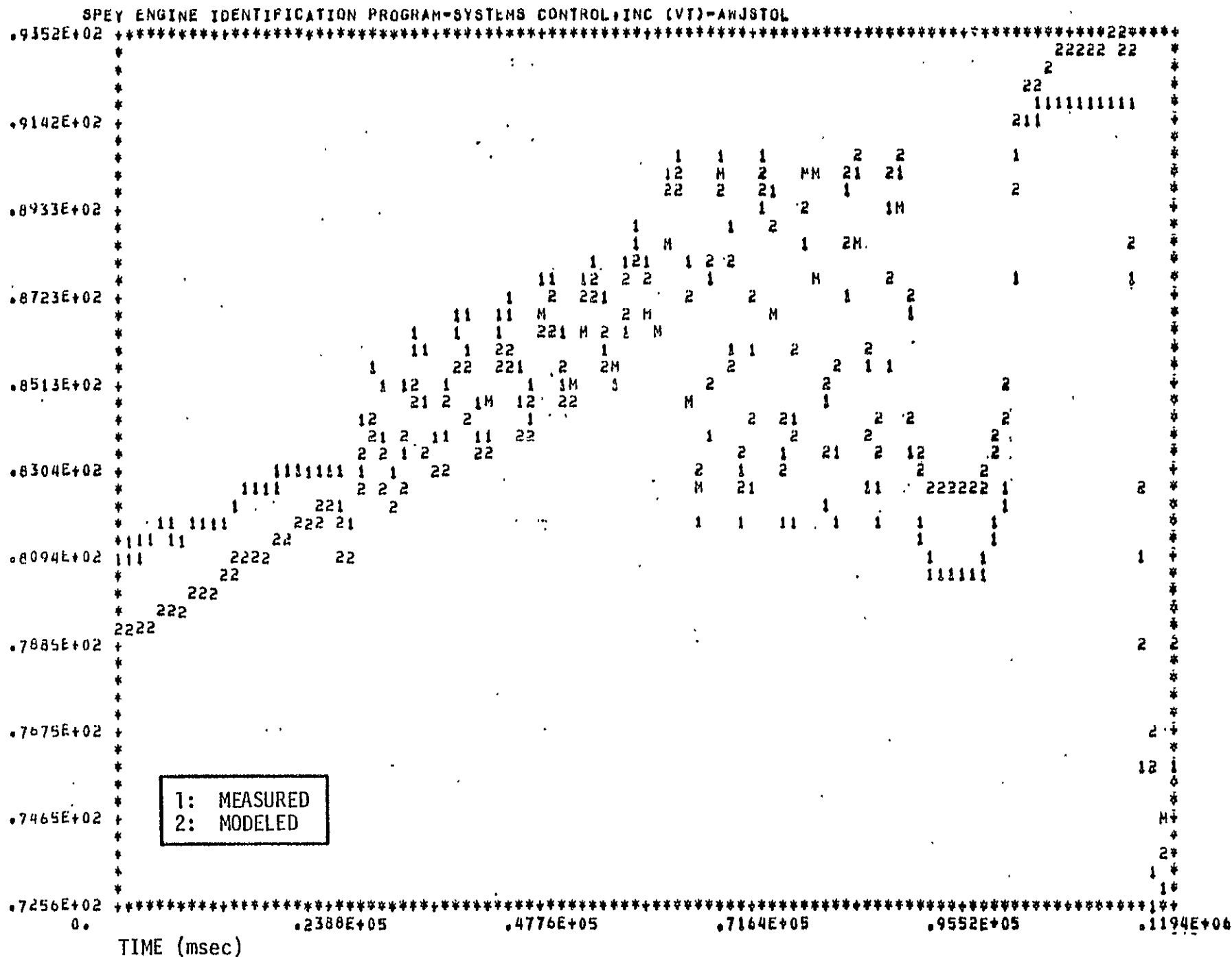


Figure C.6 (Concluded)

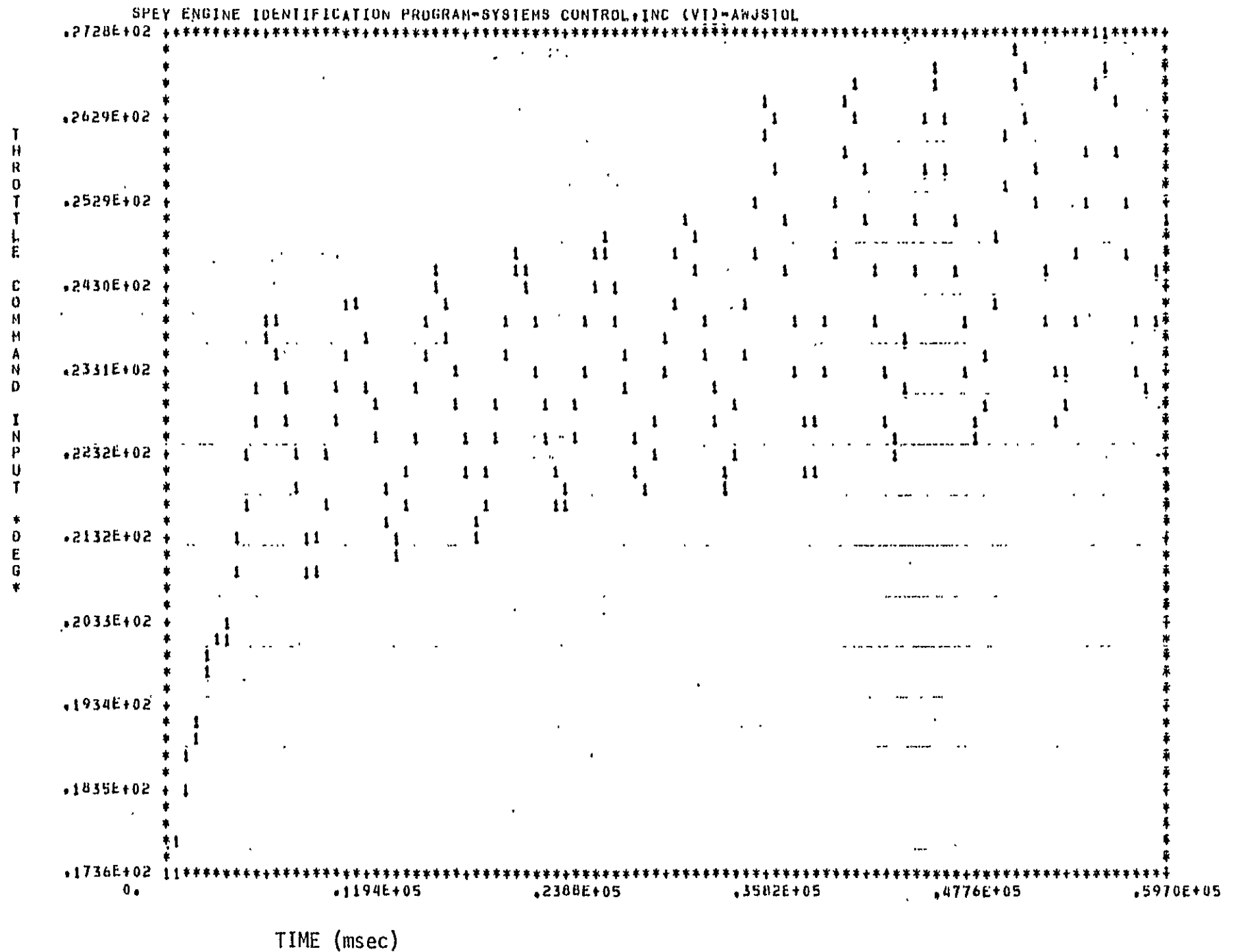


Figure C.7 Engine Parameter Estimation Match - Record 3, Right Engine

Figure C.7 (Continued)

SPY ENGINE IDENTIFICATION PROGRAM-SYSTEMS CONTROL, INC (VT)-AWJSIOL

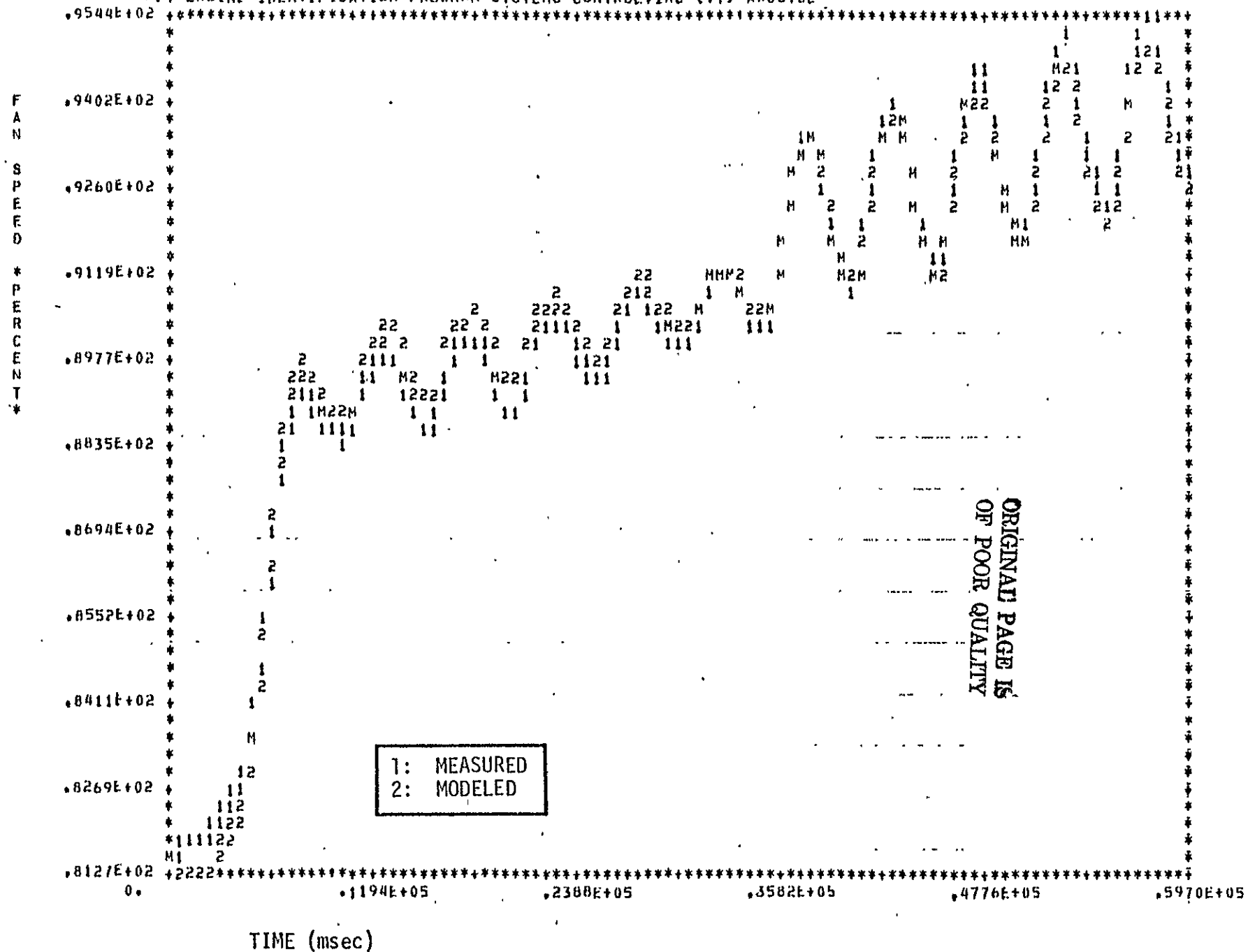


Figure C.7 (Continued)

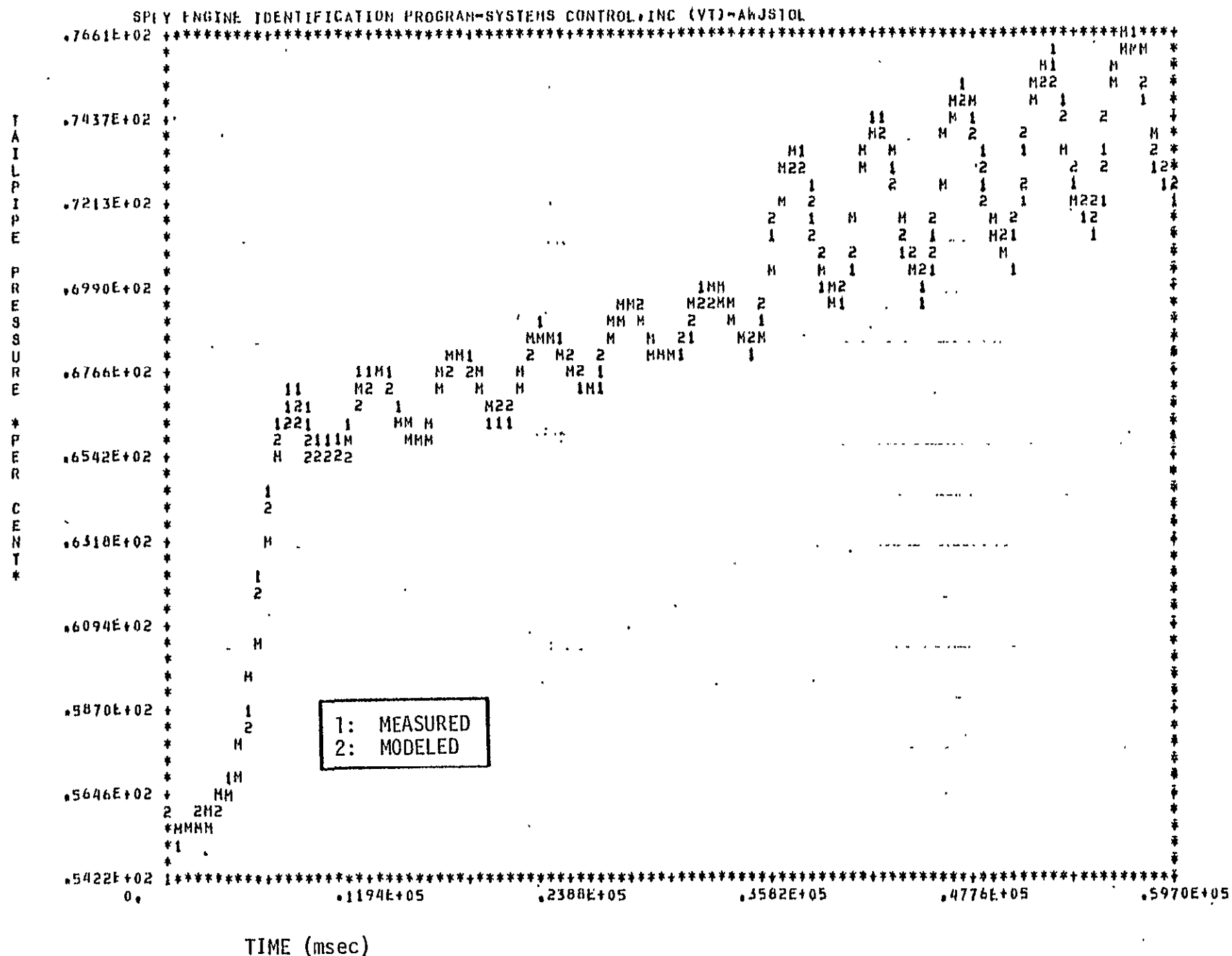
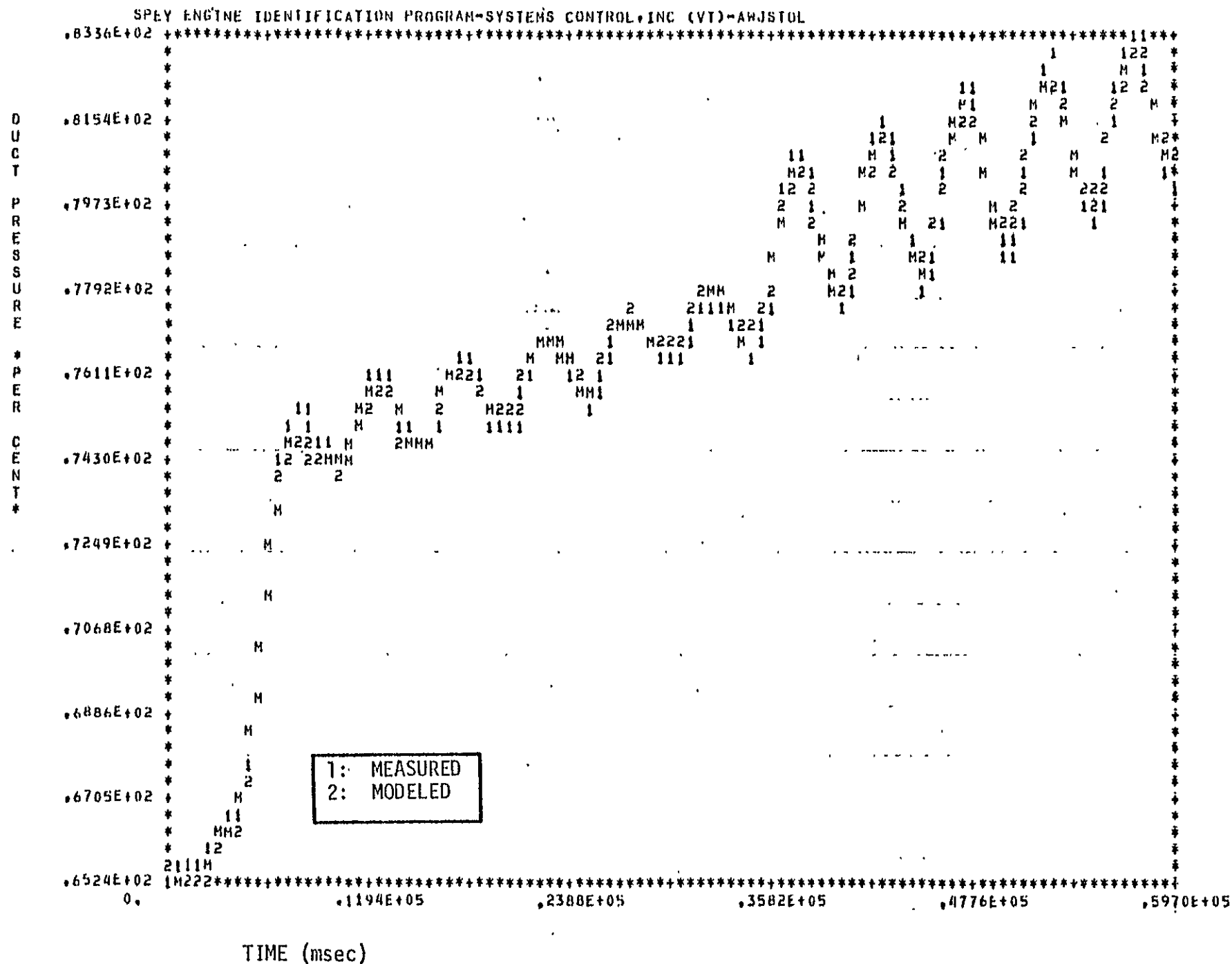


Figure C.7 (Continued)



E Figure C.7 (Concluded)

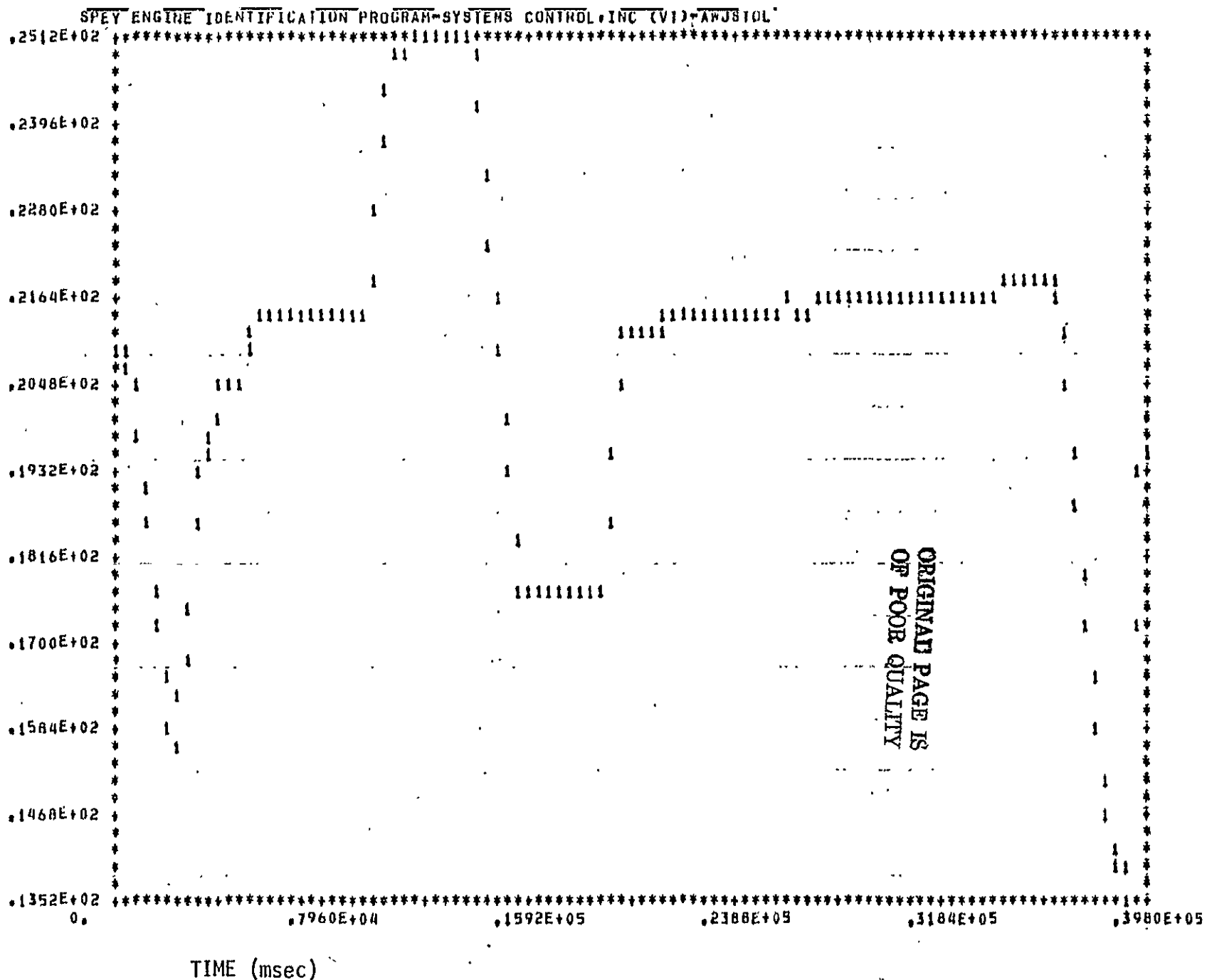


Figure C.8 Engine Parameter Estimation Match - Record 7, Right Engine

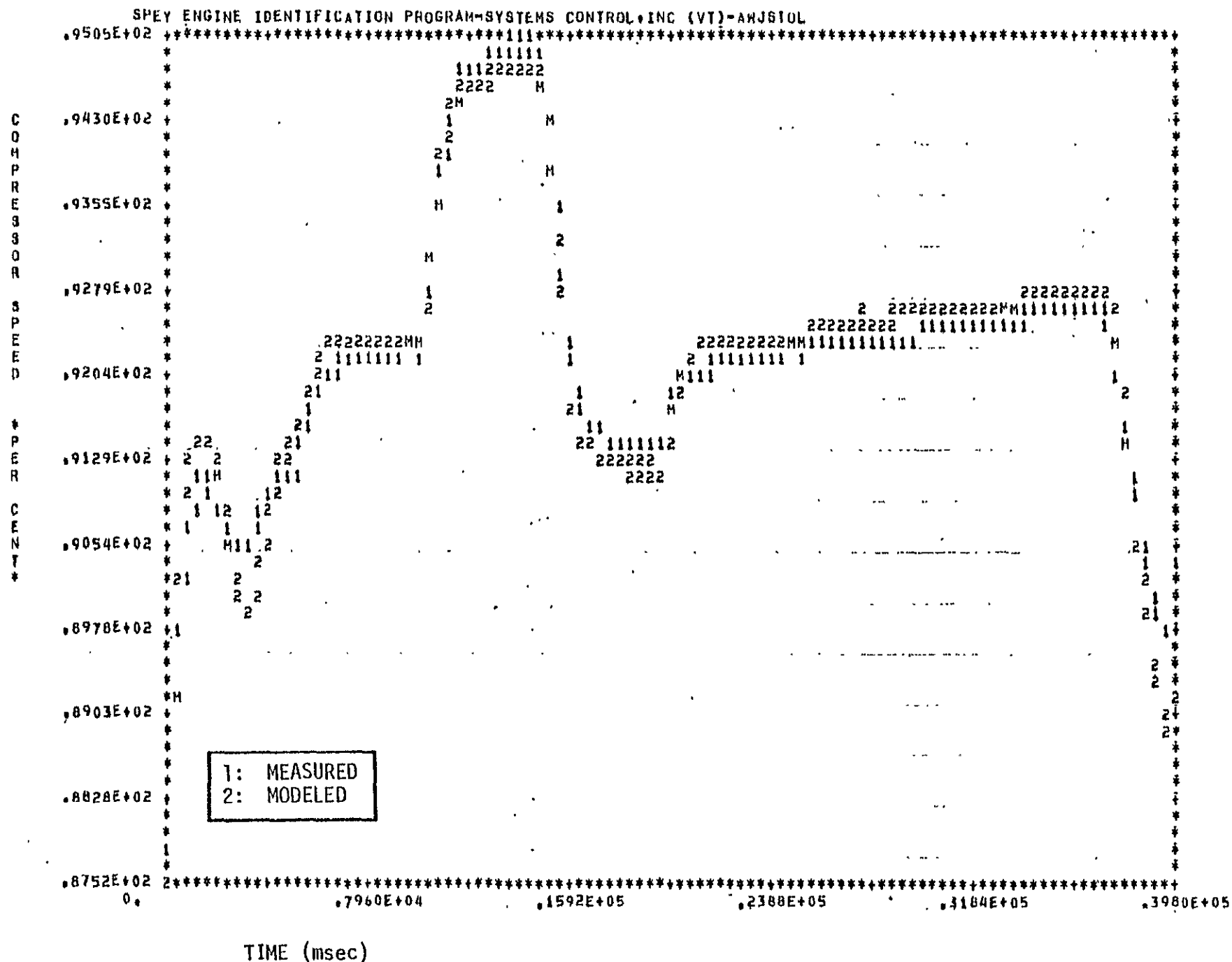


Figure C.8 (Continued)

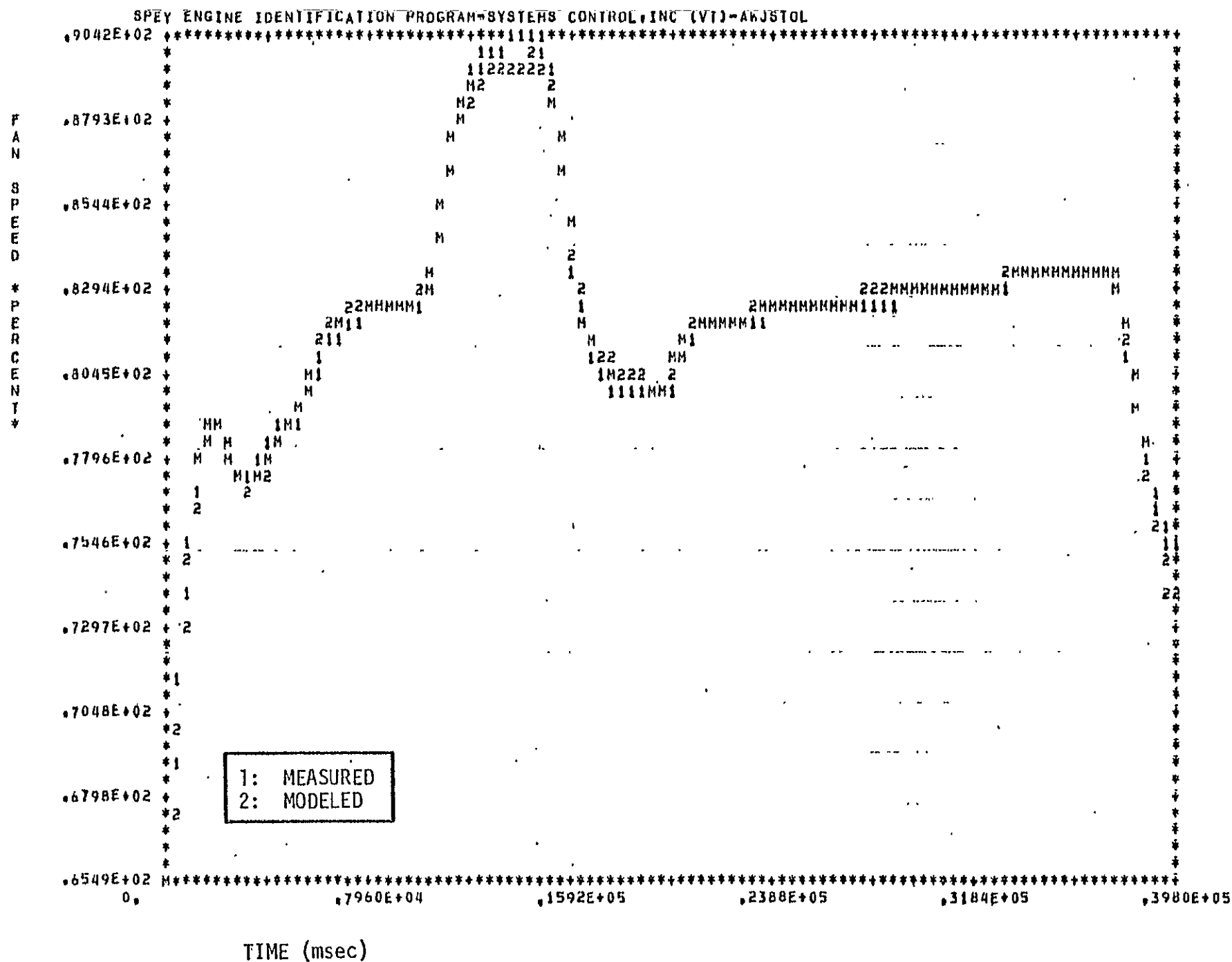


Figure C.8 (Continued)

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Figure C.8 (Continued)

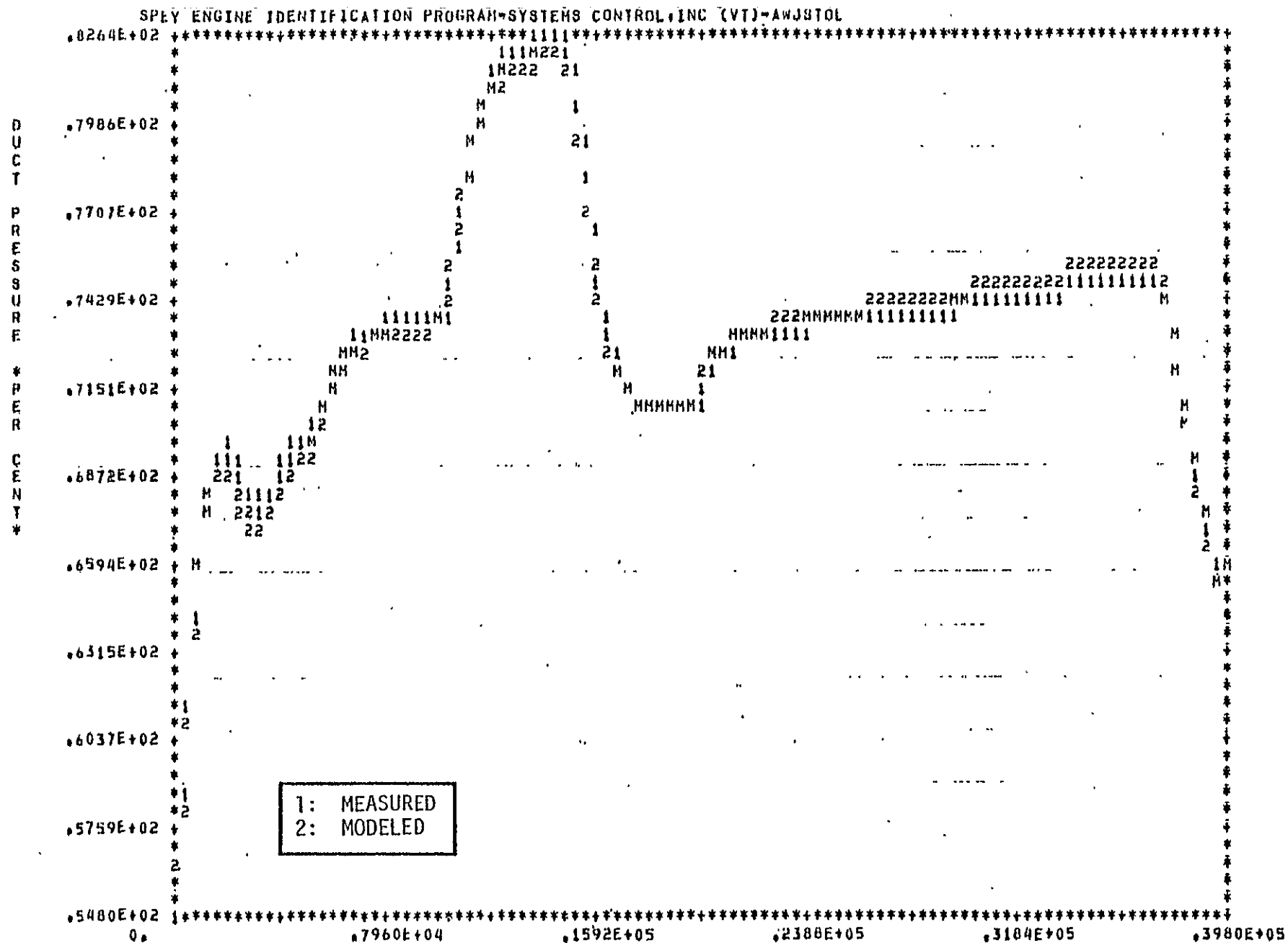


Figure C.8 (Concluded)

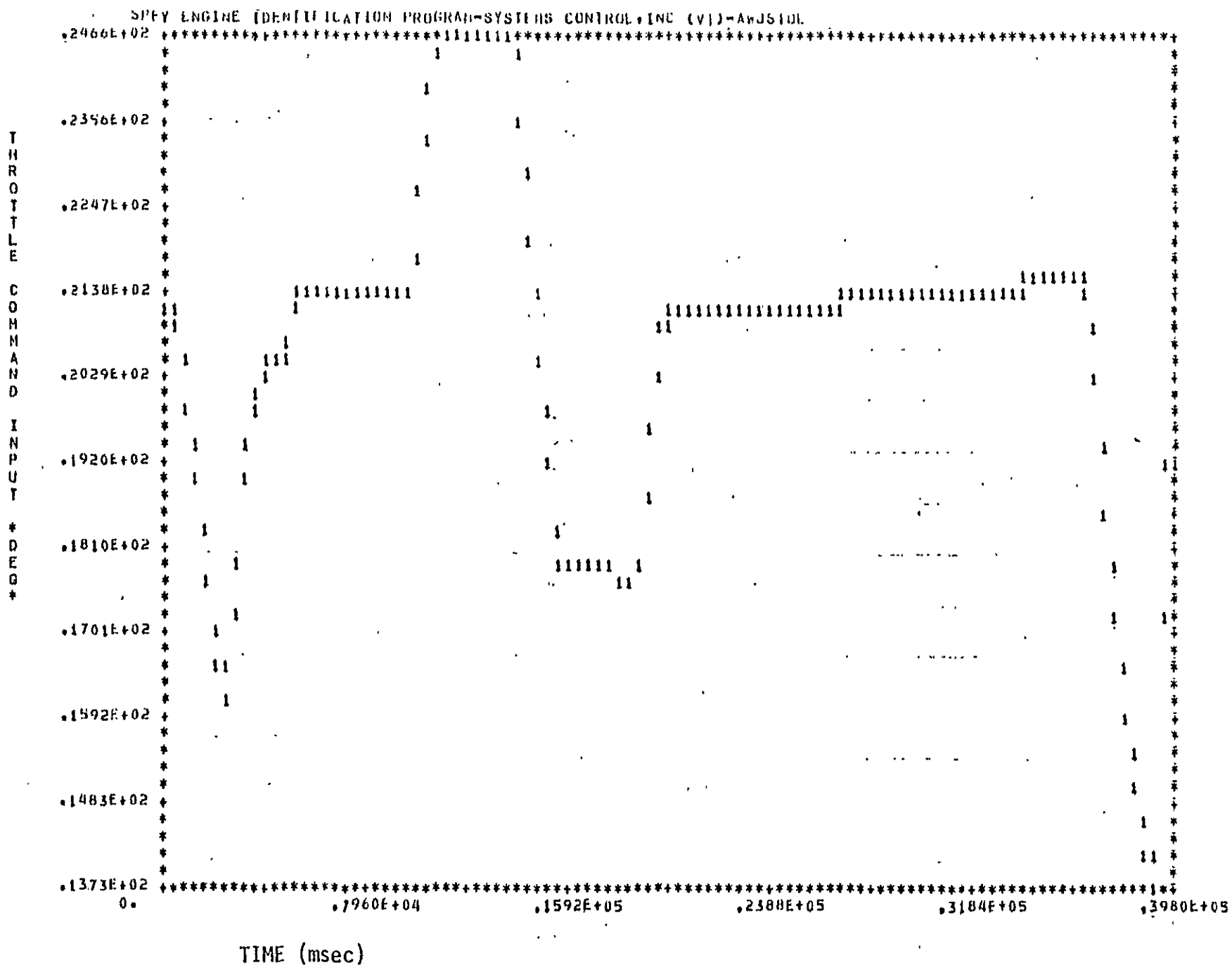
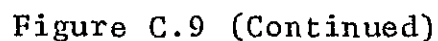


Figure C.9 Engine Parameter Estimation Match - Record 7, Left Engine



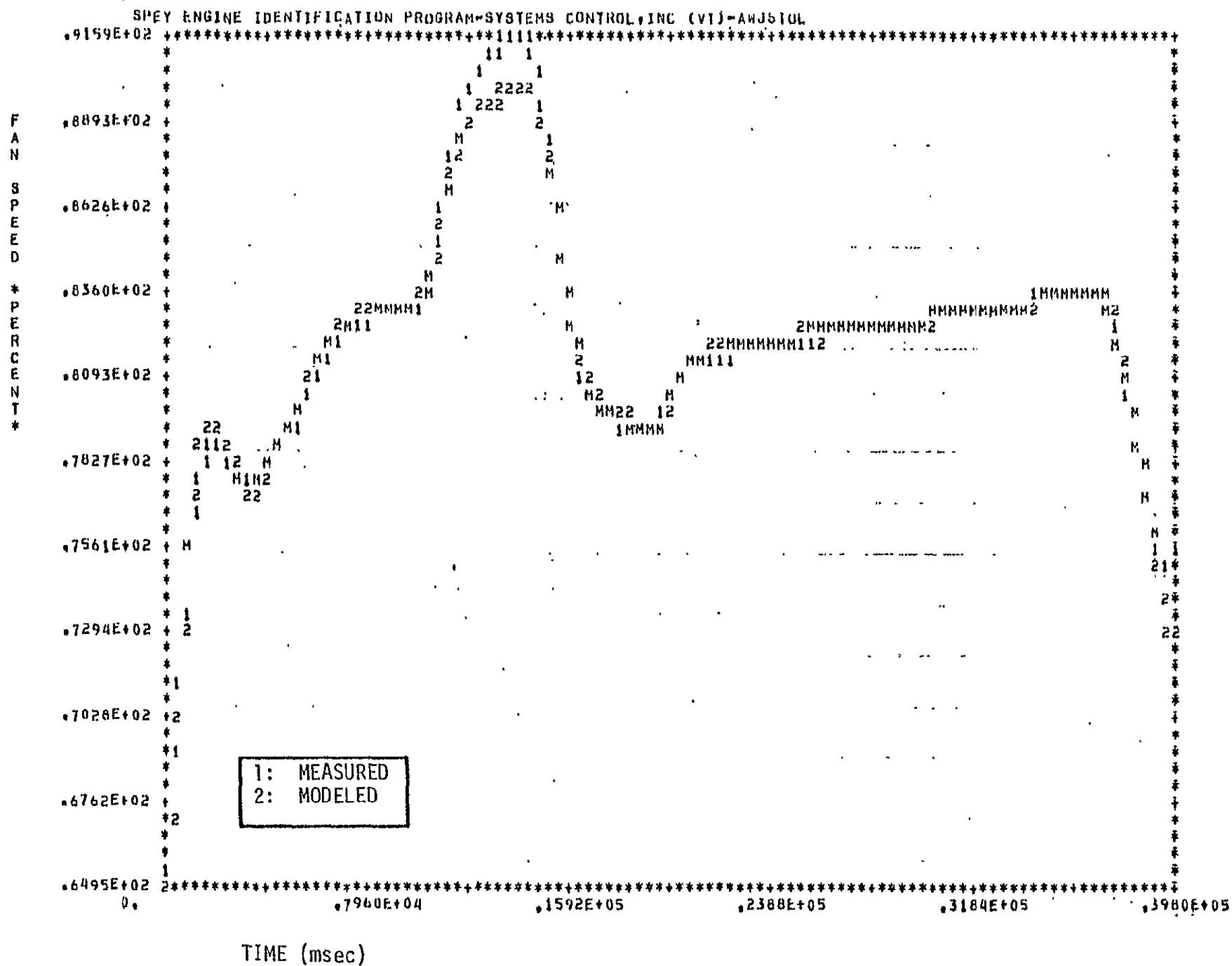


Figure C.9 (Continued)

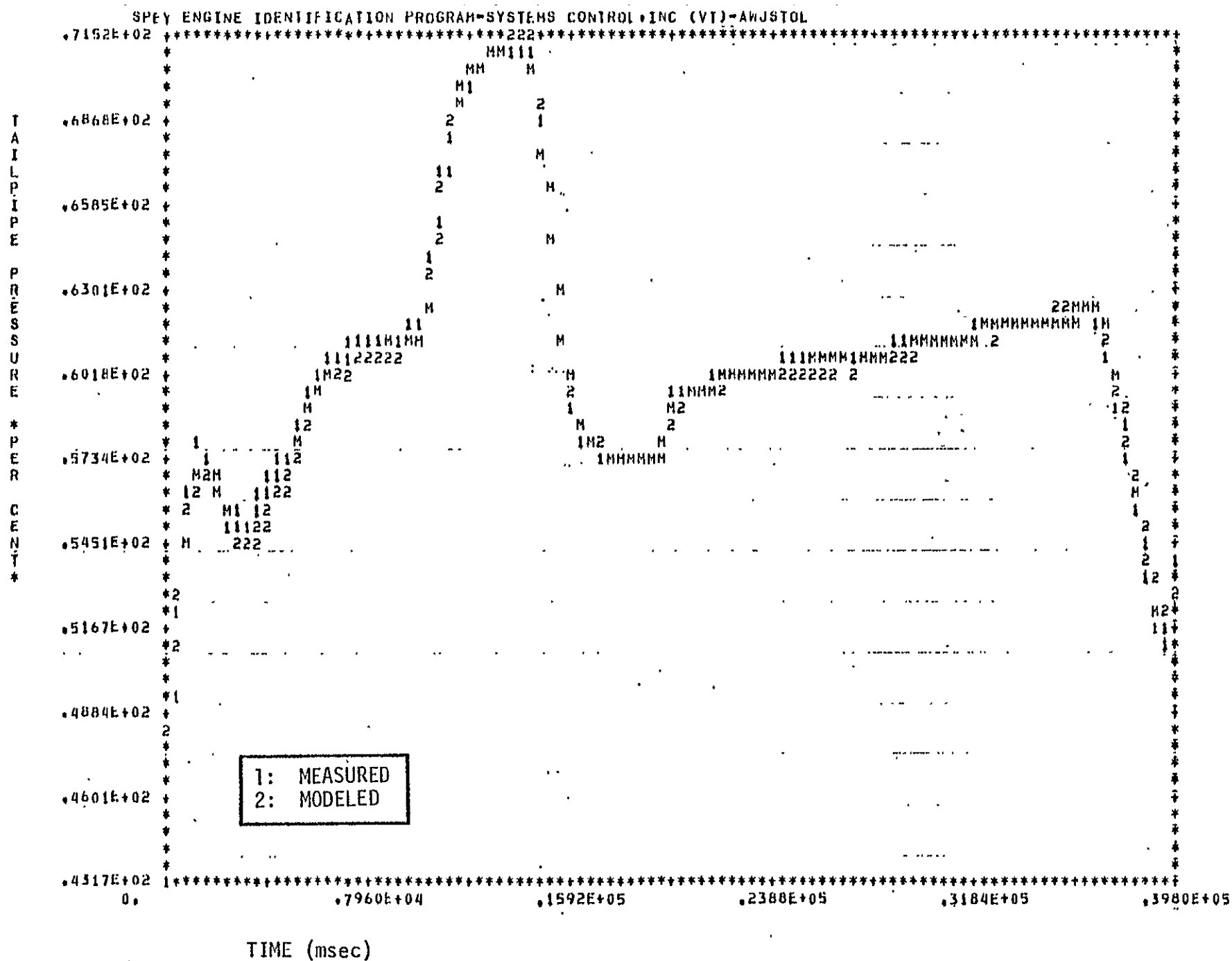
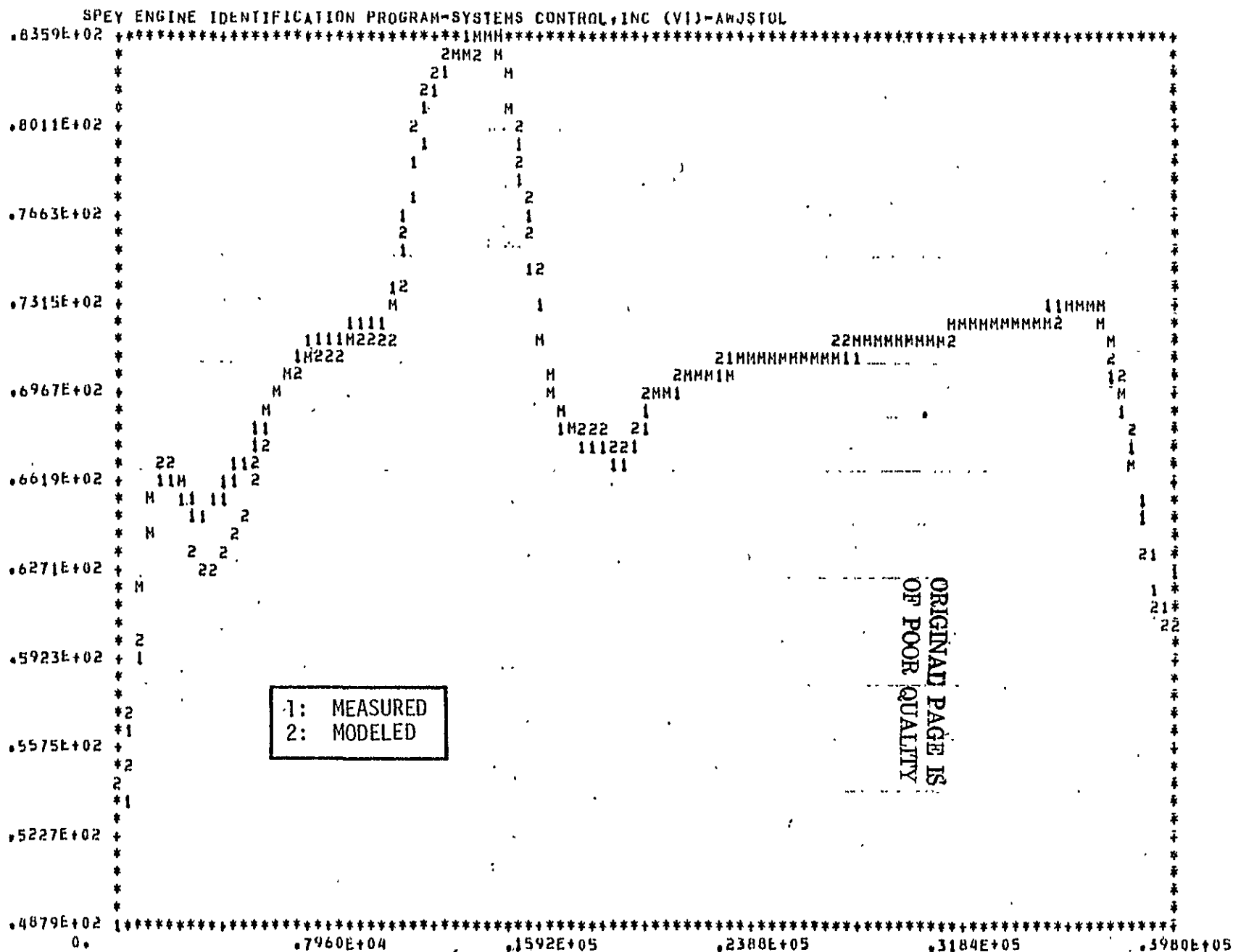


Figure C.9 (Continued)



SPEY ENGINE IDENTIFICATION PROGRAM-SYSTEMS CONTROL, INC (VT)-AKJSTOL

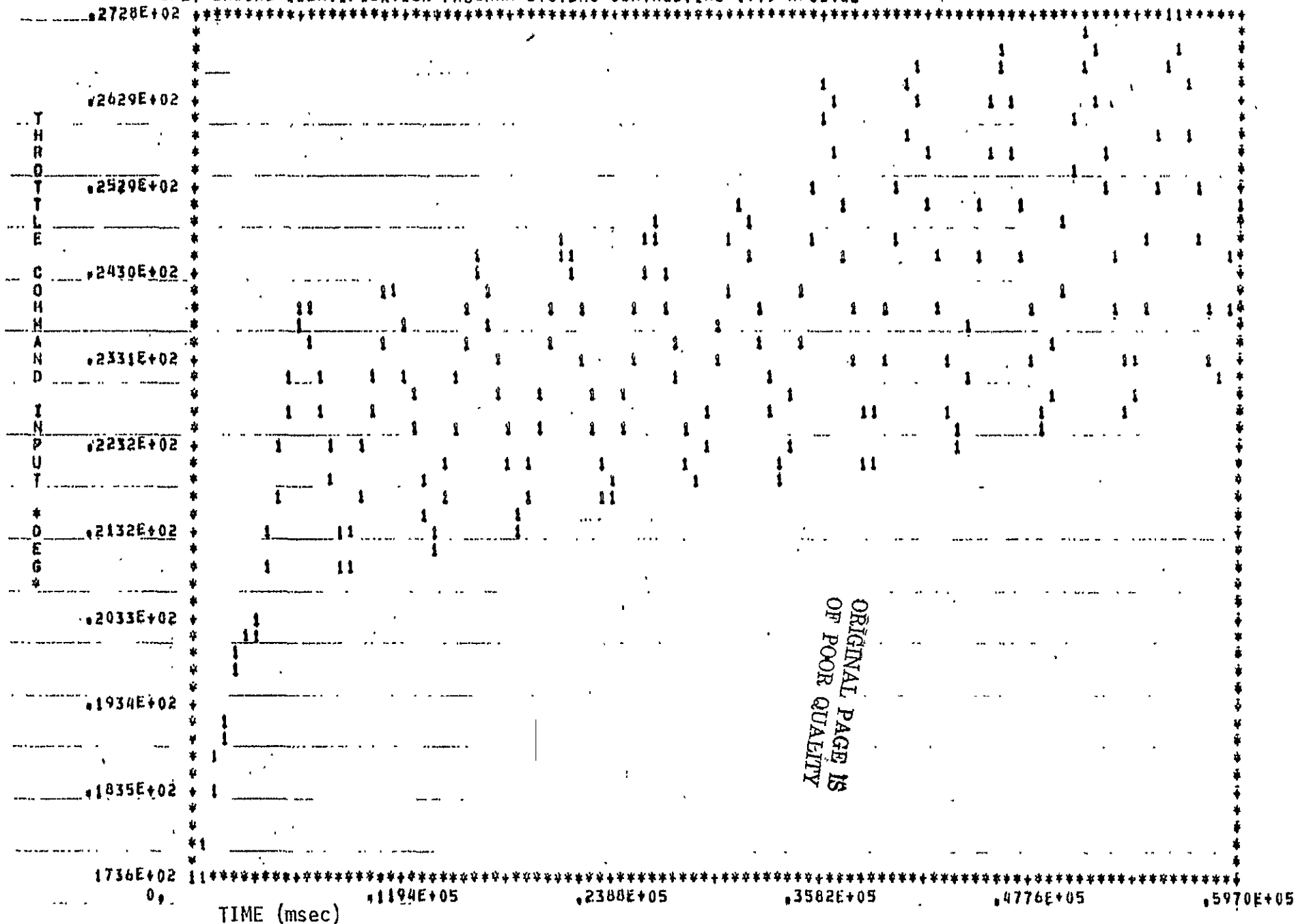
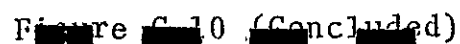


Figure C.10 Fuel Control Estimation Match - Record 3, Right Engine



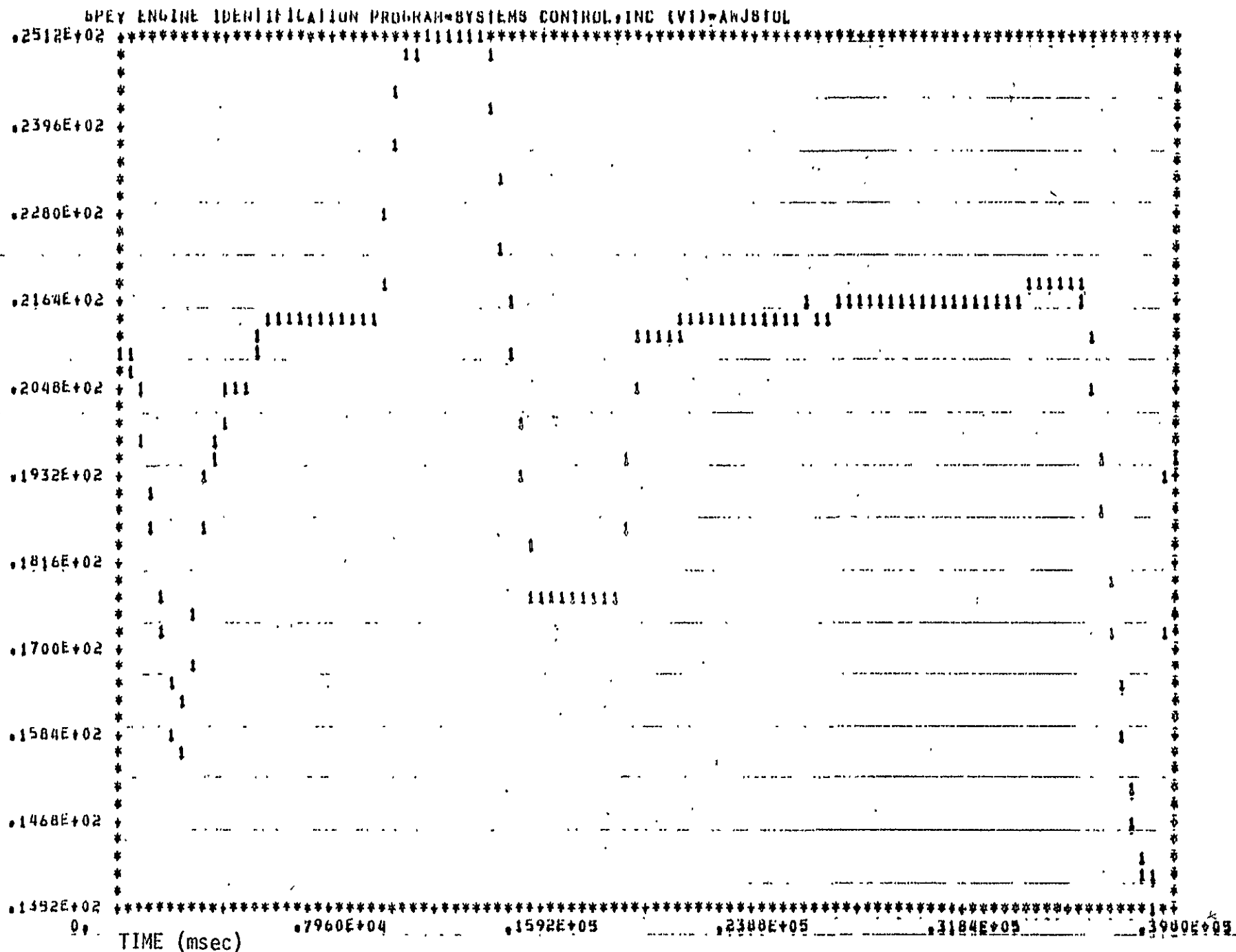


Figure C.11 Fuel Control Estimation Match - Record 7, Right Engine

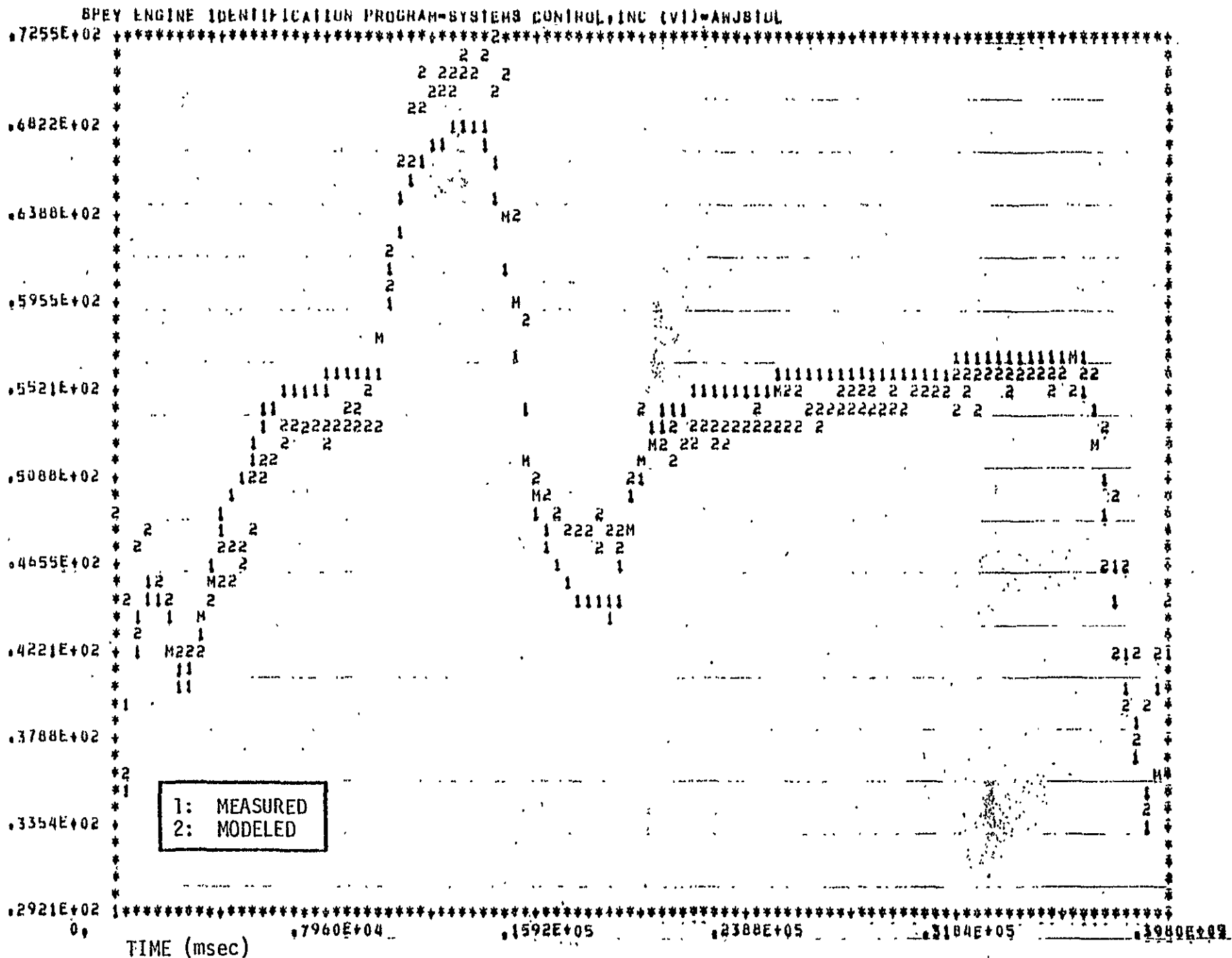


Figure C.11 (Concluded)